



**P/N 42020 TRANSMISSION PAN  
TURBO 400 OR GM3L80**

**PARTS LIST**

- |                              |                        |                  |
|------------------------------|------------------------|------------------|
| 1 Transmission Pan           | 2 Magnetic Drain Plugs | 1 Sleeve         |
| 1 5/16" –18 Allen Bolt       | 1 Filter Extension     | 1 Extension Bolt |
| 13 Serrated Flange Hex Bolts |                        |                  |

**INSTALLATION INSTRUCTIONS**

1. Drain fluid from transmission and remove old pan.
2. Clean any old gasket material from the pan-mounting surface. Clean the Moroso Transmission Pan.
3. Remove the filter, clean thoroughly or replace with a new one that is specified for the transmission. Re-install with the new Filter Extension, Sleeve and Extension Bolt. Torque to factory specification.
4. Remove the hex head bolt, closest to the pan-mounting surface, on the parking detent bracket. Replace with the supplied 5/16"-18 Allen Head Bolt.
5. Place a new gasket on the pan rail and tighten the pan with the supplied Serrated Flange Hex Bolts. Torque to factory specification. (NOTE: Moroso Performance does not recommend using any type of sealer on the gasket. Small pieces may dislodge and clog the transmission or trans-brake internals resulting in failure).
6. Tighten the drain plugs. Fill the transmission with fresh fluid to the proper level on the dipstick.

**NOT INCLUDED: Moroso Pan Gasket # 93103**

*For Technical Assistance, Call Moroso's Tech Line at  
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time*

MOROSO PERFORMANCE PRODUCTS, INC  
80 CARTER DR • GUILFORD, CT 06437  
Phone: (203) 453-6571 • Fax: (203) 453-6906

Rev.D  
030212

**Visit Us At [www.moroso.com](http://www.moroso.com)**

42020INST



**P/N 42020 TRANSMISSION PAN  
TURBO 400 OR GM3L80**

**PARTS LIST**

- |                              |                        |                  |
|------------------------------|------------------------|------------------|
| 1 Transmission Pan           | 2 Magnetic Drain Plugs | 1 Sleeve         |
| 1 5/16" –18 Allen Bolt       | 1 Filter Extension     | 1 Extension Bolt |
| 13 Serrated Flange Hex Bolts |                        |                  |

**INSTALLATION INSTRUCTIONS**

1. Drain fluid from transmission and remove old pan.
2. Clean any old gasket material from the pan-mounting surface. Clean the Moroso Transmission Pan.
3. Remove the filter, clean thoroughly or replace with a new one that is specified for the transmission. Re-install with the new Filter Extension, Sleeve and Extension Bolt. Torque to factory specification.
4. Remove the hex head bolt, closest to the pan-mounting surface, on the parking detent bracket. Replace with the supplied 5/16"-18 Allen Head Bolt.
5. Place a new gasket on the pan rail and tighten the pan with the supplied Serrated Flange Hex Bolts. Torque to factory specification. (NOTE: Moroso Performance does not recommend using any type of sealer on the gasket. Small pieces may dislodge and clog the transmission or trans-brake internals resulting in failure).
6. Tighten the drain plugs. Fill the transmission with fresh fluid to the proper level on the dipstick.

**NOT INCLUDED: Moroso Pan Gasket # 93103**

*For Technical Assistance, Call Moroso's Tech Line at  
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time*

MOROSO PERFORMANCE PRODUCTS, INC  
80 CARTER DR • GUILFORD, CT 06437  
Phone: (203) 453-6571 • Fax: (203) 453-6906

Rev.D  
030212

**Visit Us At [www.moroso.com](http://www.moroso.com)**

42020INST