



MPFI SPACER KIT

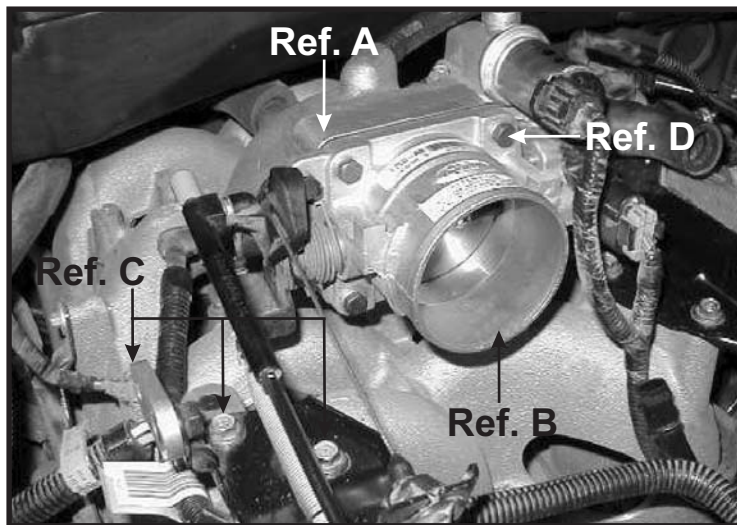
2570 TORQUE CURVE MPFI SPACER
2770 SMOOTH BORE MPFI SPACER
FITS 1999-2004 FORD F250 & F350
5.4L (2V) OLD BODY

INSTALLATION INSTRUCTIONS

Important! Read all instructions before you begin installation.

<u>PART LIST</u>		<u>TOOL LIST</u>
1 - Trans Dapt Perf. Spacer	3 - 6mm x 20mm Flat Head Screws	10mm Socket
2 - Gaskets	4 - 6mm x 50mm Bolts	5/32" Hex Key
3 - Linkage Plates	4 - Washers	Standard Screwdriver

1. Disconnect negative (-) Battery Cable.
2. Remove throttle body intake assembly.
3. Remove (2) bolts & save from linkage bracket (**Ref. "C"**).
4. Remove (4) bolts from throttle body (**Ref. "D"**).
5. Remove gasket and clean surfaces.
6. Install Trans-Dapt spacer with (2) gaskets (**Ref. "A"**).
 - A. Place one gasket between the throttle body and Trans-Dapt spacer.
 - B. Place second gasket between the Trans-Dapt spacer and manifold.
7. Replace (4) 6mm x 50mm bolts (**Ref. "D"**) using **Step 4** as an example.
8. Locate and install (2) linkage plates using (2) 6mm x 16mm flat head screws (**Ref. "C"**).
9. Reinstall linkage bracket using saved bolts (**Refer to Step 3**).
10. Install (1) linkage plate for plastic intake cover (**Ref. "C"**).
11. Inspect & Test throttle linkage for full Open & Closed travel before driving. Some cruise or kickdown cables may require adjustment. Please refer to your vehicles service manual for proper adjusting.
12. Reinstall throttle body intake assembly using **Step 2** as an example.
13. Reconnect battery cable.



Ref. A- Trans-Dapt Throttle Body Spacer and 2 Gasket

Ref. B- Throttle Body

Ref. C- (3) Linkage Plates, (3) 6mm x 16mm Flat Head Screws

Ref. D- (4) 6mm x 50mm Bolts, (4) 6mm Washers

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