

20785/20790 Big block Chevy

BELT FOR P/S 115"
BELT FOR NON P/S 108"

Mount Alt With A 3 1/2 S.C.

Use a 1.050 S.S. bushing in rear

Bore of Bracket and a 3/8 Lock nut

5/16 18 x 7/8 Mount ALT relocater to ALT.

3/8 16x1 Mount rod to ALT Relocator bracket

3/8 16x1 1/2 and 3/8 lock nut
mount rod to a/c

3/8 16x5 Mount A.C. to Bracket
with 3/8 locknut

4 3/8 INCH ROD

6 1/2 Rod

3/8 16x1 1/4 socket caps
200. thick Alum. spacers between rods and brackets

A.C. Bracket

ALT Bracket

Double Idler Bracket

IDLER BRACKET

grooved idler pulley

3-3/8-16x1 socket caps
Mount A.C. Bracket

3-3/8-16x1 socket caps
mount ALT. Bracket

3/8 16x3 1/4 mount bracket to
Water Pump With 1.400 Spacers
Between Water Pump and Bracket

Power Steering Bracket

3-8 m.m.x 3/4 socket caps

IDLER
After mounting
PS Bracket mount
idler with 3/8 x 2"
Hex use 3/8 washer
Between bolt and idler
Then install cap

2-2.430 steel spacers
2-7/16X3 socket caps

Note: If 7/16 bolt Holes Are Present in heads
Drill Clearance Holes and use 7/16 x 1 bolts supplied

