

IMPORTANT

Thank you for purchasing Rigid Industries' products for your vehicle. Installation is fairly simple with the right tools and good mechanical abilities. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Please read through all of these instructions and tips before proceeding with installation.

Always disconnect battery before servicing any fuses or electrical system.

Your installation is now complete.
Welcome to the Rigid Nation!

FOLLOW US ON FACEBOOK AT
[facebook.com/RigidIndustries](https://www.facebook.com/RigidIndustries)

779 N Colorado St, Gilbert, AZ 85233 • (855) 760 5337 • www.RigidIndustries.com

PKG-IS-057 Rev1



**50" ADS-SERIES™ ROOF MOUNT
INSTALLATION INSTRUCTIONS**



2007.5-2013 CHEVY®/GMC®
Part # 40168

WHAT YOU WILL NEED

- a. Drill
- b. 1/4" Drill Bit
- c. 1/4" Rivets (6)
- d. Tape Measure

WHAT'S INCLUDED

- a. Right Mount(1)
- b. Left Mount(1)

Note: This installation requires
2 people for best results

IMPORTANT

Thank you for purchasing Rigid Industries' products for your vehicle. Installation is fairly simple with the right tools and good mechanical abilities. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Please read through all of these instructions and tips before proceeding with installation.

Always disconnect battery before servicing any fuses or electrical system.

Your installation is now complete.
Welcome to the Rigid Nation!

FOLLOW US ON FACEBOOK AT
[facebook.com/RigidIndustries](https://www.facebook.com/RigidIndustries)

779 N Colorado St, Gilbert, AZ 85233 • (855) 760 5337 • www.RigidIndustries.com

PKG-IS-057 Rev1



**50" ADS-SERIES™ ROOF MOUNT
INSTALLATION INSTRUCTIONS**



2007.5-2013 CHEVY®/GMC®
Part # 40168

WHAT YOU WILL NEED

- a. Drill
- b. 1/4" Drill Bit
- c. 1/4" Rivets (6)
- d. Tape Measure

WHAT'S INCLUDED

- a. Right Mount(1)
- b. Left Mount(1)

Note: This installation requires
2 people for best results

Figure 1



Figure 1



INSTRUCTIONS

1. Mount light bar into both Roof Mounts to create an assembly.

Figure 1

2. Carefully line up the front side base of the mount with the corner of the cab before it meets the windshield.

Figure 2

3. With the bracket in position, mark and drill the three holes with the 1/4" drill bit and install the rivets and bracket according to the rivet tool manufacturer's instructions. Repeat for the other side.

Not Pictured

4. Wire the light according to instructions included with the light.

Figure 3

5. Stand back and enjoy your E-Series Light Mount.

Figure 2



Figure 3



INSTRUCTIONS

1. Mount light bar into both Roof Mounts to create an assembly.

Figure 1

2. Carefully line up the front side base of the mount with the corner of the cab before it meets the windshield.

Figure 2

3. With the bracket in position, mark and drill the three holes with the 1/4" drill bit and install the rivets and bracket according to the rivet tool manufacturer's instructions. Repeat for the other side.

Not Pictured

4. Wire the light according to instructions included with the light.

Figure 3

5. Stand back and enjoy your E-Series Light Mount.

Figure 2



Figure 3

