

WARRANTY INFORMATION

Rigid Industries warrants that this product will be free from defects in material and workmanship. If you believe your Rigid Industries product is defective, it must be returned to Rigid Industries for inspection by our warranty claims department. If, after inspection, Rigid Industries verifies that the defect was not caused by negligence, abuse, unauthorized repair or disassembly, Rigid Industries will determine whether the product will be repaired or replaced in accordance with Rigid Industries Limited Lifetime Warranty*.

Warranty Periods:

- All LED Lights – Limited Lifetime
- Flashlights – 1 year
- Accessories and Mounts – 2 years
- Batteries – 90 days

Warranty Coverage:

To begin your warranty claim, you must have a Return Merchandise Authorization (RMA) number. To get your RMA number, please contact our warranty department by phone at 480-655-0100 ext. 1008, or by filling out the Return Merchandise Authorization Form on our website.

All of the following will immediately void all warranties:

- Customer negligence – The customer has modified the light and/or is not using it for the recommend application.
- Customer abuse – Damage to the light beyond normal wear and tear.
- Repair work done by unauthorized personnel without Rigid Industries' approval.
- If the light has been opened or any screws have been removed.

All warranties are non-transferable. Warranty terms and policies are subject to change without notice.

*For all information regarding the Rigid Industries' Limited Lifetime Warranty please call 855-760-5337 ext. 1008, email warranty@RigidIndustries.com, or visit our warranty page online at RigidIndustries.com/about/warranty.

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2010-2013 TOYOTA® 4-RUNNER® UPPER GRILLE INSTALLATION INSTRUCTIONS

*Lights Sold Separately

Important Notes:

- It is strongly recommended that this product be installed by an installation professional.
- Installation of this product requires cutting of your factory installed grille. Your factory grille will be unusable after it has been cut.
- This product may have more surface area than your factory grille. It may reduce airflow. Reduction in airflow can potentially lead to overheating or other mechanical issues.

PARTS INCLUDED:

- (1) 20" SR-Series LED Grille by Rigid Industries
- (6) Mounting Screws - #8x3/8" Pan Head Phillips Screws
- (2) Light Mount Washers – 1/4" Flat Washers

Always disconnect any power sources connected to your vehicle before servicing fuses or electrical systems.

INSTALL STEPS:

1. Remove factory upper grille and shell from vehicle.
2. Cut along grille shell frame to remove the inner mesh portion of the grille (see Figure 1 and Figure 2.) Use a file or Dremel® to remove any sharp edges.



FIGURE 1



FIGURE 2

3. Set grille shell frame upside down on a table, lay Rigid grille in place.
4. Attach Rigid grille to frame by inserting provided screws through mounting tab holes. Screw into plastic grille shell frame. Make sure you have the grille positioned correctly before inserting screws.
5. Install the grille shell with new Rigid Grille back into vehicle.
6. Mount and aim your Rigid lights. Use plastic spacers between lights and mounting tabs.
7. Install switch and route wire harness per instructions provided with Rigid lights. Take care to avoid any heat sources and sharp or abrasive surfaces.



Your installation is now complete.

Welcome to the Rigid Nation!