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INSTALLATION INSTRUCTIONS

Seal-4-Good Gaskets

PerTronix® thanks you for choosing **Patriot Exhaust Products**, the best value for the dollar of any brand in the industry. To realize the full potential of this product, please read and understand these instructions completely prior to starting work.

Be sure to work safe! Whenever you work under the vehicle be sure that it is located on level, solid ground and is supported by adequate safety stands! **Remember: Hot asphalt will not support most jack stands!**

1. In order to take full advantage of seal-4-good gaskets these simple procedures should be followed.
2. Completely remove any old paper gasket material from your header flange.
3. Use a flat metal file, remove any large burrs or welding imperfections from the flange surface.
4. Using a straight edge make sure that your header flange is perfectly flat. Flatten if necessary.
5. Install gasket with the cupped side toward the cylinder head and the smooth rounded side toward the header.
6. Install the header / manifold bolts and tighten until snug then start the engine, if leaking tighten bolts until leak stops not exceeding the factory torque spec.
7. Make sure to re-torque header fasteners after warm up, several times.

