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PART #31212S

2010-11 Camaro Axle-Back Exhaust, Loudmouth II, L99, LS3, Use w/ Ground Effects

PACKING LIST

Before installation, use this checklist to make sure all necessary parts have been included.

ITEM	QTY	CHECK	PART NUMBER	DESCRIPTION
1.	2	☐	315040109	Muffler Inlet, LM II, 2.5", '10 Camaro
2.	1	☐	310040112	Muffler Assembly, Loudmouth II, DS, '10 Camaro
3.	1	☐	310040113	Muffler Assembly, Loudmouth II, PS, '10 Camaro
4.	2	☐	310305816	Tip, Square, Unpolished, 2.5" Inlet
5.	6	☐	308144380	CLAMP, 2.5" Torca Band
6.	1	☐	INST	INSTRUCTIONS

WARNING: SLP Recommends allowing the vehicle to cool (not running) for five hours before beginning installation.

INSTALLATION INSTRUCTIONS – #31212S

- 1 Raise and fully support the vehicle (a vehicle lift is recommended). If you do not have access to a lift, you may raise the rear using a jack.
- 2 Measure 1.75” from the weld on the rear mufflers and mark both sides. Using a sawzall or other cutting tool, carefully cut along the mark as squarely as possible. See Figure 1 below. (You do not need to remove the entire exhaust system from the vehicle).



Figure 1: 1.75” from weld on rear muffler

- 3 Next, carefully remove each muffler off of the rubber isolators. A few sprays of WD-40 on the hangers make this a lot easier.
- 4 De-burr the ends of the tail pipes you just cut with a deburring tool or some heavy duty sand paper.
- 5 Next, insert a muffler inlet pipe into each muffler. The end without the notch should go directly into the muffler. Slide a Torca clamp onto each muffler end as well. DO NOT tighten at this step.
- 6 Slide a Torca clamp onto each end of the inlet pipes.
- 7 Insert the muffler assembly’s hanger into the outer half of the rubber isolator. Slide the inlet adaptor over the stock tailpipe. LOOSELY tighten the clamps to keep from sliding. Repeat for other side.
- 8 Slide a Torca clamp onto each tip and slide onto the muffler assembly tailpipe section. Repeat for other side.
- 9 Adjust the entire system to ensure adequate clearances, and tighten clamps from front to back. The finished system should look like Figure 2.



Figure 2: Finished installation

10 Congratulations! You have completed the installation. Enjoy!

Note If desired, use a flat black high temperature engine paint to paint the inside of the square exhaust tips.