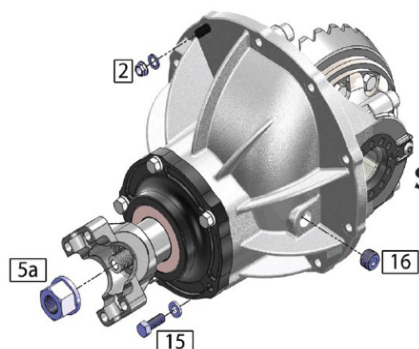
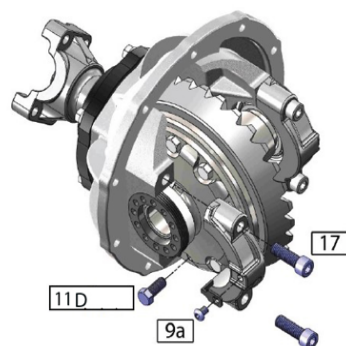




9" Center Section Guidelines & Torque Specifications



STREET CASE



Item #	Part #	Description	Torque Spec.	Notes
1	N1912K	10-24 X 1/2 FHSCS	Hand-tight	Blue Loctite
2	F1282	3/8-24 Nut	35 ft-lbs	none
3	L7010AB	9/16-18 12 Point Nut	80 ft-lbs	Anti-seize
4	N1950C	3/8-24 x 1.25 ARP 12 Pt. Screw	35 ft-lbs	none
5a	N1922A	28 Spline Pinion Nut	200 ft-lbs	Red Loctite
5b	N1922B	35 Spline Pinion Nut	250 ft-lbs	Red Loctite
6	N1912U	7/8-14 Plug	40 ft-lbs	none
7	N1910H	Load Bolt Assembly (optional)	see notes below	none
8a	N1975A	7/16-20 ARP 12 Pt. Screw	85 ft-lbs	Red Loctite
8b	N1976A	1/2-20 ARP 12 Pt. Screw	120 ft-lbs	Red Loctite
9a	N1905B	5/16-18 x 0.375 BHSCS	10 ft-lbs	none
9b	N1902D	5/16-18 x 0.625 BHSCS	10 ft-lbs	none
10	N2300E	7/16-14 x 1.50 ARP 12 Pt. Screw	50 ft-lbs	Anti-seize
11a	N1965	7/16-20 x 7/8" HHCS	85 ft-lbs	Red Loctite
11b	N1964	1/2-20 x 7/8" HHCS	105 ft-lbs	Red Loctite
11c	N1967	7/16-20 x 1" HHCS	70 ft-lbs	Red Loctite
11d	N1968	7/16-20 x 1-1/4" HHCS	70 ft-lbs	Red Loctite
12	B1757B	3/8-16 x 1.25" HHCS	35 ft-lbs	none
13	L4000J	3/8 NPT Socket Pipe Plug	40 ft-lbs	Thread Sealer
14	H1122D	1/2-20 x 3" SHCS	80 ft-lbs	Anti-seize
15	B1320R	3/8-16 x 1.50" HHCS	35 ft-lbs	none
16	N1908E	1/2 NPT Socket Pipe Plug	40 ft-lbs	Thread Sealer
17	N1908F	1/2-13 x 2.50" SHCS	80 ft-lbs	Anti-seize
18	N1912R	1/4-20 x 1-1/2 HHSCS	n/a	n/a

Gear Oil Type & Amount

- Heavy Duty 9" housings require 2.5 quarts of gear oil

Differential Friction Modifier

- Required for clutch-type limited slip differentials
- One entire bottle (3.8 fl. oz.) is required in addition to the 2.5 quarts of gear oil.
- Ford Racing brand additive part # CM-19546-A1 is recommended.
- Additive is required even if gear oil manufacturer states oil is compatible with limited slip differentials.