

New Process 230 & 240 Series

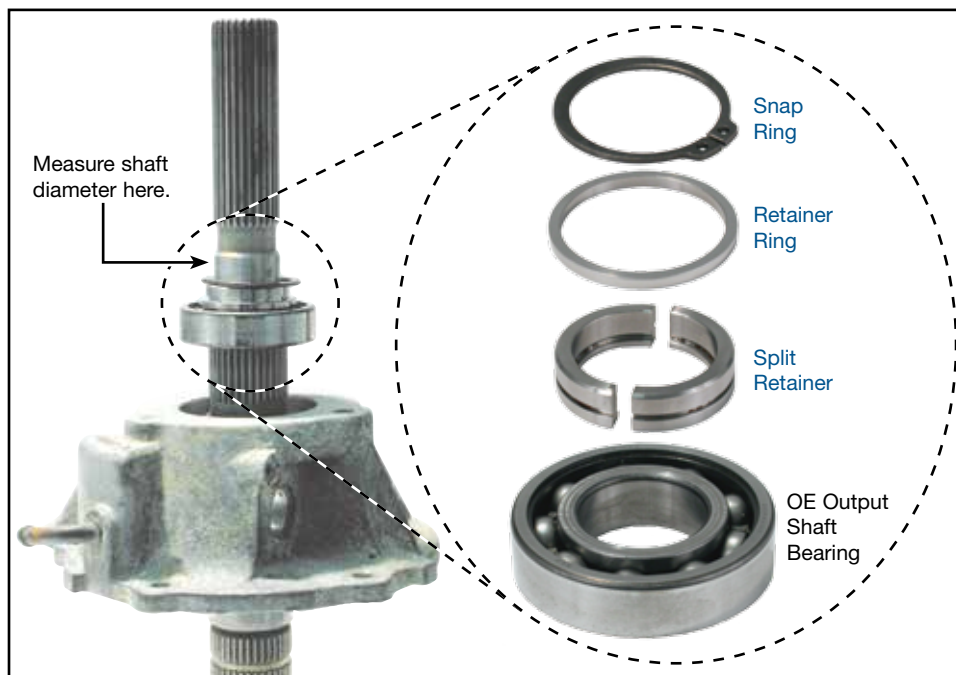
Split Ring Retainer

Part No.

100420-02K

- Snap Ring
- Retainer Ring
- Split Retainer

NOTE: 230 and 240 Series with 1.375" diameter shaft.



1. Disassembly

Remove OE retaining ring.

2. Installation & Assembly

- a. Place the two halves of the split ring retainer around the output shaft.

NOTE: The end of the retainer with the chamfer on the O.D. should face away from the bearing.

- b. Place the solid retaining ring over the split retainer. Slide it over the split retainer until it is in contact with the bearing.
- c. Install the snap ring into the groove on the split ring retainer. This will keep the assembly together (**See illustration**).

