



INSTALLATION INSTRUCTION

P/N 38750 & 38760

1. Chase the threads in the crankshaft flywheel flange with a 7/16"-20 tap before installing the flywheel or flex plate bolts.
2. Before mounting the flywheel or flex plate on the crankshaft check for a snug fit on the crankshaft flywheel register to the I.D. of the flywheel/flex plate.
3. Apply thread-locking compound to the bolts.
4. Start the bolts in by hand and snug them up with a ratchet or wrench.
5. Torque the bolts to 60 ft/lbs. After the first bolt is torqued, torque the one opposite to it next, then torque another bolt and its opposite. Finish by torquing the last pair down.

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 8:30am – 5:00pm Eastern Time**

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