



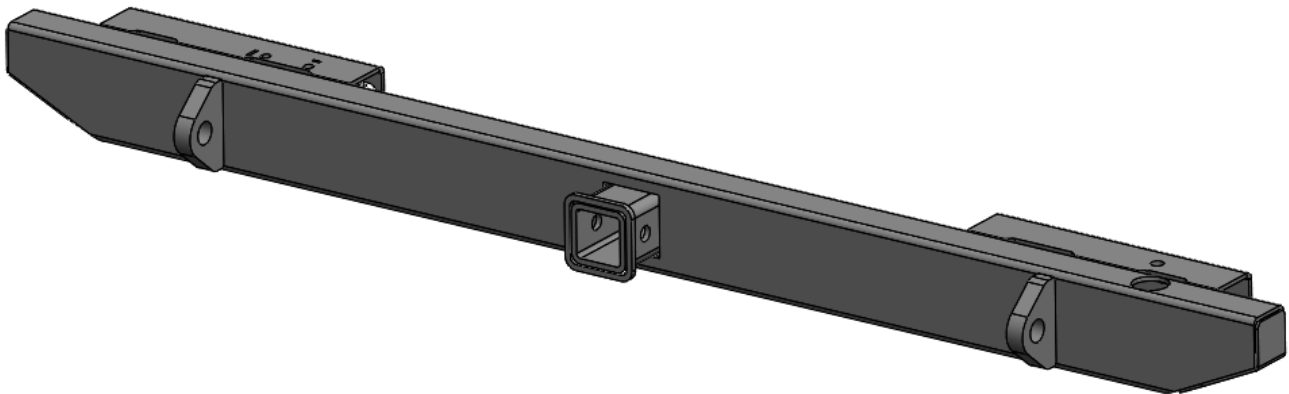
CJ EXPEDITION SERIES



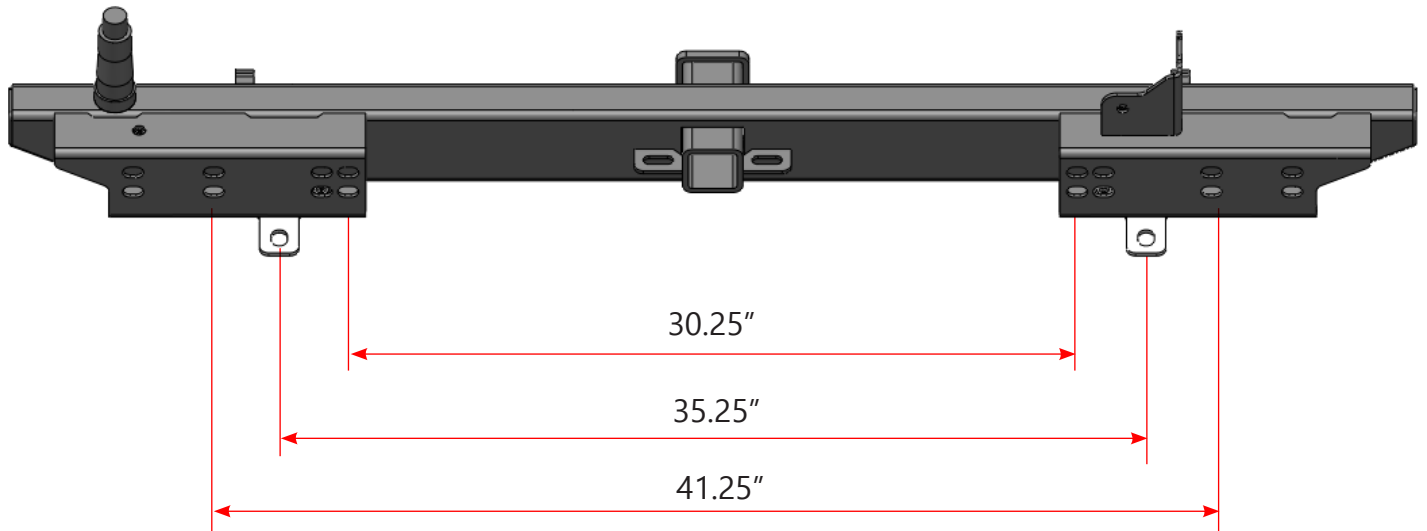
JEEP CJ EXPEDITION REAR
BUMPER

WEB LINK: <http://lodoffroad.com/assets/pdfs/JRB7620 CJ EXPEDITION REAR BUMPER.pdf>

