



INSTALLATION INSTRUCTIONS

P/N 72846 and 72847 – HEMI SOLID CORE WIRE SETS

1. Measure and cut all plug wires to their required lengths.
2. Check the height of the long, black plastic insulators against your particular valve covers. The height of the insulators may be shortened by cutting the desired amount from the small diameter end with a hacksaw. **DO NOT shorten from the large diameter end as this will prevent the use of the insulator's retainer cap.**
3. Insert the un-terminated ends of each wire into the larger diameter ends of the black plastic insulators until the wire's booted end is inside of the insulator. Use the enclosed epoxy to permanently affix the insulator's retainer cap onto the end of each insulator.
4. Cut each of the blue 10" shrink sleeves in half. Assemble one of the 5" pieces over each of the un-terminated ends of the wires. Slide sleeves down such that 3" of the sleeve is over the plastic insulator and 2" is covering the wire. Make sure the surface the shrink sleeve will cover is clean and dry. Use an electric heat gun to apply heat to the shrink sleeve. Make sure to heat thoroughly, even after shrinking, so the sleeve will hold after it cools. Shrink sleeve should be hot. **DO NOT USE AN OPEN FLAME.**
5. Measure and cut an insulated wire sleeve for each plug wire. Slide these sleeves over the un-terminated ends of each wire and down until the end of the sleeve butts up flush to the top of the plastic insulator. Again, slide another 5" piece of shrink sleeve over the butted joint, with 3" over the insulator and 2" over the insulated wire sleeve and wire. Heat/shrink as in step #4.
6. Slide two of the same numbered shrink sleeves on each of the wire. Number and arrange accordingly.
7. Slide one Moroso Blue Max™ shrink sleeve onto each plug wire.
8. Strip insulation off un-terminated wire end, about 5/8". Use Moroso wire stripping tool, P/N 62270.
9. Fold exposed wire core over back against side of wire. Crimp terminal on end with an 8 mm wire crimping tool. Be careful not to over crimp. Lubricate inside of boots and terminals with either dielectric grease or silicone lubricant and slip boot over terminal and onto wire.
10. Clean and dry the insulated wire sleeve, distributor boot, and wire. Slide the Moroso Blue Max™ shrink sleeve, evenly, over the distributor boot and the insulated wire sleeve. Heat shrink onto each as described in step #4. Arrange the numbered shrink sleeves, one at each end of wire, as desired, and heat shrink in place.

PARTS LIST - P/N 72846

1	7 GR. EPOXY - DATED
30	SPARK PLUG WIRE SHIELD, W/LOGO
8	BOOT, PLUG, STRAIGHT, SHORT/HEMI
8	TERMINAL, STRAIGHT, SHORT, SPOOLED
30.4	SOLID CORE WIRE, 8 MM, BULK ROLL
1	GROMMETS, PRE-BAG KIT
1	PRE-BAGGED HARDWARE KIT
8	INSULATOR, HEMI, LONG, BLACK
8	INSULATOR RETAINER, BLACK
8	SHRINK SLEEVE 10" BLUE .750 ID

PARTS LIST - P/N 72847

1	7 GM. EPOXY - DATED
30	SPARK PLUG WIRE SHIELD, W/LOGO
8	BOOT, PLUG, STRAIGHT, SHORT/HEMI
8	TERMINAL, STRAIGHT, SHORT, SPOOLED
30.4	SOLID CORE WIRE, 8 MM, BULK ROLL
1	GROMMETS, PRE-BAG KIT
1	PRE-BAGGED HARDWARE KIT
8	INSULATOR, HEMI, LONG, BLACK
8	INSULATOR RETAINER, BLACK
8	SHRINK SLEEVE 10" BLACK .750 ID

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 8:30am – 5:00pm Eastern Time**

MOROSO PERFORMANCE PRODUCTS, INC
80 CARTER DR • GUILFORD, CT 06437-2116
Phone: (203) 453-6571 • Fax: (203) 453-6906