



2014 CHEVROLET® 1500 Z71® GRILLE

GRILLE INSTALLATION INSTRUCTIONS

(1) 10" SR-SERIES / (2) 6" SR-SERIES

***LIGHTS NOT INCLUDED**



KIT INCLUDES

- (10) #8 X 1/2" SHEET METAL SCREW
- (1) Rigid Grille #40576

IMPORTANT

Installation of this product requires cutting of your factory-installed grille. Your factory grille will be unusable after it has been cut.

This product has more surface area than your factory grille. It may reduce airflow into your vehicle. Reduction in airflow can potentially lead to overheating issues.

This product has been pre-bent to fit the contour of your vehicle grille shell. However, it may have partially flattened during shipping. It may be necessary for you to re-bend in order to get a good fit.

Always disconnect battery before servicing any fuses or electrical system.

STEP 1

Remove (12) plastic plugs from top plate of grille cover. See Figure 1. Save for re-use.

Figure 1



STEP 2

Remove (4) plastic caps and 10mm bolts from top of grille. See Figure 2. Save for re-use.

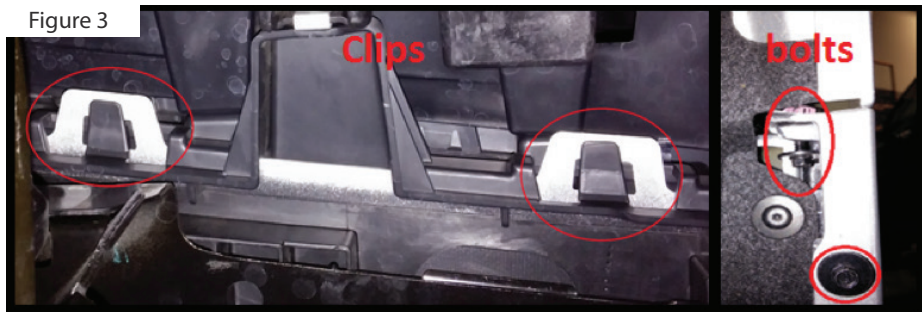
Figure 2



STEP 3

Remove (4) 7mm bolts, 2 on each side of bumper cover. Unlatch 4 clips from bumper cover. See Figure 3. Save for re-use.

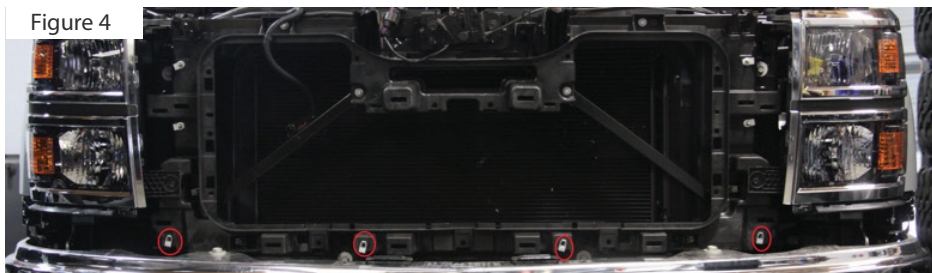
Figure 3



STEP 4

Remove (4) additional 10mm bolts from bottom of grille. (Locations shown post removal) bolts are hidden by bumper cover. See Figure 4. Save for re-use.

Figure 4



STEP 5

Detach (2) compression clips from sides of grille. See Figure 5.

Figure 5



STEP 6

Lift to remove grille shell from vehicle. See Figure 6.

Figure 6



STEP 7

Remove (14) 7 mm bolts from radiator shroud. (Two locations shown in Figure 7)

Figure 7



STEP 8

Use flat head screw driver to release (17) pry back clips from the stock upper grille shell insert. Use flat head screw driver to release (22) pry back clips from the stock lower grille shell insert. See Figure 8.

Figure 8



Figure 8.1: Upper piece



Figure 8.2: Lower Piece



STEP 9

Line up Rigid grille on clips first. Alignment is critical to ensure clips fit into slots on grille shell. Clip Rigid grille into place. See Figure 9.

