



INSTALLATION INSTRUCTIONS

MOROSO LIFTER VALLEY OIL BAFFLES

25050 Small Block Chevy, #25100 Big Block Chevy,
#25150 273-360 Mopar

1. Remove intake manifold and pushrods.
2. Attempt to install baffle by placing front end in first. Do not force. Due to slight variations in locks, the baffle may have to be trimmed for proper fit. If so, it is best to trim metal off the rear of the baffle when possible. This may be done easily with tin snips or a small hand grinder as no more than .060" to .100" should have to be removed.
3. Once you have baffle properly fitted, remove the baffle and bolt the springs onto the baffle with the open end of the springs facing up. Use the self- locking nuts and bolts provided. Replace the baffle and pushrods and rotate engine, making sure pushrods do not interfere with baffle. If necessary, trim baffle for adequate pushrod clearance.
4. If you are running a roller cam, it will be necessary to enlarge the pushrod holes in the baffle. This will eliminate the lifter retaining feature of the baffle, however, a High Rev. Kit accomplishes the same purpose.
5. When baffle is properly fitted to the engine, place ends of springs under cylinder head and reassemble engine.

PARTS LIST

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| 2 1/4-20 X .5 HHCS GR5 CLEAR ZINC | 1 BAFFLE (CLEAR ZINC) |
| 2 1/4-20 NYLON INS. LOCK NUT | 2 SPRING CLIP |

***For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time***

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