



Acura/Honda DOHC VTEC Cam Cover P/N's 69010, 69011, 69012

INSTALLATION INSTRUCTIONS

These instructions are a basic guideline and some descriptions may not apply to all vehicles. Always consult the proper Service Manual for complete instructions.

1. Remove the factory cam cover according to the manufacturers service manual. Remember to mark off where any hoses, cables, brackets, spark plug wires and electrical connections are routed.
2. Remove the factory retaining studs located on the corners of the cylinder head, (leave center studs). Clean the gasket seal area on the cylinder head.
3. Thoroughly clean all new pieces. Install the supplied Breather to the bung on the inside of the cover. (See diagram on back).
4. Place Moroso Cam Cover, upside down, on a non-abrasive surface, so the gasket groove and spark plug tubes are facing up.
5. Using a small amount of super glue in the gasket groove, install the supplied Square O-Ring. Cut the mating ends at a 45° angle and apply glue to form a good closed end seal.
6. Install the (4) Spark Plug Tube Gaskets with super glue into the spark plug tube ends.
7. Apply some pressure to the gaskets to help them conform to the cover and allow the glue time to cure.
8. Attach Timing Belt Cover to Cam Cover using the supplied hardware, (2) 1/4"-20 x 5/8" cap screws and (2) 1/4" convex washers.
9. Apply silicone sealant to the cylinder head where the 8 mating corners of the cam cover rail meets the cam bearing caps. (See diagram on back). Set cover into place. Secure with the (4) supplied M8 –1.25 x 40mm stainless bolts. Torque bolts, in a criss-cross pattern, to 10 ft.-lbs., (14 N-m).
10. Connect spark plug wires. Install the (4) Sealing Washers, rubber side down, over the center studs. Slide the Wire Cover over studs and tighten with 1/4" convex washers and acorn nuts.
11. Install all hoses, accessories, electrical connections, etc.

***For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 8:30am – 5:00pm Eastern Time***

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