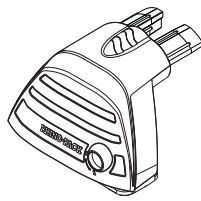
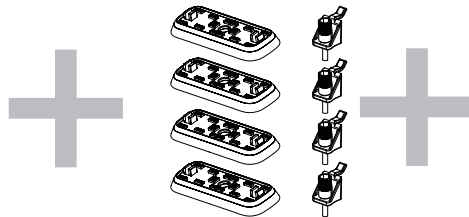


RHINO-RACK

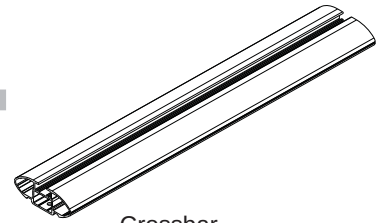
Rhino-Rack ROC25 Crossbar Fixed Mount Point with Wedges



Leg kit



DK Pad & mount kit



Crossbar

Note for Dealers and Fitters: It is your responsibility to ensure instructions are given to the end user or client.

Rhino-Rack

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Document No: R1687

Prepared By: Kayle Everett

Authorised By: Chris Murty

Fit Time: 15min

Issue No: 01

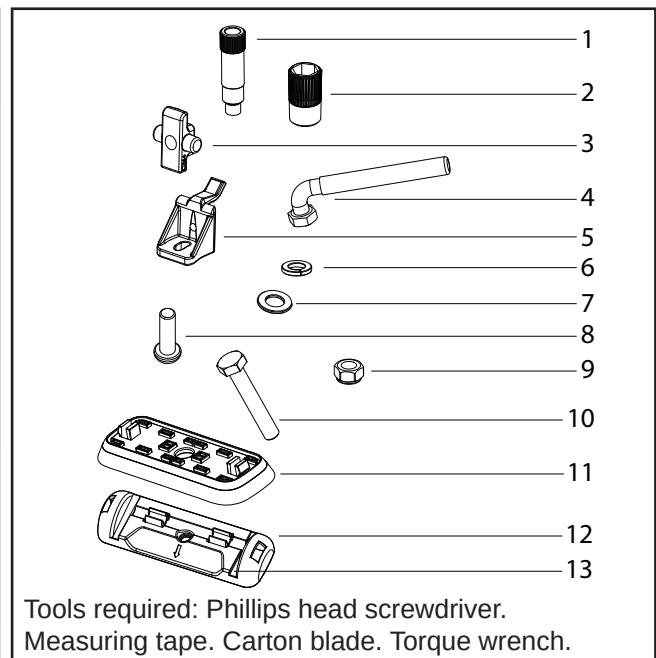
Issue Date: 29/01/2018

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Note: Crossbars require purchase of RLKVF leg kit, pad/ DK point mount kit and VA crossbars. **It is however possible to purchase complete crossbar, in this case skip to step 3.**

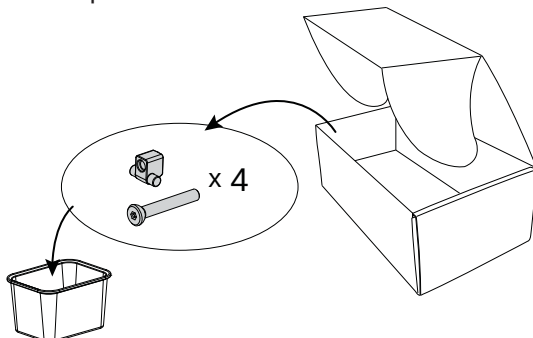
Parts List

Item	Component Name	Qty	Part No.
1	Attachment stud (<i>kit specific</i>)	4	-
2	Fastening knob	4	M554
3	Rear mount bracket	4	C564
4	10mm hex spanner	1	CA1026
5	Front mount bracket	4	C565
6	M6 spring washer	4	W004
7	M6 x 12.5mm flat washer	4	W003
8	M6 x 20mm security screw	4	B062
9	M6 nyloc nut	4	N013
10	M6 hex bolt (<i>kit specific</i>)	4	-
11	FMP pad (<i>kit specific</i>)	4	-
12	Base	4	M311
13	Wedges	8	CA1027
14	Fitting instruction	1	R1687

