



2500/3500 GRILLE

2011-2013 CHEVROLET® 2500 & 3500

GRILLE INSTALLATION INSTRUCTIONS

10" SR-SERIES®

D-SERIES® - PAIR

**Lights Sold Separately*



KIT INCLUDES

- | | |
|---|------------------------------------|
| (2) Rigid Grille Inserts | (4) M6 x 30mm Socket Cap Screw (4) |
| (18) Pan Head Phillips Self Tapping Screws | (4) M6 Flanged Lock Nut (4) |
| (12) #8 x 1/2" Mounting Bolts | (4) Plastic Spacer (4) |
| (12) #8 Mounting Nylon Insert Mounting Nuts | |

IMPORTANT

It is strongly recommended that this product be installed by a professional.

Installation of this product requires cutting of your factory installed grille. Your factory grille will be unusable after it has been cut.

This product may have more surface area than your factory grille. It may reduce airflow. Reduction in airflow can potentially lead to overheating or other mechanical issues.

Always disconnect any power sources connected to your vehicle before servicing fuses or electrical systems.

STEP 1

Remove grille shell from vehicle.



STEP 2

Before you can mount your new Rigid Industries grille, you will need to remove the factory grille from the grille shell. Use the following procedure for removal.

- 2a. Place grille shell face down on a table or flat surface.
- 2b. Cut along the perimeter of each grille mesh section. Try to cut as close to the outer shell frame as possible.
- 2c. Use a Dremel® tool or file to take down any sharp edges on the remaining grille shell.

Refer to photos on the following page.



Cut plastic on red line.



Grille after cuts have been made.

STEP 3

Your grille has been formed to match the contour of the 2011-2013 Chevy® 2500/3500 grille shell. It was tested in a sample grille shell and adjusted by hand to mount cleanly. However, the metal is easily bendable when not attached to a frame. Therefore, it may have slightly flattened during storage or shipment. It will conform to the grille shell as you bolt it in place.

- 3a. Place grille shell face up on a table. Set your two new grille inserts in place.
- 3b. Examine the mounting tab locations. Note where the face of the grille will sit in each location. Hold the grille in place as you intend to mount it and look for any gaps.
- 3c. Make smooth, large radius bends by **gently** pressing the grille over your knee or any soft surface. Adjust the grille inserts as needed to achieve desired fit.

STEP 4

Your new grille attaches to your factory grille shell using stainless steel screws through the mounting tabs. In most mounting locations, you will simply need to drill a (3/16") hole through the plastic and secure the nut & bolt. However, some mounting locations may be more challenging. It may be necessary to create space for the nut & bolt by removing some plastic with a Dremel® tool. In other cases, it may not be possible to use a nut & bolt. Self tapping screws have been provided to be used as needed – try to use a nut & bolt wherever possible.

- 4a. Place grille shell face down on table. Set your new grille inserts in place. Make sure they are centered on the grille shell and situated how you want them.
- 4b. Examine the mounting tab locations. Note where the bolt will go in each location. Trim plastic from the area outside the mounting location as needed.
- 4c. Bend the mounting tabs inward or outward as needed to get them all flush with the grille shell surface. If this is not done, your grille may be pulled out of the desired positioning when you start to tighten the screws.
- 4d. Drill 3/16" holes through grille shell at each mounting location (unless using self tapping screws).
- 4e. Insert and tighten all hardware.



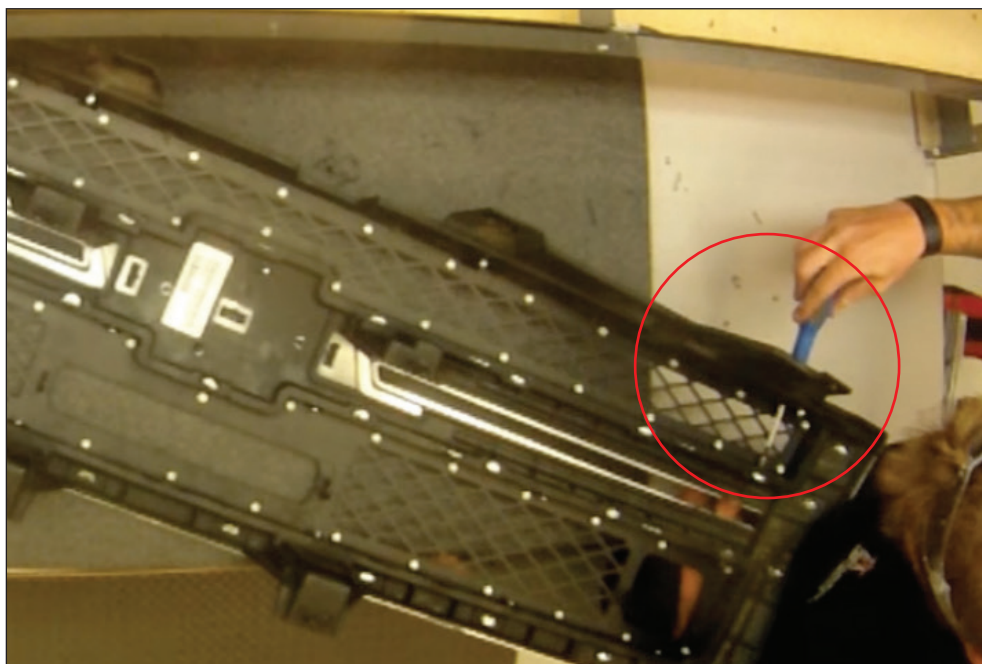
Attach grille to grille shell using nuts & bolts OR self tapping screws.