Figure 9: Bare Shell

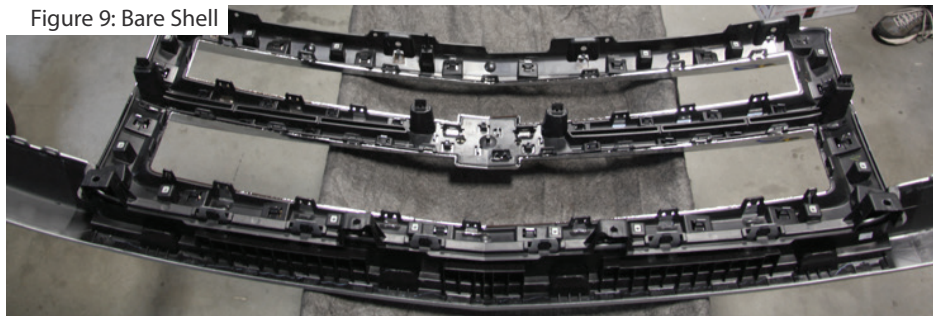


Figure 9.1: Aligning



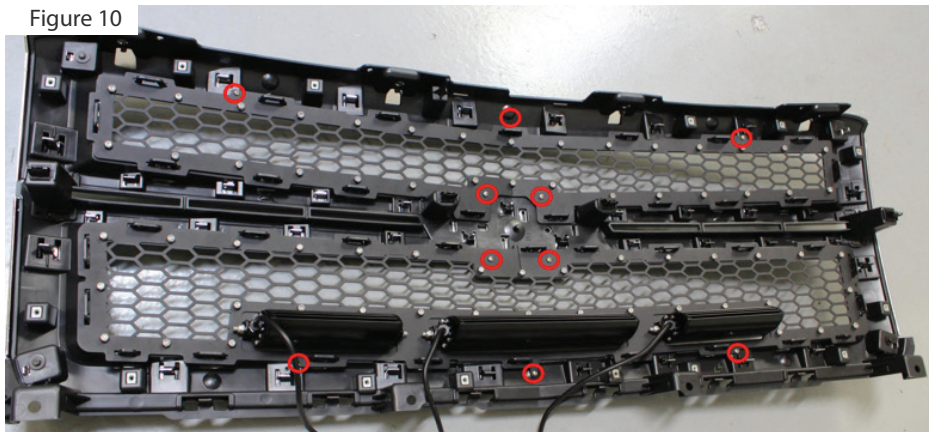
Figure 9.2: Clipping



STEP 10

Insert (10) #8 1/2" Sheet Metal Screws at highlighted locations, see Figure 10.

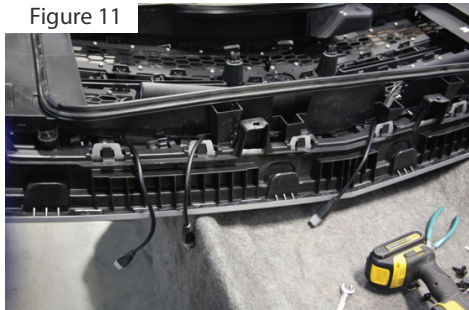
Figure 10



STEP 11

Install lights into lower grille using hardware provided with light and re-install radiator shroud to grille using (14) saved bolts from Step 7. See Figure 11.

Figure 11



STEP 12

Lift and re-clip from Step 5, final grille shell assembly into vehicle. See Figure 12.

Figure 12



STEP 13

Re-install (4) 10mm bolts at the bottom of the grille saved from Step 4. Re-install (4) 7mm bolts saved from Step 3. Re-clip into bumper cover from Step 3.

STEP 14

Re-install (4) 10mm bolts and plastic caps at the top of the grille saved from Step 2. Re-install top plate grille cover with (12) plastic plugs saved from Step 1.

WIRING

Wire your light(s) using the wire harness and switch provided with your SR-Series. Take care to avoid any heat sources and sharp or abrasive surfaces when routing the wire.

WARRANTY INFORMATION

Rigid Industries warrants that this product will be free from defects in material and workmanship. If you believe your Rigid Industries product is defective, it must be returned to Rigid Industries for inspection by our warranty claims department. If, after inspection, Rigid Industries verifies that the defect was not caused by negligence, abuse, unauthorized repair or disassembly, Rigid Industries will determine whether the product will be repaired or replaced in accordance with Rigid Industries Limited Lifetime Warranty*.

Warranty Periods:

- All LED Lights – Limited Lifetime
- Flashlights – 1 year
- Accessories and Mounts – 2 years
- Batteries – 90 days

Warranty Coverage:

To begin your warranty claim, you must have a Return Merchandise Authorization (RMA) number. To get your RMA number, please contact our warranty department by phone at 480-655-0100 ext. 1008, or by filling out the Return Merchandise Authorization Form on our website.

All of the following will immediately void all warranties:

- Customer negligence – The customer has modified the light and/or is not using it for the recommend application.
- Customer abuse – Damage to the light beyond normal wear and tear.
- Repair work done by unauthorized personnel without Rigid Industries' approval.
- If the light has been opened or any screws have been removed.

All warranties are non-transferable. Warranty terms and policies are subject to change without notice.

*For all information regarding the Rigid Industries' Limited Lifetime Warranty please call 855-760-5337 ext. 1008, email warranty@RigidIndustries.com, or visit our warranty page online at rigidindustries.com/about/warranty.

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