

PART NO. 25415

SPC PERFORMANCE®

Instruction Sheet TOYOTA REPLACEMENT CAMBER/CASTER CAM KIT

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions BEFORE installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Raise front of vehicle by frame and securely support.
2. Support lower control arm and remove lower control arm mounting bolts by following manufacturer's procedure.
3. Pre-assemble SPC cam bolts by placing one cam washer on the head of each bolt.
4. Install SPC bolts through front and rear bushings. Install second cam washers and nuts then tighten slightly, ensuring cam washers sit within reaction tabs of frame.



Tech Tip: Installing rearward bolt opposite of OE, as shown in Figure 1, allows for easier install around sway bar.



WARNING: Tightening bushing fastener with vehicle in raised position may cause premature bushing failure.

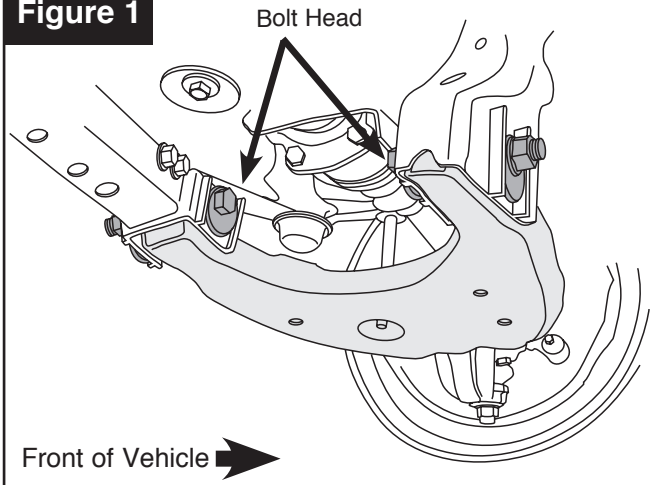
5. Lower Vehicle.
6. Adjust cam bolts to desired camber/caster settings and torque nuts to **200 ft-lb (271 Nm)** while holding head of bolt to preserve alignment settings.

NOTE: Always check for proper clearance between suspension components and other components of the vehicle.

7. Complete alignment and road test vehicle.

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Figure 1



Specialty Products Company®

4045 Specialty Place • Longmont, CO 80504 • (303) 772-2103

www.specprod.com • Email: info@specprod.com • Toll Free Technical Hot Line: 1-800-525-6505

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