



INSTALLATION INSTRUCTIONS FOR 98-11CROWN VICTORIA/ GRAND MARQUIS AND 03-04 MARAUDER CATBACK EXHAUST

Thanks for purchasing a Stainless Works Catback Exhaust for your Crown Victoria, Grand Marquis or Mercury Marauder. We have gone to great pains to make sure that our exhaust systems fit and sound great. Please follow these steps to ensure that your installation goes as planned. Note that P/N CRVIC98CB Catback exhaust fits the 98-02 cars and P/N CRVIC03CB Catback exhaust fits the 03 and up cars. Purchasing CRVIC03CBNT without tails will fit 03 and up cars allowing you to make or use your own tailpipes and tips.

1. Stainless Works recommends the use of Permatex Hi-Temp RTV silicon gasket maker as an option to or in conjunction with the use of factory gaskets. The recommended RTV is Sensor-Safe P/N 101BR or 27BR, available at NAPA and other retailers.
2. Disconnect the battery before starting work on the exhaust system for your vehicle. Reconnect the battery when the job is completed.
3. Your exhaust system can be installed by a weekend warrior but the use of a lift is recommended for ease of installation. If using a jack, the vehicle must be placed on a level hard surface and jack stands are required for safety reasons.
4. Raise and support vehicle.
5. Remove (4) 10mm bolts and nuts, 2 nuts per side from two bolt flanges.
6. Remove old exhaust from hangers and remove system.
7. Install lead pipes to two bolt flanges using bolts removed.
8. Install X-pipe using (2) 2.5 "clamps.
9. Install muffler inlet pipes using (2) 2.5" clamps.

10. Install mufflers using (2) 2.5" clamps.
11. Install front tails using hanger clamps.
12. Install rear tails using (2) 2.5" clamps.
13. Install tips by sliding into the rubber hangers and using (2) 2.5" clamps.
14. Adjust entire system for fitment as needed and tighten all clamps.
15. Re-connect battery.
16. Be sure to have adequate clearance around all wires, hoses and lines. **If anything is in contact with the exhaust system, it will melt.** Make sure to have at least ½" of clearance and wrap any suspect areas with DEI thermal barrier wrap.
17. After double checking for clearance and making sure all lines, wires and hoses are secured, drive the car for 10-20 miles and re-check all clamps and clearances. Your system may be tack welded at the joints/ clamps to reduce shifting of the system during heating and cooling cycles. Make certain to disconnect the battery before performing any welding.