



INSTALLATION INSTRUCTIONS
MAZDA OIL PAN BAFFLE/TRAY
P/N: 23242, 23243 & 23244

1. Jack up and support your vehicle with jack stands.
2. Drain oil from oil pan and remove oil pan from engine. See a shop manual for disassembly instructions.
3. Clean oil pan thoroughly, including the gasket to block mating surfaces.
4. Pre-fit the oil pan baffle/tray assembly over the oil pump pickup and fit to engine.
5. Apply silicone sealant to engine block and oil pan gasket rail. Position the baffle/tray onto the engine and press into place.
6. Using a new oil pan gasket set it onto the oil pan. (Having silicone sealer between the engine block and baffle/tray allows for removal of the oil pan without breaking the seal between the baffle/tray and engine).
7. Install the oil pan and tighten the bolts in a criss-cross pattern to 8 ft.-lbs., starting from the center and working your way out toward the ends.
8. Fill the pan to the correct level.
9. Start the engine and check for leaks.

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 8:30am – 5:00pm Eastern Time**

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