

MODERATE - Installation requires metric tools and possibly cutting and drilling. The ability to closely follow instructions is imperative. If your mechanical experience is limited to simple jobs like changing oil and rotating tires, a Moderate installation will likely prove challenging.

ESTIMATED INSTALLATION TIME - Installation times are for a professional installer. Times may vary based on the skill level of the installer.

ESTIMATED INSTALL TIME - 2.0 hrs

PART NO. 70801

**1993-02 CAMARO/FIREBIRD
SUBFRAME CONNECTORS,
BOLT-IN COUPE ONLY**

PACKING LIST

<u>Item#</u>	<u>Check</u>	<u>Quantity</u>	<u>Part Number</u>	<u>Description</u>
1	☐	1	700184101P	Left Subframe Connector
2	☐	1	700184100P	Right Subframe Connector
3	☐	1	307400104	Hardware Package

NOTE: The easiest way to install the bars on vehicle is by using a vehicle lift; however, it is possible to use a jack and jack-stands, or wheel ramps. Be sure vehicle is stable, whichever way is used.

On 1998 and later Camaro and Firebirds, the metal heatshielding that covers the fuel lines under vehicle on drivers side **MUST** be trimmed for subframe connector clearance. To do this, hold connector up into position and mark heatshielding with cut lines to remove the minimum amount for clearance. Unbolt the heatshielding and trim with tin snips, then replace.

INSTALLATION INSTRUCTIONS

1. Loosen and remove the four bolts that hold the cross car brace to chassis, located under transmission output shaft. Also, loosen and remove the two bolts and nuts that hold the front ends of rear control arms to chassis.
2. Hold each bar up into place, aligning the hole in rear tab of each bar with the hole in rear chassis where rear control arm was bolted. Replace bolt through subframe connector and control arm mount. Replace the cross car brace, with flanges on subframe connectors under it (closest to chassis)
3. Install one single-hole threaded plate into each square opening in rear subframe boxes. Install a 7/16" bolt w/lockwasher and flat washer through subframe connector and up into the threaded plate. Insert the two double hole threaded plates in through the gap at the back end of each front subframe. Install two 7/16" bolts with lockwasher and flatwasher through front flanges on each side subframe connector and up into threaded plate. Tighten all bolts at all points. (12 altogether)
4. Periodically check bolts for tightness.