



INSTALLATION INSTRUCTIONS

P/N 64980 - 1" HOLLEY CARBURETOR SPACERS (OPEN PLENUM)
P/N 64990 - 1" HOLLEY CARBURETOR SPACERS (FOUR 1 3/4" HOLES)

FOR USE WITH ALL STANDARD HOLLEY FLANGE, 4-BARREL CARBURETORS. (CANNOT BE USED WITH 4500 SERIES.)

Center the spacer over the intake manifold plenum area and bolt it in place without the carburetor. Using the 1/8" holes as guides, drill two 1/8" deep locating holes in the intake manifold. Mark the spacer on its outside edge to show mounting position on manifold and then remove spacer from manifold. Center the spacer on the carburetor and repeat the above procedure, drilling the 1/8" deep locating holes in the carburetor.

Mark two carburetor gaskets for pin locations and punch two holes for pins in each gasket. Reinstall the spacer to the manifold in the correct position; with a gasket on each side, drive in locating pins, and install the carburetor. Make sure the pins seat completely into the manifold and carburetor.

PARTS LIST

- 1 1" ALUMINUM SPACER
- 4 1/8" X 1/2" SPLIT PINS

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

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