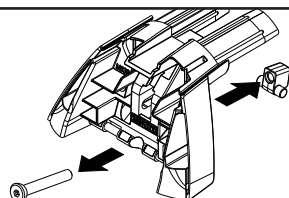


Instructions

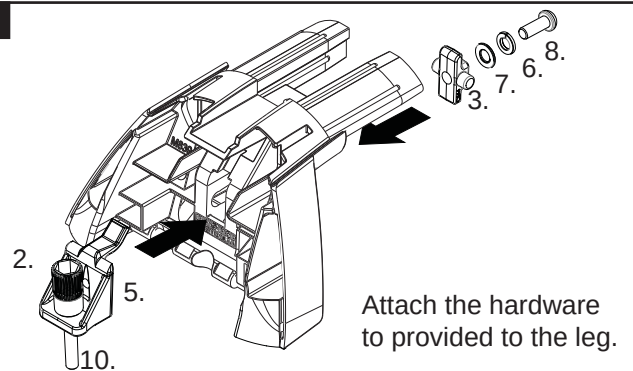
1 Discard parts shown below from RLKVF.



Note: Parts may have to be removed from legs.

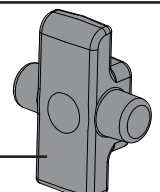


2



Be aware of the correct orientation of the rear mount bracket.

This face into rear of leg.





Rhino-Rack ROC25 Crossbar Fixed Mount Point with Wedges

- 3** Complete the crossbar assembly as illustrated in the ROC25 RLKVF instructions (R1429, steps 1, 2 and 4). Fit the foot plate and pads to the crossbar assemblies. Refer to the DK sheet corresponding to your vehicle for correct orientations. **Note DK shown as example only. Now complete step 5 in the ROC25 RLKVA instructions (R1429).**

