



INSTALLATION INSTRUCTIONS

SFI CERTIFIED QUICK RELEASE STEERING WHEELHUB AND ADAPTER P/N 80160

The parts in this kit are designed to work together and are certified by SFI to meet sanctioning body regulations, and therefore should remain together as a set. The Quick Release Steering Wheel Hub Adapter fits a .750" o.d. steering column and the Steering Wheel Hub will accept a steering wheel with a 1.75" bolt circle mounting flange.

1. Slide the adapter over your steering column and determine the desired length of the column.
2. Cut the column to length so that it extends to within 1/8" of the end of the adapter. (see diagram on back)
3. Position the adapter properly to index the steering wheel to the driver's preference.

NOTE: An easy way of doing this is to bolt the steering wheel to the quick release hub and using this to set index and overall length.

4. When the adapter is set to your preference, weld it to the column by GTAW (TIG) process in the areas shown in the diagram on back. Be careful not to allow any bleed through onto the hex area as the steering hub has a close tolerance fit and will not slide properly over the adapter if there is buildup in this area.
5. Bolt the steering wheel to the hub, making sure the mounting bolts do not bottom out in hub threaded holes.
6. Once the hub is securely attached to the steering wheel, install the steering wheel to the adapter by depressing the hub release pin in and sliding the steering wheel and hub assembly onto the hex adapter on the steering shaft until it locks into place.
7. Pull back on the steering wheel to make sure the pin is locked in its groove on the adapter.
8. To release the steering wheel, push the release pin in and pull back on the steering wheel.
9. Proper maintenance of the unit should be followed to keep it working trouble free. This includes keeping the adapter free of nicks or burrs, cleaning and greasing the hub and adapter frequently.



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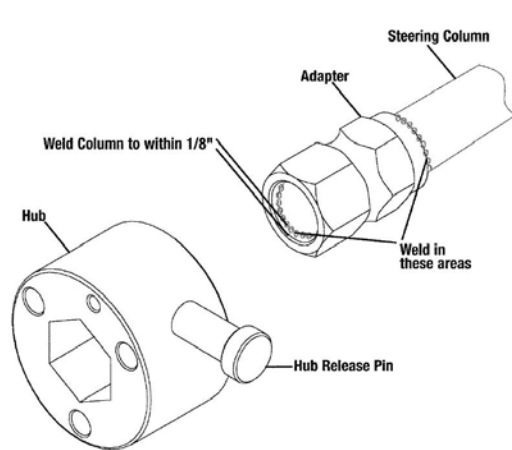
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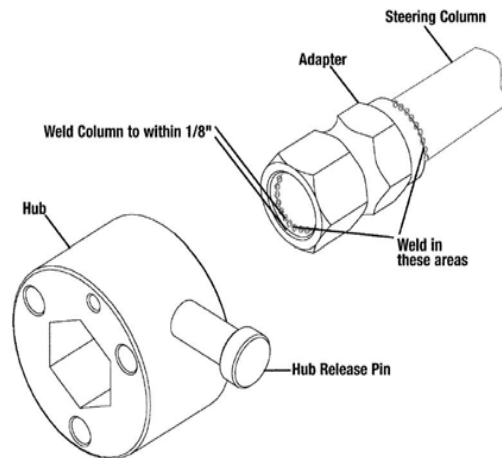
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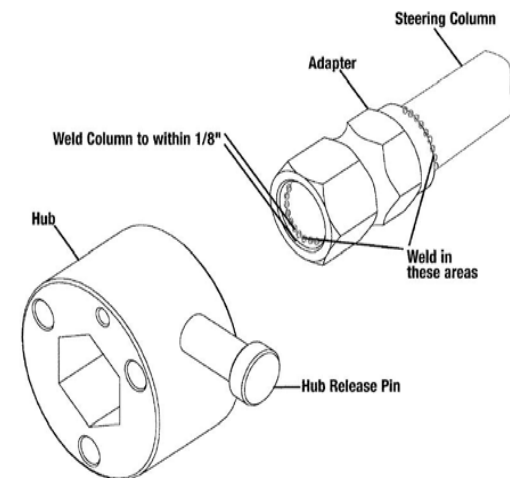
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