***VERIFY YOU HAVE ALL THE COMPONENTS BEFORE STARTING THE INSTALLATION. REFER TO THE
ENGINEERING DRAWINGS AT THE END OF THIS DOCUMENT FOR A COMPLETE PARTS LIST***



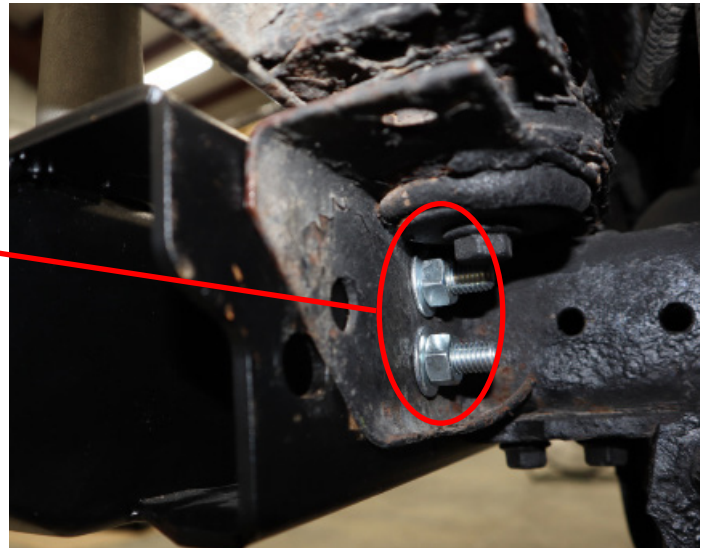
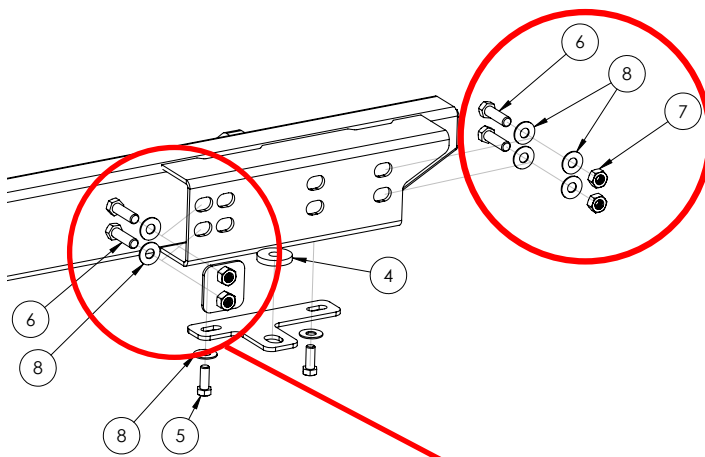
Some older versions of the Jeep CJ had different frame dimensions. Below are the mounting hole dimensions for our CJ Destroyer Expedition Series Rear Bumper. Check these dimensions on your Jeep CJ if your not sure if this bumper will fit.



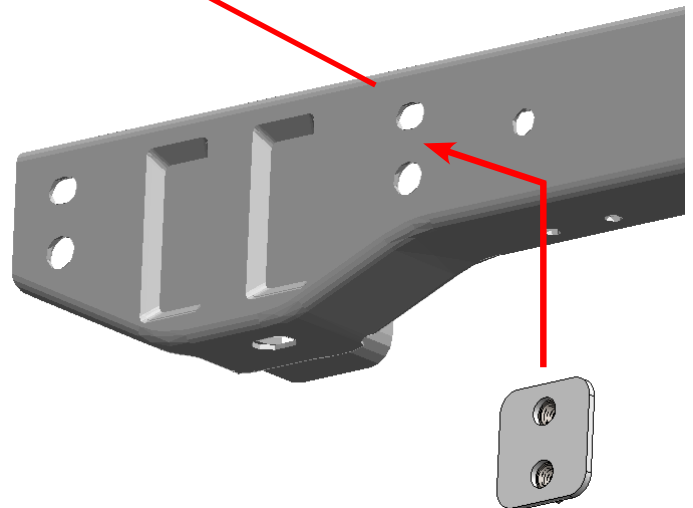
Start by removing your rear bumper. Use a floor jack or a helper to help hold your new rear bumper up to the rear cross member.



