

INSTALLATION INSTRUCTIONS FOR PART # 13502BB

94-UP DODGE BOX BOARDS (long box)

Congratulations on your purchase of a high quality PUTCO product. Should you need any application or technical assistance feel free to call us at:

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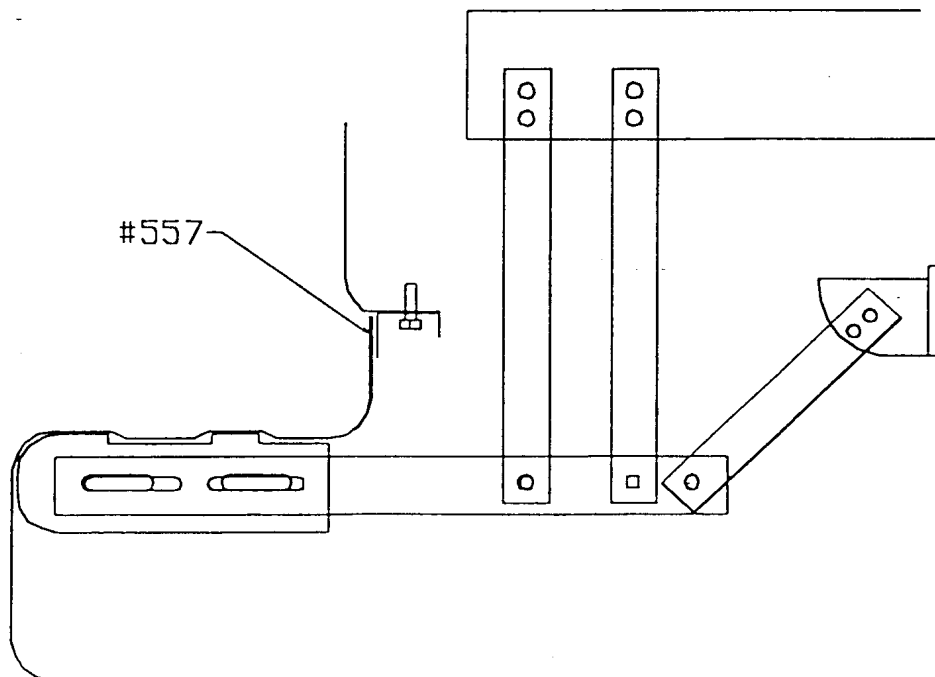
Putco Inc. - 216 West First Street - Story City, Iowa 50248

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

NOTE: Remove protective plastic coating from running boards and mudflaps.

- Step 1:** Form the mudflap to the wheelwell opening. Then bolt the mudflap to the front of the running board using two 1/4" x 1" screwdriver head bolts, lockwashers, and nuts.
- Step 2:** Bolt an endcap to the front of each running board with 1/4" x 1" screwdriver, head bolts, lockwashers, and nuts.
- Step 3:** Using two C-clamps or vise grips, clamp the 27-1/2" long channel (#557) to rocker panel, making sure running board will line up with front running board. Drill two 1/4" holes through the rocker panel. Install 1/4" x 3/4" hex head bolts, lockwashers and nuts. SEE FIGURE 1 & 2.
- Step 4:** Clamp running board to channel and mudflap to wheelwell flange. Make sure running board is as far forward as possible. Drill two 1/4" holes through the running board and channel. Install 1/4" x 1" screwdriver headbolts, lockwashers and nuts. SEE FIGURE 1.
- Step 5:** Make sure running board is level outward from vehicle. Bolt the 18 1/2" angle brackets (#554) to the brace on the running board that is located at 6" and 18" from the front of the running board. SEE FIGURE 2. Attach the 9" straight brace (#530) to the 18-1/2" angle bracket (#554), the other end attaches to the box mount on the side of the frame, by drilling two 1/4" holes. This will eliminate movement. Bolt the two 16" straight braces (#514) to the 18 1/2" angle bracket (#554) on the brace located at 6". SEE FIGURE 2. Drill 11/16" holes through the side of the floor box beam and install #14 metal screw. SEE FIGURE 2.
- Step 6:** Bolt a 9" straight brace (#530) to the 18 1/2" angle brace located at 18" from the front of the running board, SEE FIGURE 2. Now attach the other end to the box mount on the side of the frame. By drilling two 1/4" holes in the side of the box mount.
- Step 7:** Make sure front of running board is level outward from vehicle. Drill three 11/64" holes through the mudflap and the wheelwell opening, then 7/32" holes through the mudflap **ONLY**. Install #14 metal screws.

