



INSTALLATION INSTRUCTIONS

P/N 22693

PARTS LIST

1- 4 Stage D/S Pump Manifold
3- Manifold Fittings
3- .734" ID O-Rings

3- Hair Pin Clips
1- 16AN Cap
3- .756" ID O-Rings

This Dry Sump Pump Manifold has been designed to work with our 4 Stage Moroso Dry Sump Pump P/N 22570. It reduces the amount of oil lines needed, routed to the Dry Sump Tank. Install it on the Scavenge Outlet side of the Dry Sump Pump.

INSTALLATION

1. Lubricate (use clean engine oil, silicone spray, ect.), the O-Rings and install the .734" ID and .756" ID O-rings onto the Manifold Fittings. The larger .756" ID O-rings need to be fitted to the threaded side of the fitting.
2. Install the Manifold Fittings into the Dry Sump Pump.
3. Place the Dry Sump Pump Manifold over the Manifold fittings, push it down over the Manifold Fittings until it seats and the Hair Pin Clips will hold it in place.
4. Install the Hair Pin Clips
5. Install oil scavenge, pressure, and return lines to the pump.
6. Prime the oiling system using an electric hand drill.
7. Check for leaks.

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

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