



2010-2014 FORD® SVT RAPTOR®

GRILLE INSTALLATION INSTRUCTIONS
30" RDS-SERIES



KIT INCLUDES

- | | |
|---|--------------------------------------|
| (4) 1/4" - 20x3/4" Socket Button Cap Screws | (6) 1/4" - 20 Nylon Insert Lock Nuts |
| (2) 1/4" - 20x3/8" Socket Button Cap Screws | (2) 5/16 18 Nylon Insert Lock Nuts |
| (2) M6x1MM 18-8 Hex Flange Locknuts | (4) 1/4" SS Flat Washers |
| (2) M6 - 1.0x16MM Socket Button Cap Screws | |

IMPORTANT

It is strongly recommended that this product be installed by a professional.

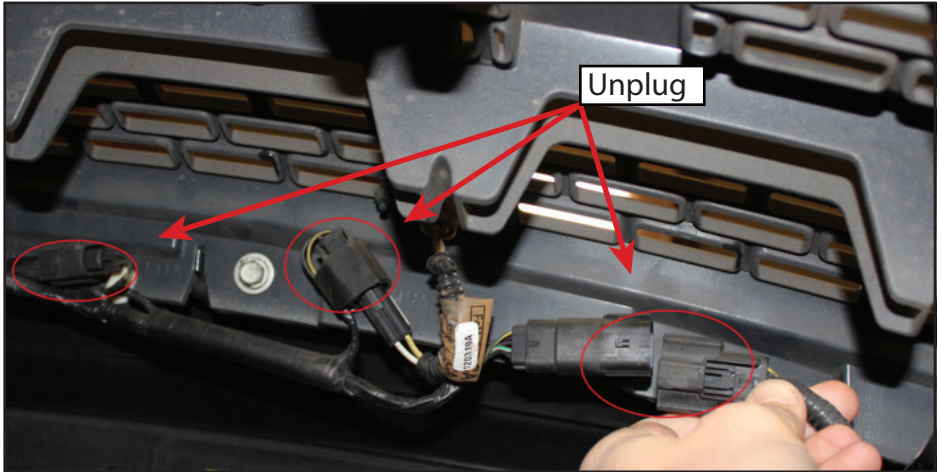
This product may have more surface area than your factory grille. It may reduce airflow. Reduction in airflow can potentially lead to overheating or other mechanical issues.

This product has been pre-bent to fit the contour of your vehicle grille shell. However, it may have partially flattened during shipping. It may be necessary for you to re-bend in order to get a good fit.

Always disconnect battery before servicing any fuses or electrical system.

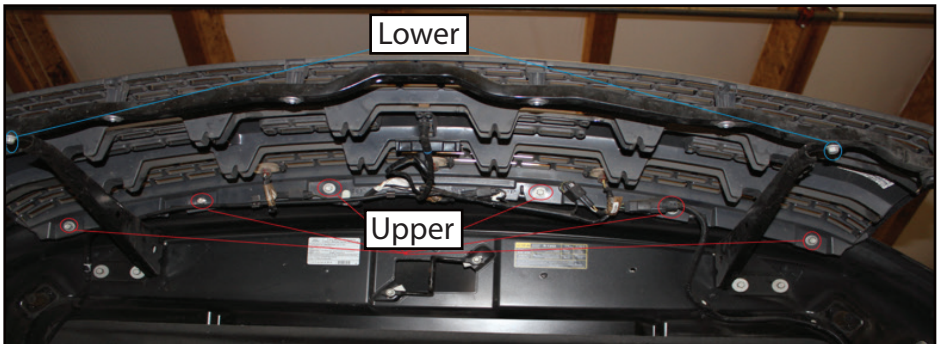
STEP 1

Unplug the factory wire harness.



STEP 2

Remove the top (6) 10 mm bolts and (2) lower 10 mm bolts on the grille shell. Set bolts aside for Step 10.



STEP 3

Unplug the rubber sprayer hose. Pinch and push sprayer from back side.



STEP 4

Remove (2) factory bump stops.



