



1500 GRILLE

2011-2013 CHEVROLET® 1500

GRILLE INSTALLATION INSTRUCTIONS

6" SR-SERIES®

SR-M® - PAIR

**Lights Sold Separately*



KIT INCLUDES

- | | |
|---|----------------------|
| (2) Rigid Industries LED Grille Inserts | (24) Plastic Spacers |
| (24) Stainless Steel Mounting Tabs | (24) Mounting Nuts |

IMPORTANT

It is strongly recommended that this product be installed by a professional.

Installation of this product requires cutting of your factory installed grille. Your factory grille will be unusable after it has been cut.

This product may have more surface area than your factory grille. It may reduce airflow. Reduction in airflow can potentially lead to overheating or other mechanical issues.

Always disconnect any power sources connected to your vehicle before servicing fuses or electrical systems.

STEP 1

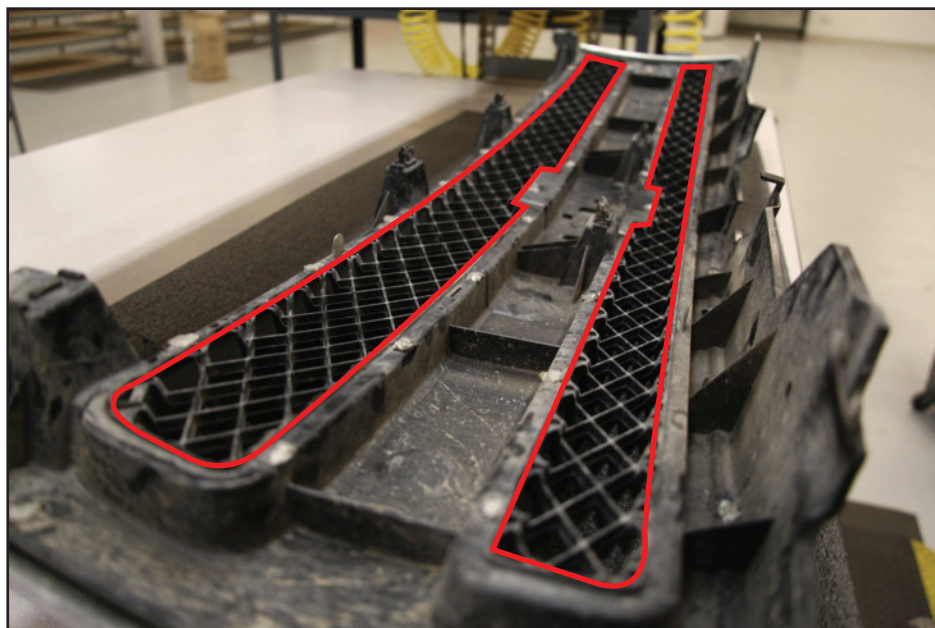
Remove grille shell from vehicle.



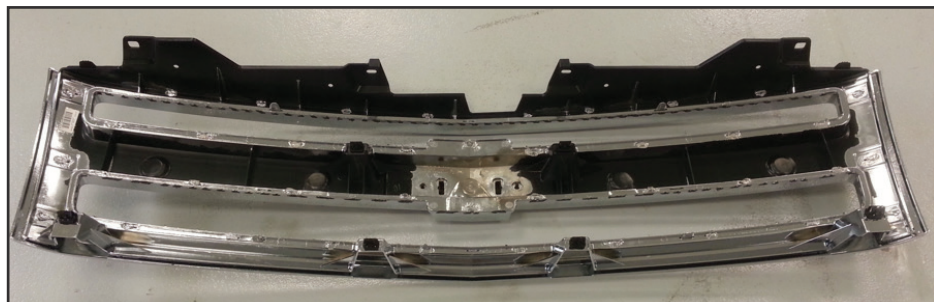
STEP 2

Before you can mount your new Rigid Industries® grille, you need to remove the factory grille from the grille shell. Use the following procedure for removal.

- 2a. Place grille shell face down on a table or flat surface.
- 2b. Cut along the perimeter of each grille mesh section. Try to cut as close to the outer shell frame as possible.
- 2c. Use a Dremel® tool or file to take down any sharp edges on the remaining grille shell.



Cut plastic on red line.



Grille after cuts have been made.

STEP 3

Your grille has been bent to match the contour of the Chevy® 1500 grille shell. It was tested in a sample grille shell and adjusted by hand to mount as cleanly as possible. However, the metal is easily bendable when not attached to a frame, so it may have slightly flattened during storage/shipment. It will conform to the grille shell as you bolt it in place.