FIGURE 1



Items shown below are used in the assembly and installation of the running boards

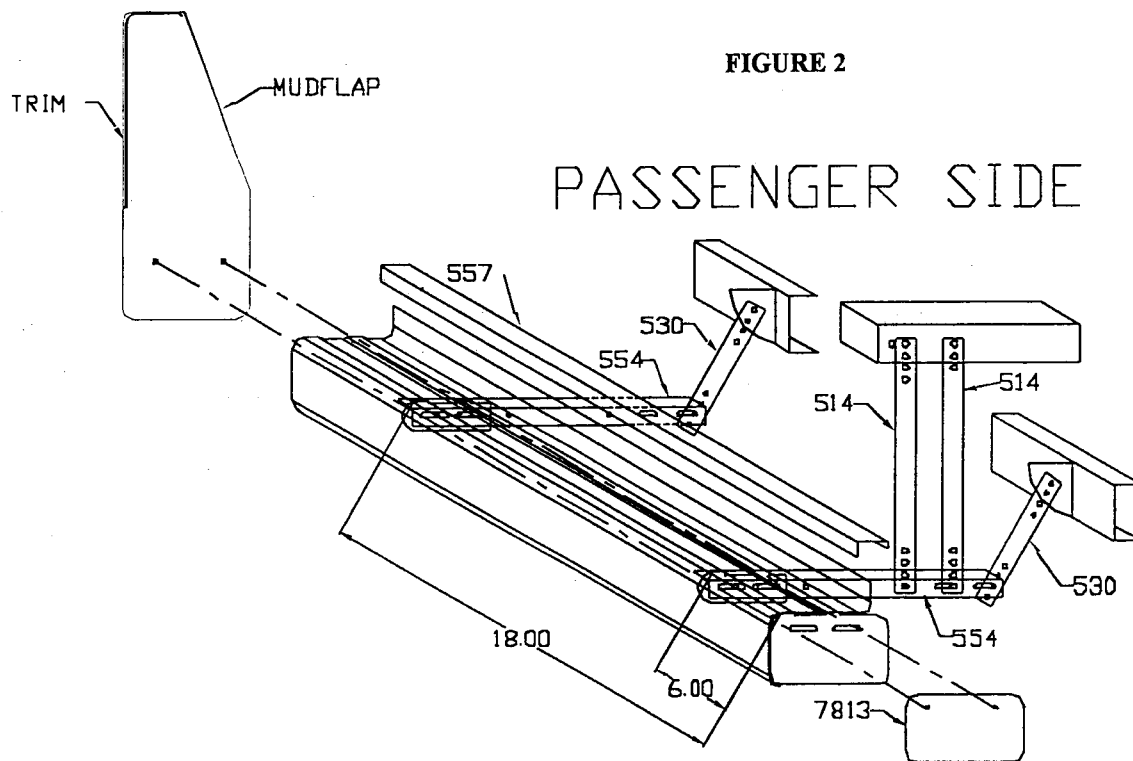


FIGURE 2

PARTS LIST

DESCRIPTION	QTY
18-1/2" ANGLE BRACKETS - #554	4
CHANNEL 27-1/2" - #557	2
RUNNING BOARDS	2
MUDFLAPS	2
STRAIGHT BRACES 9" - #530	4
BOLT KIT	1
ENDCAPS - #7812 & #7813	2
STRAIGHT BRACES - #514	4

TOOLS NEEDED

ELECTRIC DRILL

1/4" DRILL BIT

11.64" DRILL BIT

3/8" WRENCH

7/16" WRENCH AND SOCKET

SCREWDRIVER

VICE GRIPS

LEVEL

LIMITED WARRANTY

Puteo guarantees ALL its products against defects in workmanship or material for the time period ONE YEAR. Any defects resulting from faulty material or workmanship will be warranted by Puteo with the replacement of defective part.

Damages caused by improper installation, misuse, collision, or neglect will not be warranted by Puteo. Puteo will be sole judge of all warranties! Proof of purchase necessary for all warranty claims.