Self tapping screw shown attaching grille insert to grille shell using mounting tabs.



It may be difficult to get a good angle on some of the screws on the upper grille insert because it is so thin. If necessary, you can drill a hole through the grille shell on the opposite side so you can get a long screwdriver bit through and tighten the screw.

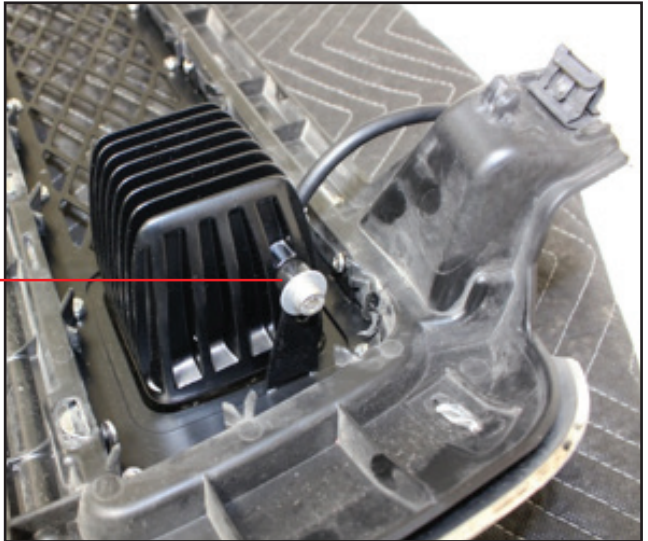


Using drilled access hole to insert top screws.

STEP 5

- 5a. Install your Rigid Industries LED Lights onto the light mounting tabs on your grille. It may be necessary to bend the tabs inward or outward to get a flush fit (use pliers over a thick towel). Aim the lights forward at this point. You will adjust the aim once the grille is mounted on the vehicle.
- 5b. The 4 plastic spacers, M6 bolts and M6 flanged nuts are used to mount the Dually lights to the grille insert. The spacers are necessary because the mounting tabs are farther apart than the width of the Dually.
- 5c. Reattach the grille shell to your vehicle.
- 5d. Wire your lights according to the instructions included with your light(s). Take care to avoid any heat sources and sharp or abrasive surfaces.
- 5e. Once your lights are installed, position your vehicle on a flat surface, facing a wall. Adjust aim on your lights so that the beam is pointing in the vertical direction you want.

Use plastic spacers
between Dually and
mount tabs.





Your installation is now complete.

Welcome to the Rigid Nation!



WARRANTY INFORMATION

Rigid Industries warrants that this product will be free from defects in material and workmanship. If you believe your Rigid Industries product is defective, it must be returned to Rigid Industries for inspection by our warranty claims department. If, after inspection, Rigid Industries verifies that the defect was not caused by negligence, abuse, unauthorized repair or disassembly, Rigid Industries will determine whether the product will be repaired or replaced in accordance with Rigid Industries Limited Lifetime Warranty*.

Warranty Periods:

- All LED Lights – Limited Lifetime
- Accessories and Mounts – 2 years
- Flashlights – 1 year
- Batteries – 90 days

Warranty Coverage:

To begin your warranty claim, you must have a Return Merchandise Authorization (RMA) number. To get your RMA number, please contact our warranty department by phone at 480-655-0100 ext. 1008, or by filling out the Return Merchandise Authorization Form on our website.

All of the following will immediately void all warranties:

- Customer negligence – The customer has modified the light and/or is not using it for the recommend application.
- Customer abuse – Damage to the light beyond normal wear and tear.
- Repair work done by unauthorized personnel without Rigid Industries' approval.
- If the light has been opened or any screws have been removed.

All warranties are non-transferable. Warranty terms and policies are subject to change without notice.

*For all information regarding the Rigid Industries' Limited Lifetime Warranty please call 855-760-5337 ext. 1008, email warranty@RigidIndustries.com, or visit our warranty page online at rigidindustries.com/about/warranty.

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