Install the 7/16" Hex Bolts, Nuts and Washers into the two outside mounting holes first. Leave these slightly loose while you finish the bumper installation



Install the 7/16" Hex Bolts, Washers and Frame Backing Plate as shown into the second set of holes in the rear Cross Member. You may need to lower the gas tank skid plate to access these holes to be able to insert the Frame Backing Plate behind the Cross Member. Leave these bolts loose while you finish the bumper installation.



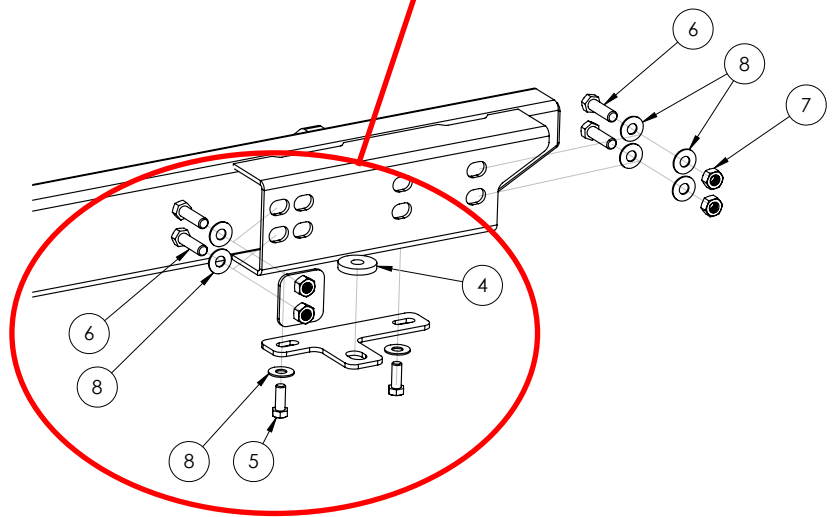
Install the Bottom Bracket as shown using 3/8" Hex Bolt and washers into the bumper. You will need to use the existing leaf spring mounting bolt to install the bracket to the frame.

Use the supplied 1/4" thick Spacer Washer to fill the gap if needed.

If the threads are no longer usable after you remove this bolt, you may need to drill and tap this hole to the next larger size.



Once all the bolts are installed, make sure the bumper is centered on the Jeep and level side to side. Tighten all the mounting bolts securely. Once the bumper is secure reinstall the gas tank skid plate if you removed it previously.