DK001 Rhino-Rack VA, Aero, Euro & HD crossbar instruction

IDENTIFICATION CHART

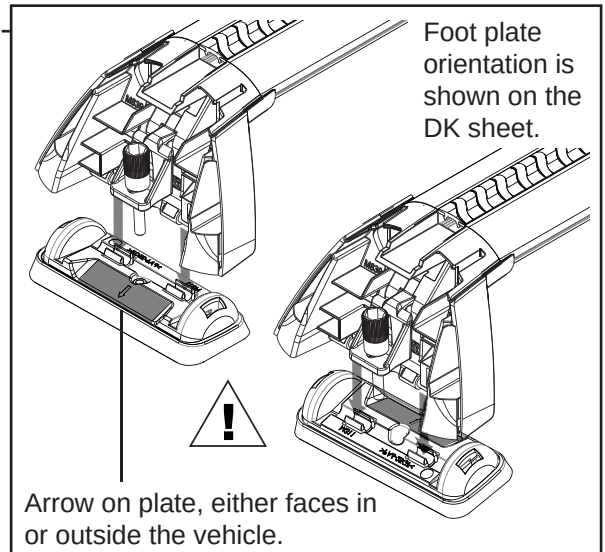
VA crossbar

AERO crossbar

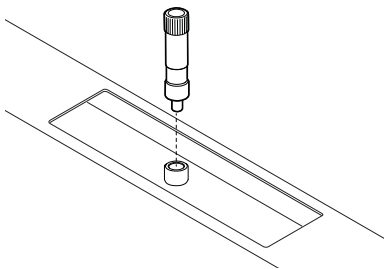
EURO crossbar

HD crossbar

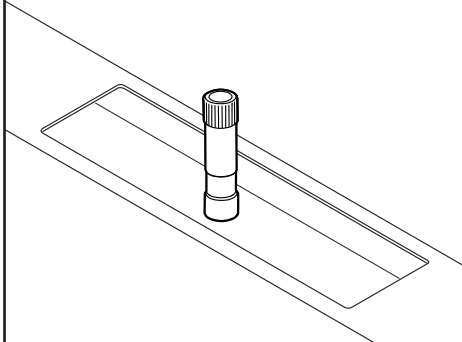
			FRONT CROSSBAR						REAR CROSSBAR					
Vehicle	Date	Crossbar	Front Right Pad Clamp	Front Left Pad Clamp	Measurement strip length per side	Measurement strip length per side	Measurement Distance L2	Arrow direction	Rear Right Pad Clamp	Rear Left Pad Clamp	Measurement strip length per side	Measurement strip length per side	Measurement Distance L2	Arrow direction
Ford Focus 5dr Hatch LSLV	05-11	1260mm	M367 114500	M367 114500	181mm	68mm	1030mm	OUT	M365 114490	M365 114490	181mm	68mm	1030mm	OUT
Mitsubishi 380 4dr Sedan DB	05-08	1260mm	M367 114500	M367 114500	191mm	78mm	1030mm	OUT	M365 114490	M365 114490	168mm	55mm	984mm	OUT
Mitsubishi Galant 4dr Sedan	04-07	1260mm	M367 114500	M367 114500	191mm	78mm	1030mm	OUT	M365 114490	M365 114490	168mm	55mm	984mm	OUT
														</



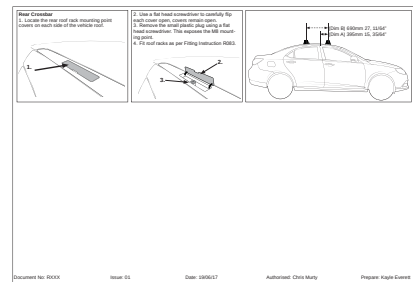
- 4** Install the fix point adaptors into the mounting points on the roof of the vehicle.



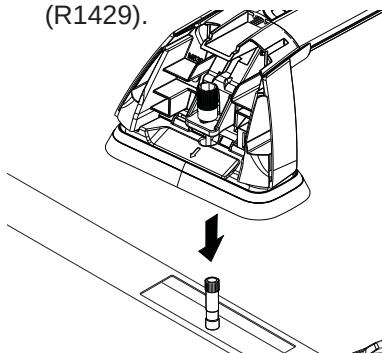
Be sure the adaptors are secure.



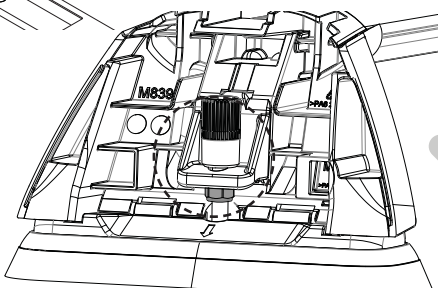
Note: Difficult fits will be detailed on the corresponding DK sheet to your vehicle. **DK shown as example only.**



- 5** Install the fix point adaptors into the mounting points on the roof of the vehicle. Tighten in place and fit covers as per step 12 in the ROC25 RLKVF instructions (R1429).



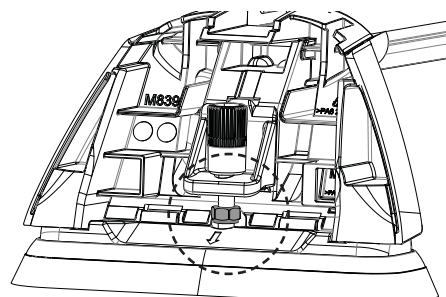
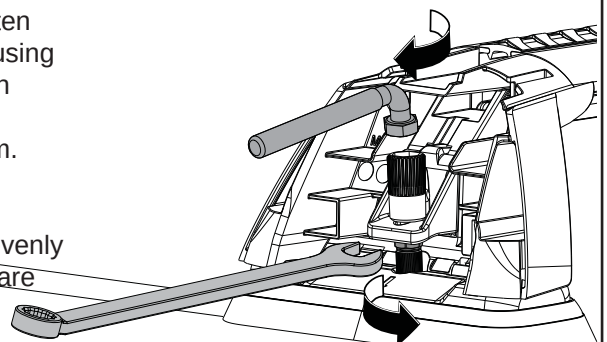
Tighten M6 Nyloc nut against underside of metal bracket. 1-2 Nm. Do not over tighten.



Locate M6 screw into stud. Tighten plastic bolt housing alternately both sides. Tighten 3-4 Nm.

Ensure rubber gasket flares evenly and no edges are tucked under.

Progressively check the roof panel of the vehicle and ensure no indentation is occurring.



Now complete steps 11 and 12 in the ROC25 RLKVF instructions (R1429).