



Oil Pump Pickup INSTRUCTIONS

Page 1 of 2

These instructions refer to hammerstop style pickups.
Pickup tube must be brazed to the oil pump before the pump is installed on the engine.

1. Remove oil pump from engine, secure carefully in a vise.
2. Gently tap the pickup, where shown in diagram on back, into the oil pump. Check clearance between pickup screen and oil pan. (1/4" to 3/8" recommended). Make any necessary adjustments.
3. Remove the pressure relief spring before brazing the pickup tube to prevent heat damage.
4. Braze pickup tube to housing all the way around tube.
5. When cool, clean assembly.
6. Replace pressure relief spring and reinstall oil pump.

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

MOROSO PERFORMANCE PRODUCTS, INC
80 CARTER DR • GUILFORD, CT 06437
Phone: (203) 453-6571 • Fax: (203) 453-6906

Rev. C
032111

Visit Us At www.moroso.com

24482INST



Oil Pump Pickup INSTRUCTIONS

Page 1 of 2

These instructions refer to hammerstop style pickups.
Pickup tube must be brazed to the oil pump before the pump is installed on the engine.

1. Remove oil pump from engine, secure carefully in a vise.
2. Gently tap the pickup, where shown in diagram on back, into the oil pump. Check clearance between pickup screen and oil pan. (1/4" to 3/8" recommended). Make any necessary adjustments.
3. Remove the pressure relief spring before brazing the pickup tube to prevent heat damage.
4. Braze pickup tube to housing all the way around tube.
5. When cool, clean assembly.
6. Replace pressure relief spring and reinstall oil pump.

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

MOROSO PERFORMANCE PRODUCTS, INC
80 CARTER DR • GUILFORD, CT 06437
Phone: (203) 453-6571 • Fax: (203) 453-6906

Rev. C
032111

Visit Us At www.moroso.com

24482INST



Oil Pump Pickup INSTRUCTIONS

Page 1 of 2

These instructions refer to hammerstop style pickups.
Pickup tube must be brazed to the oil pump before the pump is installed on the engine.

1. Remove oil pump from engine, secure carefully in a vise.
2. Gently tap the pickup, where shown in diagram on back, into the oil pump. Check clearance between pickup screen and oil pan. (1/4" to 3/8" recommended). Make any necessary adjustments.
3. Remove the pressure relief spring before brazing the pickup tube to prevent heat damage.
4. Braze pickup tube to housing all the way around tube.
5. When cool, clean assembly.
6. Replace pressure relief spring and reinstall oil pump.

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

MOROSO PERFORMANCE PRODUCTS, INC
80 CARTER DR • GUILFORD, CT 06437
Phone: (203) 453-6571 • Fax: (203) 453-6906

Rev. C
032111

Visit Us At www.moroso.com

24482INST



Oil Pump Pickup INSTRUCTIONS

Page 1 of 2

These instructions refer to hammerstop style pickups.
Pickup tube must be brazed to the oil pump before the pump is installed on the engine.

1. Remove oil pump from engine, secure carefully in a vise.
2. Gently tap the pickup, where shown in diagram on back, into the oil pump. Check clearance between pickup screen and oil pan. (1/4" to 3/8" recommended). Make any necessary adjustments.
3. Remove the pressure relief spring before brazing the pickup tube to prevent heat damage.
4. Braze pickup tube to housing all the way around tube.
5. When cool, clean assembly.
6. Replace pressure relief spring and reinstall oil pump.

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

MOROSO PERFORMANCE PRODUCTS, INC
80 CARTER DR • GUILFORD, CT 06437
Phone: (203) 453-6571 • Fax: (203) 453-6906

Rev. C
032111

Visit Us At www.moroso.com

24482INST