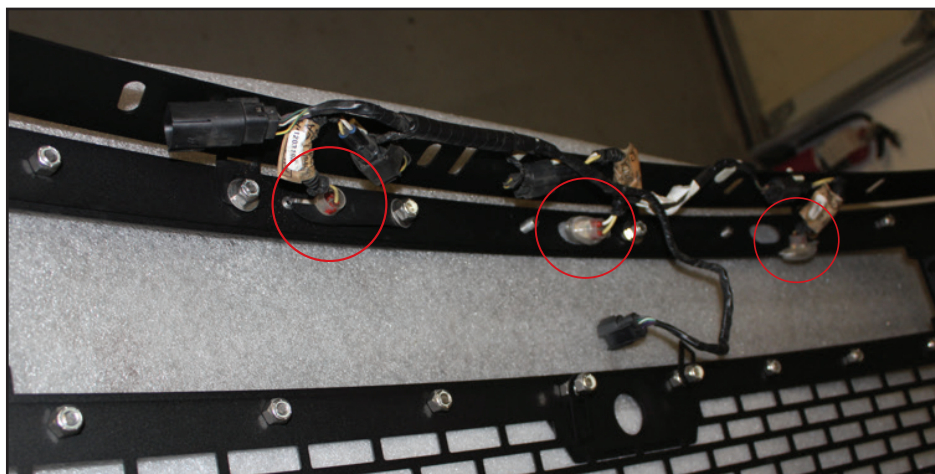
STEP 5

Remove harness and other parts shown here:



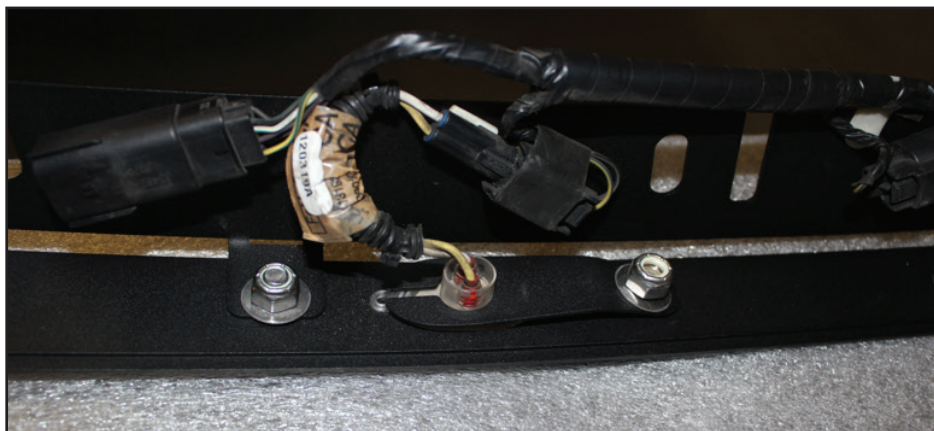
STEP 6

Install harness on the Rigid grille using the three holes for the press in clips.



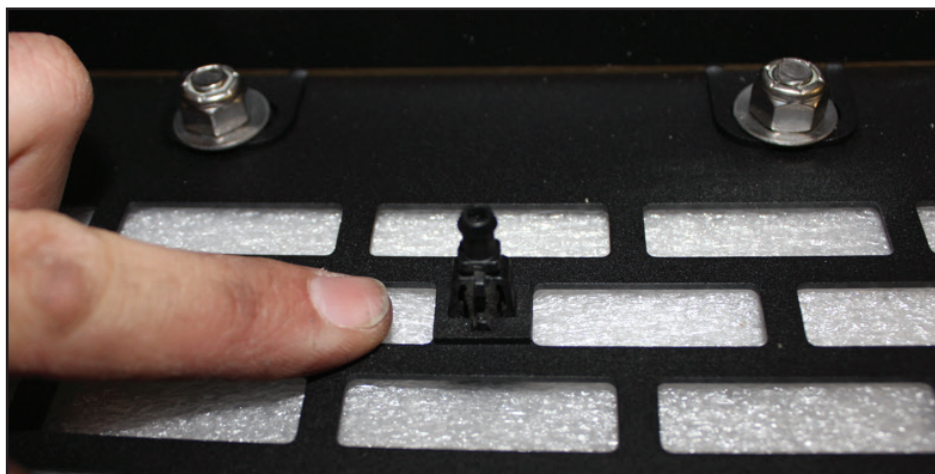
STEP 7

Loosen the bolt holding the clip and install the three marker lights as shown.