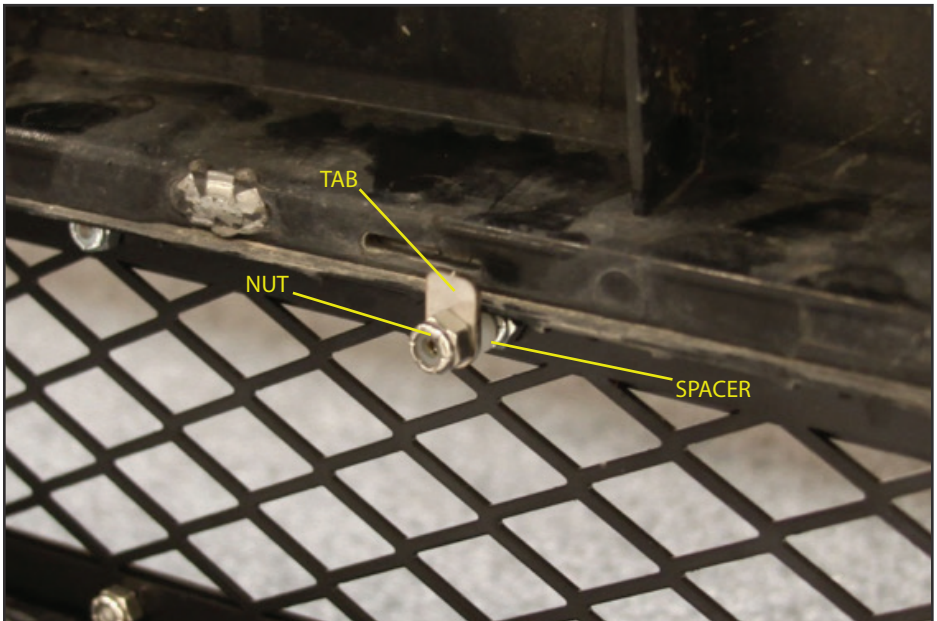
- 3a. Place grille shell face up on table. Set your two new grille inserts in place.
- 3b. Examine the mounting tab locations. Note where the face of the grille will sit in each location. Hold the grille in place as you intend to mount it and look for any gaps.
- 3c. Make smooth, large radius bends by gently pressing the grille over your knee or any soft surface. Adjust the grille inserts as needed to get the fit you want.



STEP 4

Your new grille inserts attach to your factory grille shell using stainless steel mounting tabs. You will notice that some of the bolts used to assemble the grille inserts are larger than others. The longer screws are to be used for mounting. Use the following procedure for securing hardware on each long screw.

- 4a. Install plastic spacer on screw.
- 4b. Install stainless steel mounting tab on to screw, oriented so that it sits on the plastic grille shell.
- 4c. Install nylon insert lock nut on screw. Do not fully tighten at this time. Repeat this process on all 24 long screws (both grille inserts). Once all hardware is installed, you can adjust the grille inserts to make sure they are centered, then fully tighten all nuts.



Install plastic spacer, then mounting tab, then nut.
Tighten nut to compress tab against plastic grille shell.

STEP 5

- 5a. Install your Rigid Industries® LED Lights onto the light mount tabs on your grille. It may be necessary to bend the tabs inward or outward to get a flush fit (use pliers over a thick towel). Just aim the lights forward at this point. You will adjust the aim once the grille is mounted on the vehicle.
- 5b. Reattach the grille shell to your vehicle.
- 5c. Wire your lights according to the instructions included with the light(s). Take care to avoid any heat sources and sharp or abrasive surfaces.
- 5d. Once your lights are wired, position your vehicle on a flat surface, facing a wall. Adjust aim on your lights so that the beam is pointing in the vertical direction you desire.





Your installation is now complete.

Welcome to the Rigid Nation!



WARRANTY INFORMATION

Rigid Industries warrants that this product will be free from defects in material and workmanship. If you believe your Rigid Industries product is defective, it must be returned to Rigid Industries for inspection by our warranty claims department. If, after inspection, Rigid Industries verifies that the defect was not caused by negligence, abuse, unauthorized repair or disassembly, Rigid Industries will determine whether the product will be repaired or replaced in accordance with Rigid Industries Limited Lifetime Warranty*.

Warranty Periods:

- All LED Lights – Limited Lifetime
- Flashlights – 1 year
- Accessories and Mounts – 2 years
- Batteries – 90 days

Warranty Coverage:

To begin your warranty claim, you must have a Return Merchandise Authorization (RMA) number. To get your RMA number, please contact our warranty department by phone at 480-655-0100 ext. 1008, or by filling out the Return Merchandise Authorization Form on our website.

All of the following will immediately void all warranties:

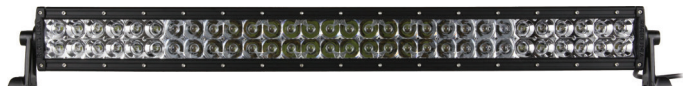
- Customer negligence – The customer has modified the light and/or is not using it for the recommend application.
- Customer abuse – Damage to the light beyond normal wear and tear.
- Repair work done by unauthorized personnel without Rigid Industries' approval.
- If the light has been opened or any screws have been removed.

All warranties are non-transferable. Warranty terms and policies are subject to change without notice.

*For all information regarding the Rigid Industries' Limited Lifetime Warranty please call 855-760-5337 ext. 1008, email warranty@RigidIndustries.com, or visit our warranty page online at rigidindustries.com/about/warranty.

VISIT US AT **RIGIDINDUSTRIES.COM**
TO CHECK OUT MORE GREAT LED
LIGHTING OPTIONS FOR YOUR CHEVY!

E-SERIES™



SR-SERIES®



SR-M™



SR-Q™



DUALY®



A-SERIES™



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