



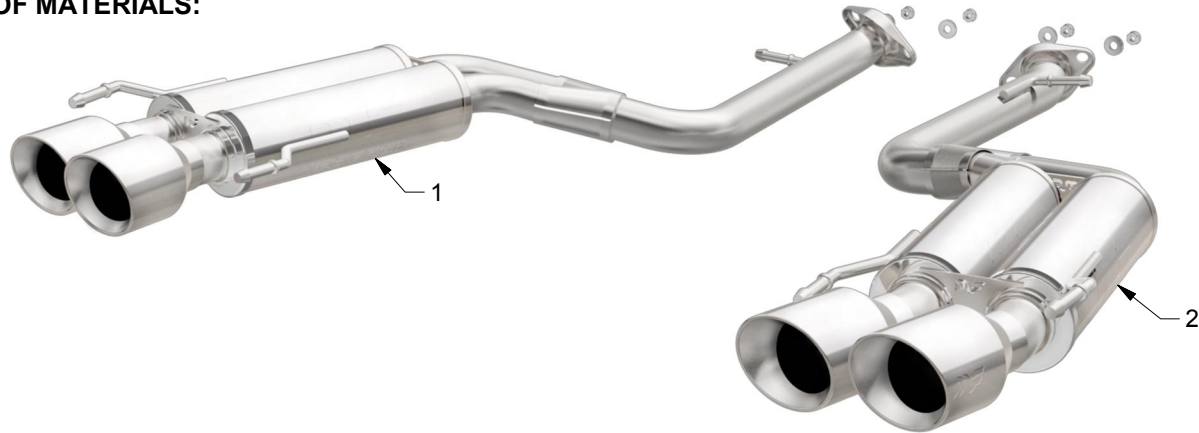
INSTALLATION INSTRUCTIONS



2015 LEXUS RC-F 5.0L

PART NO. 19182

BILL OF MATERIALS:



1. MUFFLER ASSEMBLY D/S
2. MUFFLER ASSEMBLY P/S



WEAR SAFETY
GLASSES



READ INSTRUCTIONS
THOROUGHLY BEFORE
INSTALLING PRODUCT

SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

1. [4] M10-1.25 Nut
2. [4] 1/2" Flat Washer

MINIMUM REQUIRED TOOLS:



14mm
17mm



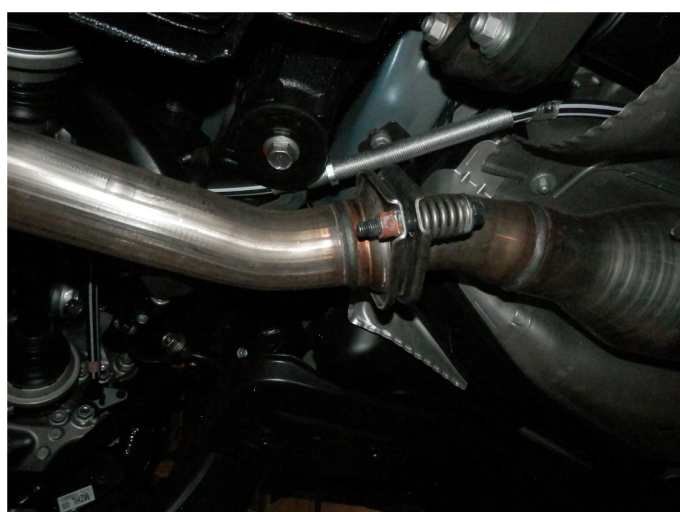
Hanger Tool
(Or Pry Bar)

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

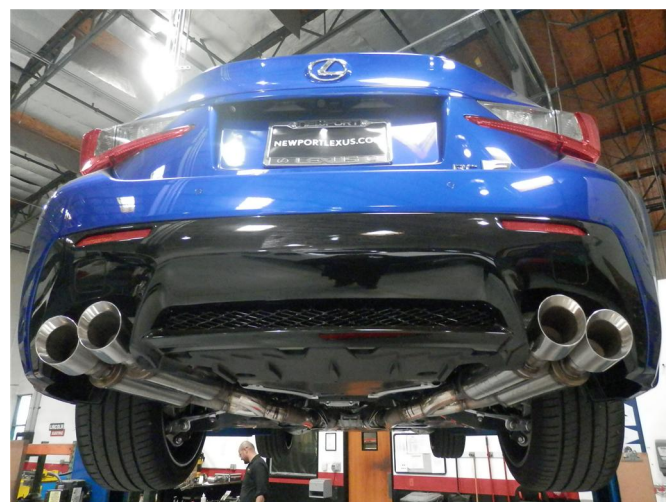
ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.



Step 1. To remove the OEM exhaust system you will first need to remove the four spring loaded bolts at the flange junction that attach the OEM muffler assemblies to the vehicles catalytic converters. Disengage all welded hangers from the rubber insulators. Be careful not to damage any mounting hardware as it will be needed to mount your new system.



Step 2. Begin installation of the new system by fastening the inlet flanges of each Muffler Assembly to the outlet flanges of the catalytic converters using the OEM spring and bolt along with the supplied hardware. Locate the each welded hanger into the OEM rubber insulator.



Step 3. Once a final position has been chosen for the new 6system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.