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**01-02 Chevy/GMC 2500 HD 4x4
Class II Lateral Strut Bars
Part # LCSB968**

Part #	Description	Quantity
C968KBTF-S	GM 3/4T,FRONT KICK BAR BRKT	2
C968KBTR-S	GM 3/4T,REAR KICKER BAR BRK	2
C966KB-S	GM 1/2T, 3/4T LAT STRUT BAR	2
12X3FTB	1/2 X 3 FINE THREAD BOLT	2
12X4FTB	1/2 X 4 FINE THREAD BOLT	4
12X6CTB	1/2 X 6 COARSE BOLT,GRADE 8	2
12FTN	1/2-20 FINE N/I LOCK NUT	6
12CTN	1/2-13 COARSE N/I LOCK NUT	2
12SAEW	1/2 SAE WASHER	16
SP2099-BK	COMP STRUT BUSH,99-02 GMC	8
SSJEEPRPU	STEEL SLEEVE 2500 LCSB968	4

With vehicle on flat level ground set the emergency brake and block the rear tires.

1. Attach the front kicker brackets to the back of the rear cross member through the mounting hole using 1/2 x 6 coarse thread bolts, washers, and nuts. Brackets will install so that the offset hole in the bracket is closest to the outside of vehicle. (See Photo #1).
2. Install bushings and sleeves into the strut bars. Attach the strut bar to the front brackets using 1/2 x 4 fine thread bolt, washer and nut. Tighten at this time. Attach the bar to the rear bracket using the same hardware.
3. Swing the bar up so that it makes contact with the rear cross member. Hold the bar so that it is parallel with the torsion bar. Mark the hole in the center of the bracket and drill the cross member using 17/32" drill bit. Be sure to drill all the way through cross member. Attach the brackets to the cross member using 1/2 x 3 fine thread bolts, washers, and nuts. (See Photo #2).
4. After installation be sure to check all brackets and hardware for proper installation. Retighten all bolts after the first 100 miles.

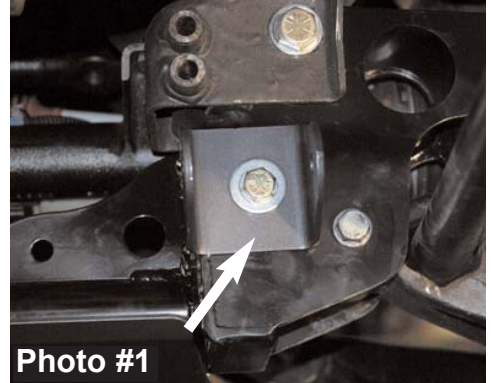


Photo #1
Passenger Side Shown Above

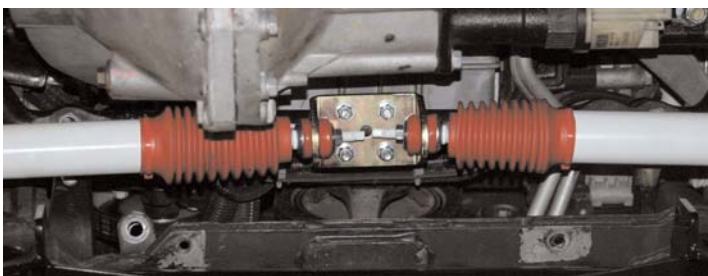


Photo #2

Seat Belts Save Lives, Please Wear Your Seat Belt.

Available Accessories:

Dual Steering Stabilizer Part# 7298



I-LCSB968 1/03