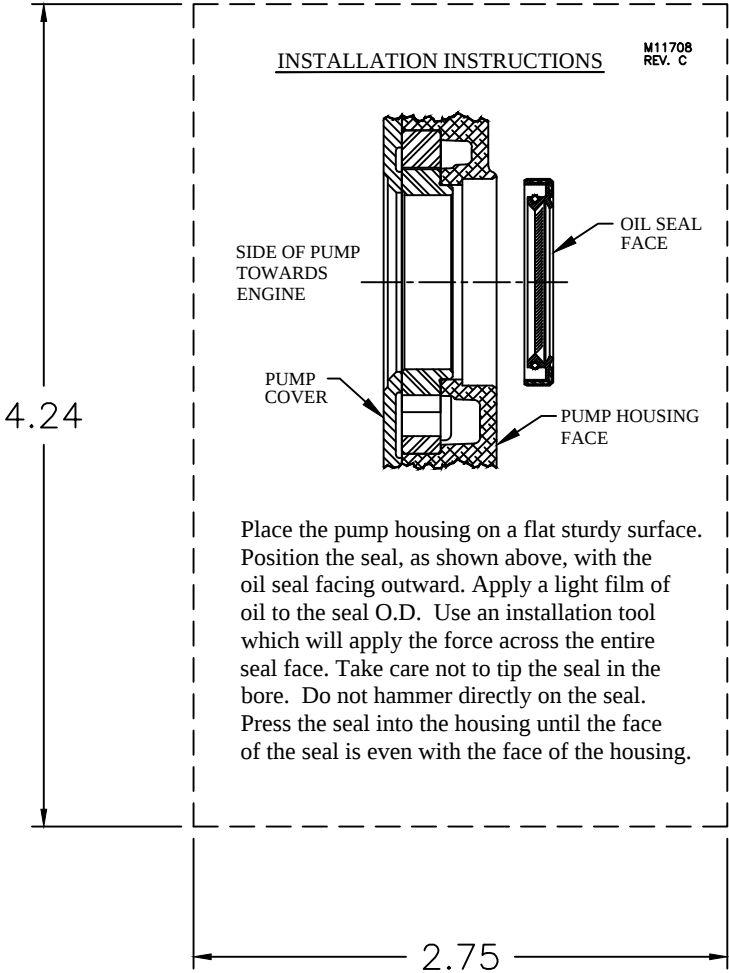
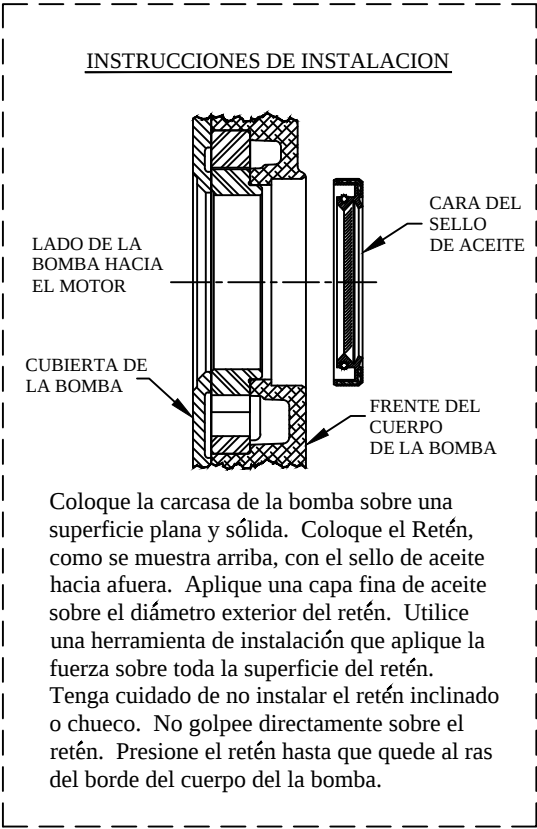




FRONT



BACK

SUPERSCEDES ALL PRINTS PRIOR TO THIS DATE: _____

ENGINEERING APPROVAL OF FIRST PRODUCTION SHIPMENT FROM EACH SUPPLIER IS REQUIRED PRIOR TO AUTHORIZATION FOR USE ON MELLING PRODUCTION. NEW SAMPLES REQUIRED BEFORE ANY CHANGE IN PRODUCTION PROCESSING FOR ENGINEERING FUNCTIONAL TEST AND APPROVAL.

DO NOT SCALE DRAWING				
UNLESS OTHERWISE SPECIFIED THE FOLLOWING TOLERANCES APPLY:				
METRIC DIMENSIONS				
±.25 ALLOWED ON ONE PLACE DECIMALS				
±.13 ALLOWED ON TWO PLACE DECIMALS				
±.013 ALLOWED ON THREE PLACE DECIMALS				
±0°30' ON ANGULAR DIMENSIONS.				
ENGLISH DIMENSIONS				
±.015 ALLOWED ON ONE PLACE DECIMALS				
±.010 ALLOWED ON TWO PLACE DECIMALS.				
±.005 ALLOWED ON THREE PLACE DECIMALS.				
±.0005 ALLOWED ON FOUR PLACE DECIMALS				
±0°30' ON ANGULAR DIMENSIONS.				

MATERIAL:

White Paper: 2.75" Wide x 4.24" High

C	4/25/14	WAS 3.5" x 5.0"	4028	--
B	5/12/11	"HOUSING" WAS "COVER"	3748	--
A	8/18/99	SPANISH VERSION ADDED	2198	--
LTR	DATE	REVISION	ECR	LOC
THE FOLLOWING ITEMS APPLY UNLESS OTHERWISE SPECIFIED: FOR FEATURES OF SIZE, PERFECT STRAIGHTNESS NOT REQUIRED AT MMC. FOR DIAMETRAL FEATURES, ROUNDNESS, MUST BE WITHIN THE MMC. AND LMC(LEAST MATERIAL CONDITION) BOUNDARY. TRUE POSITION TOLERANCES, AND RELATED DATUMS(EXCEPT PLANE SURFACES), APPLY AT MMC. OTHER GEOMETRIC TOLERANCES, AND RELATED DATUMS, APPLY AT RFS. SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE.				
GEOMETRIC DRAWING SYMBOLS				
⊖ FLAT ⊕ TRUE POSITION ○ ROUND ⌒ CYLINDRICAL — STRAIGHT ↗ RUNOUT ∠ ANGULAR ⊙ CONCENTRIC ⊥ SQUARE ⌀ DIAMETER ≡ SYMMETRICAL // PARALLEL ⌒ PROFILE OF SURFACE ⌒ PROFILE OF A LINE Ⓜ MAXIMUM MATERIAL CONDITION(MMC) [XXX] BASIC DIMENSION Ⓢ REGARDLESS OF FEATURE SIZE (xxx) REFERENCE Ⓟ PROJECTED TOLERANCE ZONE				
MELLING TOOL COMPANY P.O. BOX 1188, JACKSON, MICHIGAN 49204 ENGINE COMPONENTS PRODUCT ENGINEERING				
REF. M117			SHT. 1 OF 1	
DRAWN BY	COMPLETED	CHECKED	APPROVED	SCALE
MJO	7/9/96	MJO	8/18/99	FULL
DO NOT SCALE	TOLERANCES NOT OTHERWISE SPECIFIED MACHINED DIM.± STAMPED DIM.± ANGULAR DIM.± DIM.±			
MATERIAL			APP. MJO	
SEE NOTE			DATE 4/21/14	
NAME SHEET—SEAL INSTALLATION				
PART NO. M11708				