****Maintenance****

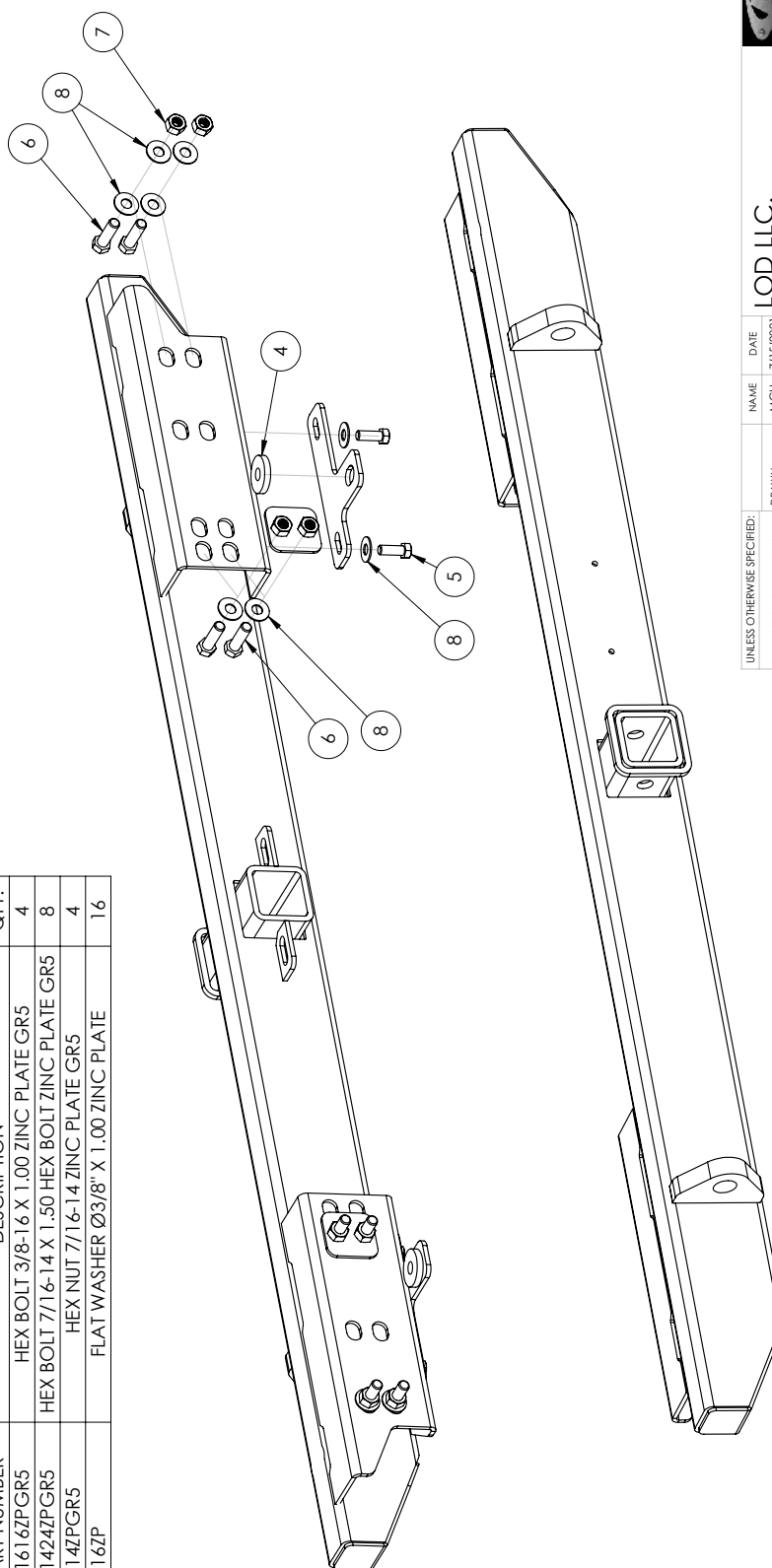
Rear Bumper:

- Periodically check and re-tighten all fasteners.
-
- Periodically check your Bumper for scratches, dings, or rust spots which can happen over time or after heavy use. It is important to address these areas as soon as possible to prevent rust and corrosion from spreading. We recommend using Rustoleum® brand Black Semi-Gloss Protective Enamel (oil based). Apply using a foam brush by dabbing to match the powder coat texture.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	4JRB9620-01	EXPEDITION REAR BUMPER	1
2	4JBC9620-01	FRAME BACKING PLATE	2
3	2JBC7620-09	CJ EXPEDITION BOTTOM BRACKET	2
4	2JWP1800-01	SPACER WASHER	2

BOLT KIT			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
5	HB381616ZPGR5	HEX BOLT 3/8-16 X 1.00 ZINC PLATE GR5	4
6	HB431424ZPGR5	HEX BOLT 7/16-14 X 1.50 HEX BOLT ZINC PLATE GR5	8
7	HN4314ZPGR5	HEX NUT 7/16-14 ZINC PLATE GR5	4
8	FW3816ZP	FLAT WASHER Ø3/8" X 1.00 ZINC PLATE	16



- NOTES:**
- JRB7620 - BARE STEEL OPTION
JRB7621 - BLACK POWDER COAT
 - WEIGHT = APPROX 49 LBS

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DRAWN	7/15/2021	MCH	
CHECKED			
ENG APPR.			
MFG APPR.			
DIMENSIONS ARE IN INCHES			
ANGULAR: MACH 1°			
TWO PLACE DECIMAL ±0.015			
THREE PLACE DECIMAL ±0.005			
MATERIAL: N/A			
PROPERTY OF LOD LLC. ANY REPRODUCTION OR DISSEMINATION WITHOUT THE WRITER'S PERMISSION OF LOD LLC IS PROHIBITED.			
LOD LLC.		JRB7620	
DESCRIPTION: JEEP CJ EXPEDITION REAR BUMPER		JRB7621	
DWG. NO.		REV	
SCALE: 1:4.5		SHEET SIZE: B	
		SHEET 1 OF 1	

