

IMPORTANT

Thank you for purchasing Rigid Industries' products for your vehicle. Installation is fairly simple with the right tools and good mechanical abilities. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Please read through all of these instructions and tips before proceeding with installation.

Always disconnect battery before servicing any fuses or electrical system.

Your installation is now complete.
Welcome to the Rigid Nation!

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PKG-IS-052 Rev1



54" ADS-SERIES™ ROOF MOUNT INSTALLATION INSTRUCTIONS



1999-2014 Ford® Super Duty® and Excursion
Part # 40163

WHAT YOU WILL NEED

- a. Drill
- b. 1/4" Drill Bit
- c. 1/4" Rivets (6)
- d. Tape Measure

WHAT'S INCLUDED

- a. Right Mount(1)
- b. Left Mount(1)

Note: This installation requires
2 people for best results

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Figure 1



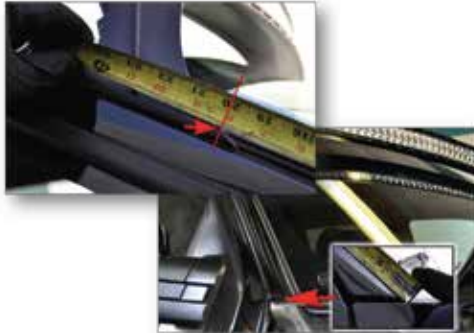
Figure 2



Figure 1



Figure 2



INSTRUCTIONS

Figure 1

1. Mount light bar into both Roof Mounts to create an assembly.
2. Carefully remove the weather strip molding from the door Jams.

Figure 2

3. Carefully measure mount locations by measuring 20" from lower pillar at ender to bottom of mount at the location shown. Do this for both sides of the truck.

Figure 3

4. With the bracket in position, mark and drill the three holes with the 1/4" drill bit and install the rivets and bracket according to the rivet tool manufacturer's instructions. Repeat for the other side.

Figure 4

5. Replace the weather strip molding on both sides and wire the light according to instructions included with the light.

Figure 5

6. Stand back and enjoy your RDS Light Mount.

Figure 3



Figure 4



Figure 5



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Figure 4



Figure 5

