



2004-2008 FORD®
BUMPER MOUNT
INSTALLATION INSTRUCTIONS
FITS (1) 20" E-SERIES
OR (1) 20" SR-SERIES
***LIGHTS SOLD SEPARATELY**



KIT INCLUDES

- | | |
|----------------------------------|-----------------------------------|
| (2) Left & Right Mounts - #46519 | (2) 5/16 Nyloc Nut |
| (2) 5/16 x 18 x 1" Bolt | (4) 5/16 x 3/4 Flat Metal Washers |

IMPORTANT

This product has more surface area than your factory grille. It may reduce airflow into your vehicle. Reduction in airflow can potentially lead to overheating issues.

This product has been pre-bent to fit the contour of your vehicle grille shell. However, it may have partially flattened during shipping. It may be necessary for you to re-bend in order to get a good fit.

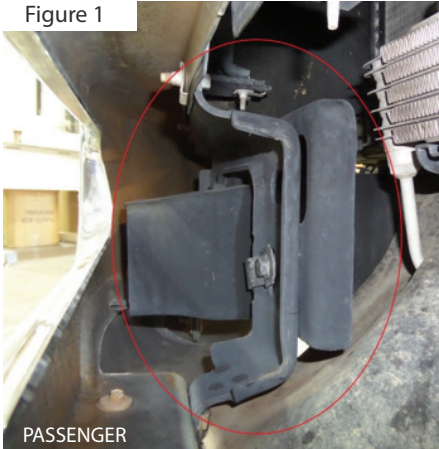
Professional Installation Recommended

Always disconnect battery before servicing any fuses or electrical system.

STEP 1

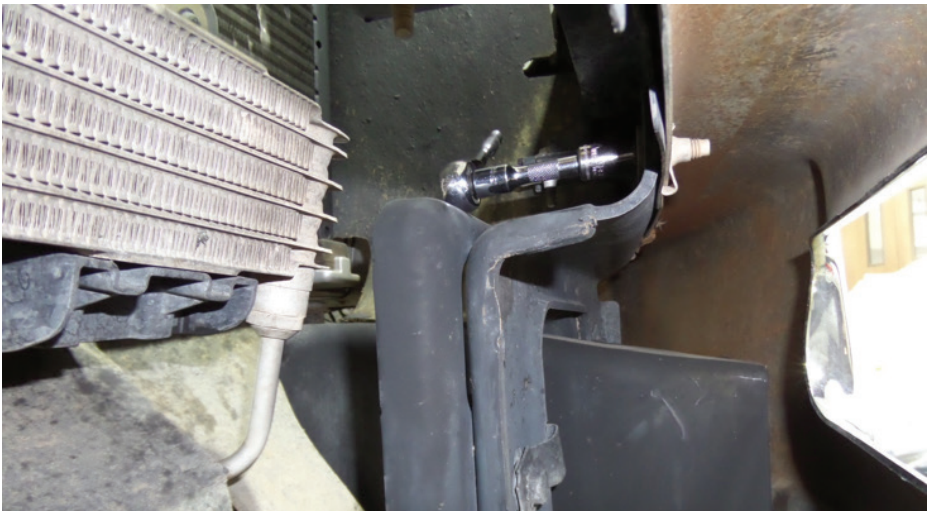
Step 1: Locate front factory bumper mounts, driver side and passenger side.
See Figure 1.

Figure 1



STEP 2

Remove and discard factory 10mm bolts from driver and passenger side mounts.



STEP 3

Remove driver and passenger side clips left behind after removing top screws.
See Figure 3.

Figure 3



STEP 4

Remove 8mm bolt from driver side and passenger side, save for re-use. See Figure 4.