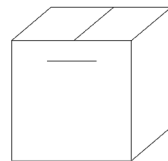


CJ Jeep
EXPEDITION Series
REAR BUMPER
SHIPPING SHEET

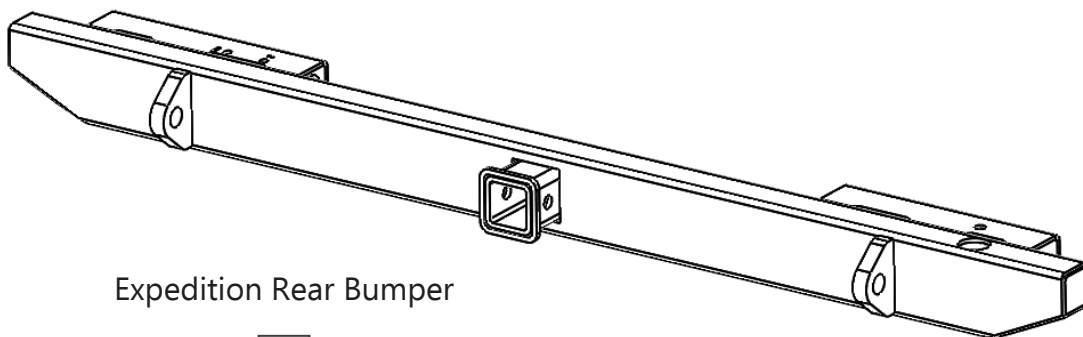
Sheet 1

Packaged by:

On:



Hardware Kit
(contents
may vary)



Expedition Rear Bumper





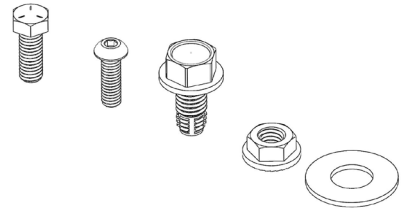
CJ Jeep
EXPEDITION Series
REAR BUMPER
Hardware Kit
Sheet 1

Packaged by:

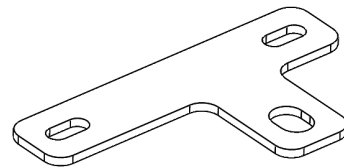
On:



INSTRUCTION
SHEET

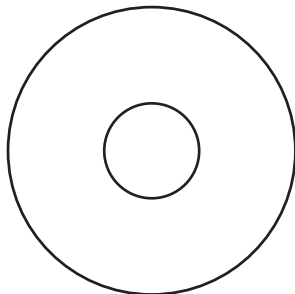
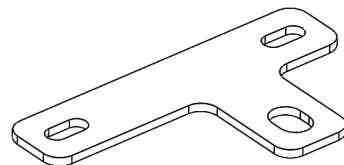


BOLT KIT
(may vary)



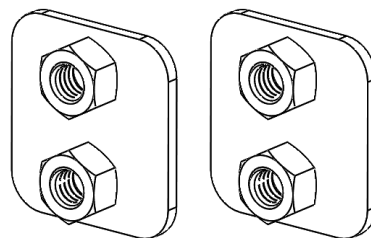
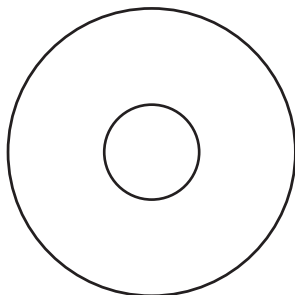
CJ EXP BOTTOM BRACKET
2JBC7620-09

(x2)



SPACER WASHER
2JWP1800-01

(x2)



FRAME BACKING PLATE
4JBC9620-01

(x2)

