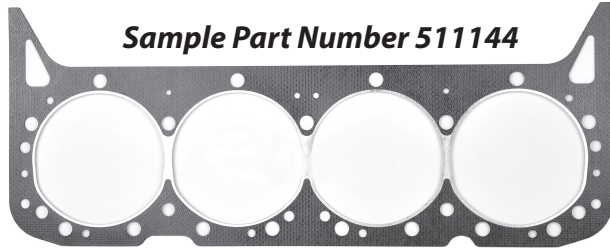


Installation Instructions For: Pro Seal Composite Head Gaskets



Recommended uses: Stock Replacement to Mild Race with Mild Boost or Nitrous.
Note: Do not use with o-rings, Copper Coat sealant may be used but is not required.

STEP 1. Before installing the gasket perform a visual check to insure that no damage occurred during shipping. The gasket(s) should be flat and free of dents or scratches.

STEP 2. Good engine building practice requires clean, flat surfaces and clean head bolt / stud threads. Use a solvent degreaser to remove oil from block & head. If fastener threads are tapped through the deck, use care in sealing the threads with a quality sealant (SCE p/n G1615) to prevent coolant migration up the threads.

STEP 3. Quality fasteners are critical to the success of your project. OEM style head bolts are fine as long as they are new. When using studs make sure there is adequate thread length so that nuts don't "bottom out". Always use thread lubricant and good quality hardened washers. It is always recommended to follow engine manufacturer torque sequence and values.

STEP 4. If used in a performance application, SCE strongly recommends that head bolts/studs be re-torqued. Start the engine and allow it to reach operating temperature with no load. Shut down and allow the engine to cool to ambient temperature. With the engine cold and following the recommended torque sequence, *one at a time*, loosen each fastener just enough to relieve the friction set, then re-torque to specified torque value.