Figure 4

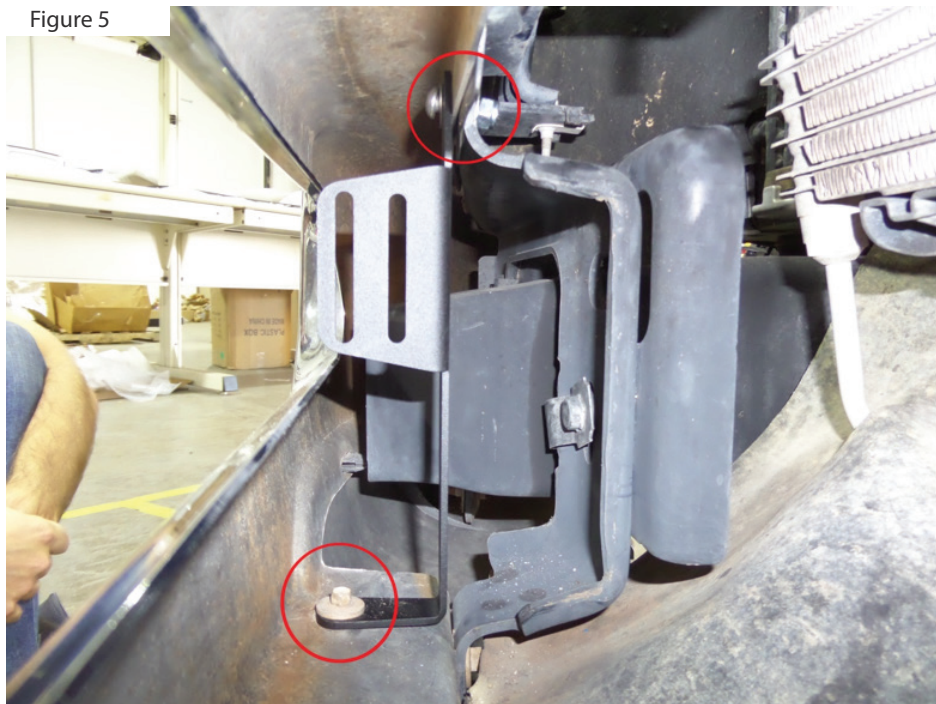


STEP 5

Install Rigid mounts onto driver and passenger sides. Use (1) 5/16 x 18 x 1 bolt, (1) 5/16 Nyloc nut, and (2) 5/16 x 3/4 washers for the top, use the bolt saved in Step 4 for the bottom. See Figure 5.

Note: Do not fully tighten bolts until after Rigid Industries LED light is mounted.

Figure 5



STEP 6

Locate and remove 3 press fit retainers on the dust flap, save for re-use. See Figure 6.

Figure 6



STEP 7

Lift dust flap and install Rigid Industries LED light using hardware provided with the light. Tighten all screws.

Note: E-Series light will use the back slots. SR-Series light will use the front slots.

Figure 7



STEP 8

Re-attach dust flap with 3 press fit retainers saved in Step 6.

WIRING

Wire your light(s) using the wire harness and switch provided with your light(s). Take care to avoid any heat sources and sharp or abrasive surfaces when routing the wire.

Your installation is now complete.
Welcome to the Rigid Nation!

WARRANTY INFORMATION

Rigid Industries warrants that this product will be free from defects in material and workmanship. If you believe your Rigid Industries product is defective, it must be returned to Rigid Industries for inspection by our warranty claims department. If, after inspection, Rigid Industries verifies that the defect was not caused by negligence, abuse, unauthorized repair or disassembly, Rigid Industries will determine whether the product will be repaired or replaced in accordance with Rigid Industries Limited Lifetime Warranty*.

Warranty Periods:

- All LED Lights – Limited Lifetime
- Accessories and Mounts – 2 years
- Flashlights – 1 year
- Batteries – 90 days

Warranty Coverage:

To begin your warranty claim, you must have a Return Merchandise Authorization (RMA) number. To get your RMA number, please contact our warranty department by phone at 480-655-0100 ext. 1008, or by filling out the Return Merchandise Authorization Form on our website.

All of the following will immediately void all warranties:

- Customer negligence – The customer has modified the light and/or is not using it for the recommend application.
- Customer abuse – Damage to the light beyond normal wear and tear.
- Repair work done by unauthorized personnel without Rigid Industries' approval.
- If the light has been opened or any screws have been removed.

All warranties are non-transferable. Warranty terms and policies are subject to change without notice.

*For all information regarding the Rigid Industries' Limited Lifetime Warranty please call 855-760-5337 ext. 1008, email warranty@RigidIndustries.com, or visit our warranty page online at rigidindustries.com/about/warranty.

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