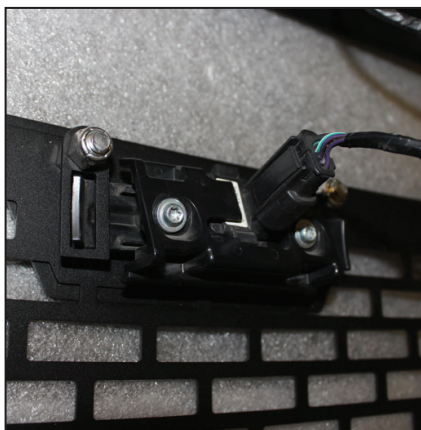
STEP 8

Install the sprayer with the sprayer spacer on the backside.



STEP 9

Install the camera with the two provided brackets as shown. (disregard step for non-camera model)



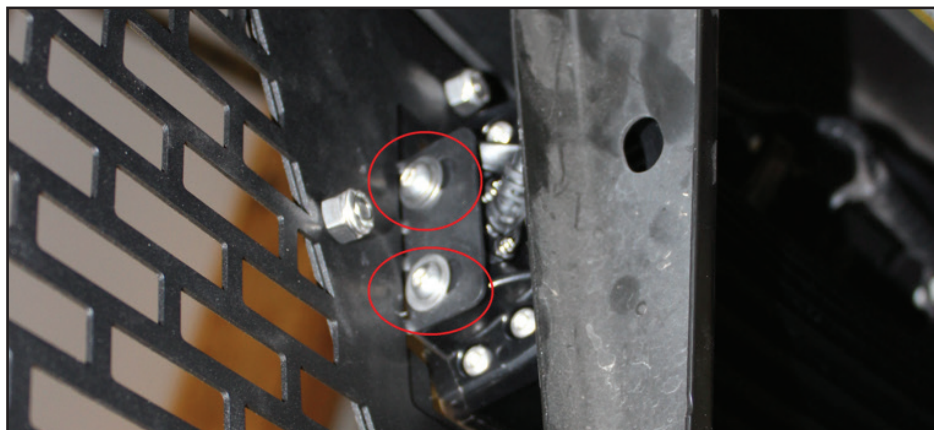
STEP 10

Install the Rigid grille with the (6) top and (2) bottom bolts removed in step 2.



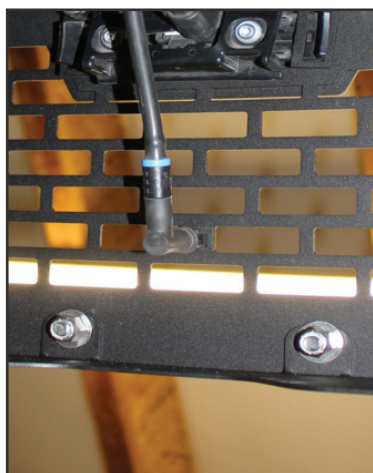
STEP 11

Install the RDS-Series 30" light bar using provided (4) panhead bolts, washers and nyloc nuts included with the grille.



STEP 12

Reconnect the sprayer hose.





Your installation is now complete.

Welcome to the Rigid Nation!

WARRANTY INFORMATION

Rigid Industries warrants that this product will be free from defects in material and workmanship. If you believe your Rigid Industries product is defective, it must be returned to Rigid Industries for inspection by our warranty claims department. If, after inspection, Rigid Industries verifies that the defect was not caused by negligence, abuse, unauthorized repair or disassembly, Rigid Industries will determine whether the product will be repaired or replaced in accordance with Rigid Industries Limited Lifetime Warranty*.

Warranty Periods:

- All LED Lights – Limited Lifetime
- Flashlights – 1 year
- Accessories and Mounts – 2 years
- Batteries – 90 days

Warranty Coverage:

To begin your warranty claim, you must have a Return Merchandise Authorization (RMA) number. To get your RMA number, please contact our warranty department by phone at 480-655-0100 ext. 1008, or by filling out the Return Merchandise Authorization Form on our website.

All of the following will immediately void all warranties:

- Customer negligence – The customer has modified the light and/or is not using it for the recommend application.
- Customer abuse – Damage to the light beyond normal wear and tear.
- Repair work done by unauthorized personnel without Rigid Industries' approval.
- If the light has been opened or any screws have been removed.

All warranties are non-transferable. Warranty terms and policies are subject to change without notice.

*For all information regarding the Rigid Industries' Limited Lifetime Warranty please call 855-760-5337 ext. 1008, email warranty@RigidIndustries.com, or visit our warranty page online at RigidIndustries.com/Warranty.

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