

1994-1997 FORD F-350 - V8 7.3L TURBO-DIESEL, CREW CAB LONG BED

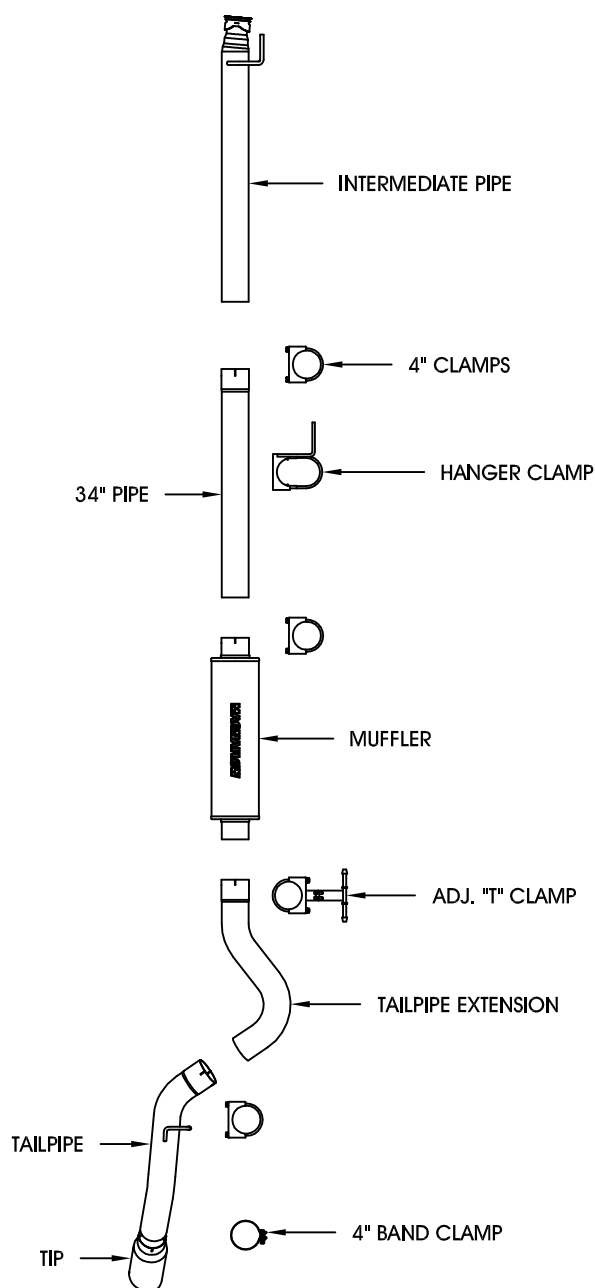
Warning: When working on under or around any vehicle exercise caution. Please allow vehicles exhaust system to cool before un-installing as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct hoisting specifications. Always wear safety glasses and ensure safe work area. Serious injury or death could occur if safety measures are not followed.

Step 1: (Carefully read all instructions before installation) Unbolt the OEM system from the outlet end of the downpipe, at the 2-bolt flange. Remove the system from the vehicle, taking care not to damage the OEM rubber insulators, as they will be re-used to mount the new system. You may need to cut the extension pipe in front of the muffler to aid in removal of the OEM system. Do not discard the OEM fasteners, as they will be re-used to mount the new system.

Step 2: Beginning with the intermediate pipe, fit the welded hangers into the OEM rubber insulators, and fasten the the flange to the downpipe using the OEM fasteners (Leave all fasteners loose for final adjustment of the complete system). Fasten the 34" pipe to the intermediate pipe using a supplied 4" clamp. The hanger clamp is to be installed on either pipe, depending on the location of the OEM rubber insulator. Install the muffler, tailpipe extension and tailpipe in the same fashion using the supplied clamps. The adjustable T-clamp is slotted to allow vertical alignment of the muffler and tailpipe, and the band clamp is supplied to fasten the polished tip to the tailpipe.

Step 3: With all components still mounted loosely, adjust the system for overall aesthetics and clearance of frame & body panels. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust tip and any body panels to avoid heat related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 65ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation, and re-tighten if necessary.



*MAGNAFLOW Performance Exhaust recommends professional installation on all their products