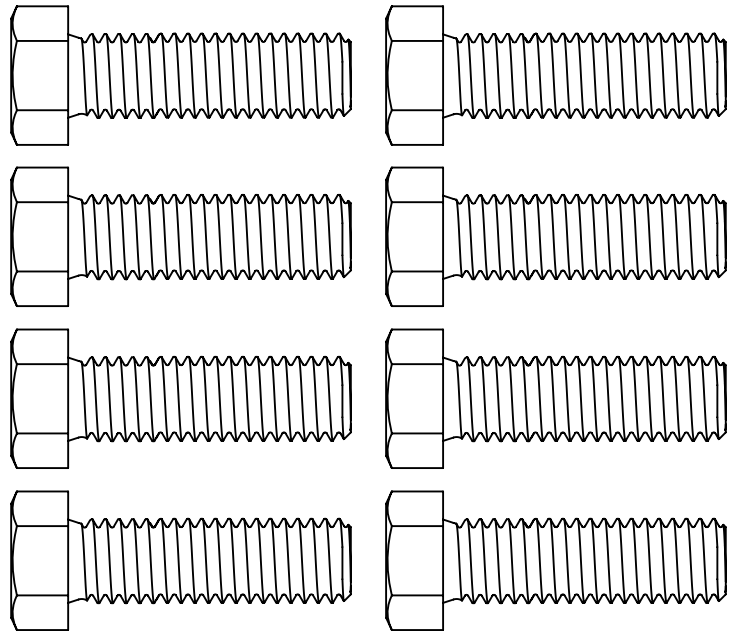




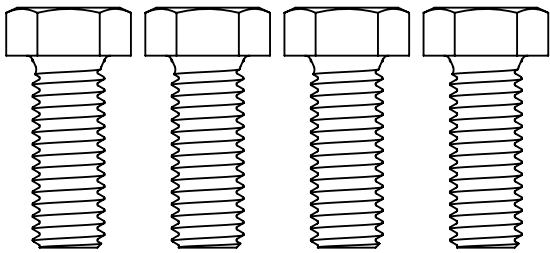
CJ Jeep
EXPEDITION Series
REAR BUMPER

Bolt Kit
Packaged by:

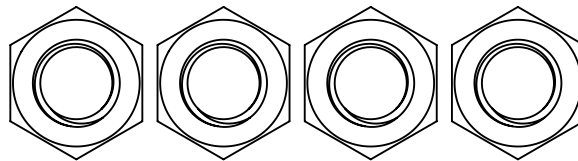
On: _____



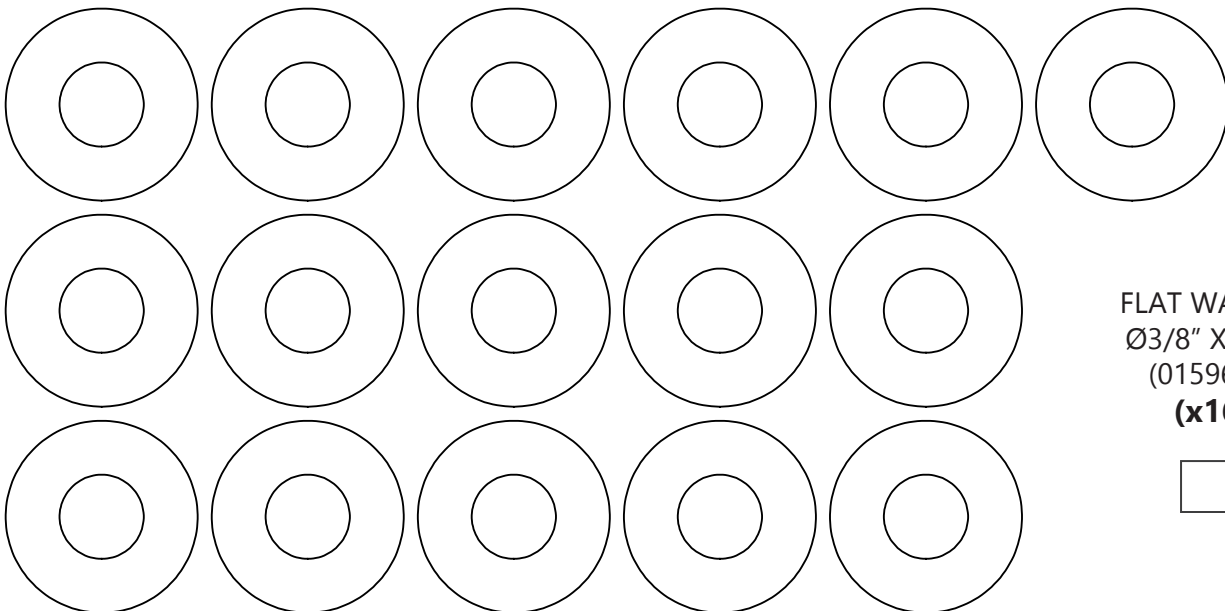
HEX BOLT 7/16-14 X 1.50"
(110120363)
(x8)



HEX BOLT 3/8-16 X 1.00"
(0137514)
(x4)



HEX NUT 7/16-14
(36308)
(x4)



FLAT WASHER
Ø3/8" X 1.00"
(0159679)
(x16)

