

Chevy/GMC 1500/2500/3500 Crew Cab (Wheel to Wheel) 2001-2013 STEP TUBE
Section I – Preparation

Part Number: 44128

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Right Side Bar
2	1	Left Side Bar
3	1	Driver Front bracket (2015)
4	1	Driver middle bracket(2017)
5	1	Driver rear bracket (2012)
6	1	Pass front bracket(2013)
7	1	Pass middle bracket(2010)
8	1	Pass rear bracket(2016)
9	2	Rear Support (2019)

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1	20	M8 HEX FLANGE (278)
2	8	½” WASHER (775)
3	4	½” LOCK WASHER (783)
4	4	½” – 13x1.5 BOLT (743)
5	4	½”-13 NUT (795)

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1	None	

Conflicts

Genuine Running Boards:

Recommended Tools

Personal & Vehicle Protection	NOTES
Eye Protection	
Special Tools	NOTES
None	
Installation Tools	NOTES
Socket/Ratchet	13mm, 18mm sockets
Torque Wrench	13 lbs-f
Tape Measure	
Special Chemicals	NOTES

General Applicability

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Recommended Sequence of Application

Item #	Accessory	
1		

*Mandatory

Vehicle Service Parts (may require some reassembly)

Item #	Quantity Required	Description
1		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CRITICAL PROCESS: Proceed with caution to ensure a quality installation. These points will be audited on a completed vehicle installation.
	GENERAL PROCESS: This highlights specific processes to ensure a quality installation. These points will be audited during the accessory installation.
	TOOLS & EQUIPMENT: Calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.

Care must be taken while installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to insure a quality installation.



Fig. 1-1



Fig 1-2



Fig 1-3

Install Driver Side Step

- (a) Remove three (3) existing body mount bolts from the front, middle, and rear body mount. Keep bolt for reinstallation.
- (b) Install the Front bracket with the factory body mount bolt, leave loose at this time. (figure 1-1,)
- (c) Install the Middle bracket to the body mount located between the front and rear door on the driver side, using the factory body mount bolt, leave loose at this time (fig 1-2)
- (d) Install the Rear bracket to the body mount located at the rear of the passenger of the cab, using the factory body mount bolts, leave loose at this time (fig.1-3)
- (e) Attach the step tube to all three (3) brackets using two (2) metric bolts in each location.
- (f) Retighten all bolts to make sure steps are secure.

NOTE: WHEN INSTALLED PROPERLY THE BARS SHOULD LOOK LIKE FIGURE 1-4.



1. Passenger Side installation

- (a) Follow steps 1(a) -1(f) for the installation of passenger step.



Fig. 1-4