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PART #31211S

2010 Camaro Axle-Back Exhaust, Loudmouth, L99, LS3 , Use w/ Ground Effects

PACKING LIST

Before installation, use this checklist to make sure all necessary parts have been included.

ITEM	QTY	CHECK	PART NUMBER	DESCRIPTION
1.	2	☐	315040105	Inlet Adaptor, 2.5" to 3", '10 Camaro
2.	1	☐	310301040	Tailpipe Assembly, Loudmouth, DS, '10 Camaro
3.	1	☐	310301041	Tailpipe Assembly, Loudmouth, PS, '10 Camaro
4.	2	☐	310305815	Tip, Square, Unpolished, 3" Inlet
5.	2	☐	308144380	CLAMP, 2.5" Torca Band
6.	4	☐	308940020	Clamps, Torca, 3"
7.	1	☐	INST	INSTRUCTIONS

WARNING: SLP Recommends allowing the vehicle to cool (not running) for five hours before beginning installation.

INSTALLATION INSTRUCTIONS – #31211S

- 1 Raise and fully support the vehicle (a vehicle lift is recommended). If you do not have access to a lift, you may raise the rear using a jack.
- 2 Measure 1.75" from the weld on the rear mufflers and mark both sides. Using a sawzall or other cutting tool, carefully cut along the mark as squarely as possible. See Figure 1 below. (You do not need to remove the entire exhaust system from the vehicle).



Figure 1: 1.75" from weld on rear muffler

- 3 Next, carefully remove each muffler off of the rubber isolators. A few sprays of WD-40 on the hangers make this a lot easier.
- 4 De-burr the ends of the tail pipes you just cut with a deburring tool or some heavy duty sand paper.
- 5 Next, insert an inlet adaptor into each tailpipe (Do not use if using with SLP 3" X-Pipe). The larger end should go directly into the tailpipe. Slide a 3" Torca clamp onto this joint as well. DO NOT tighten at this step.
- 6 Slide a 2.5" Torca clamp onto each end of the inlet adaptors.
- 7 Insert the tailpipe assembly's hanger into the outer half of the rubber isolator. Slide the inlet adaptor over the stock tailpipe. LOOSELY tighten the clamps to keep from sliding. Repeat for other side.
- 8 Slide a 3" Torca clamp onto each tip and slide onto the tailpipe assembly. Repeat for other side.
- 9 Adjust the entire system to ensure adequate clearances, and tighten clamps from front to back. The finished system should look like Figure 2.



Figure 2: Finished installation

10 Congratulations! You have completed the installation. Enjoy!

Note If desired, use a flat black high temperature engine paint to paint the inside of the square exhaust tips.