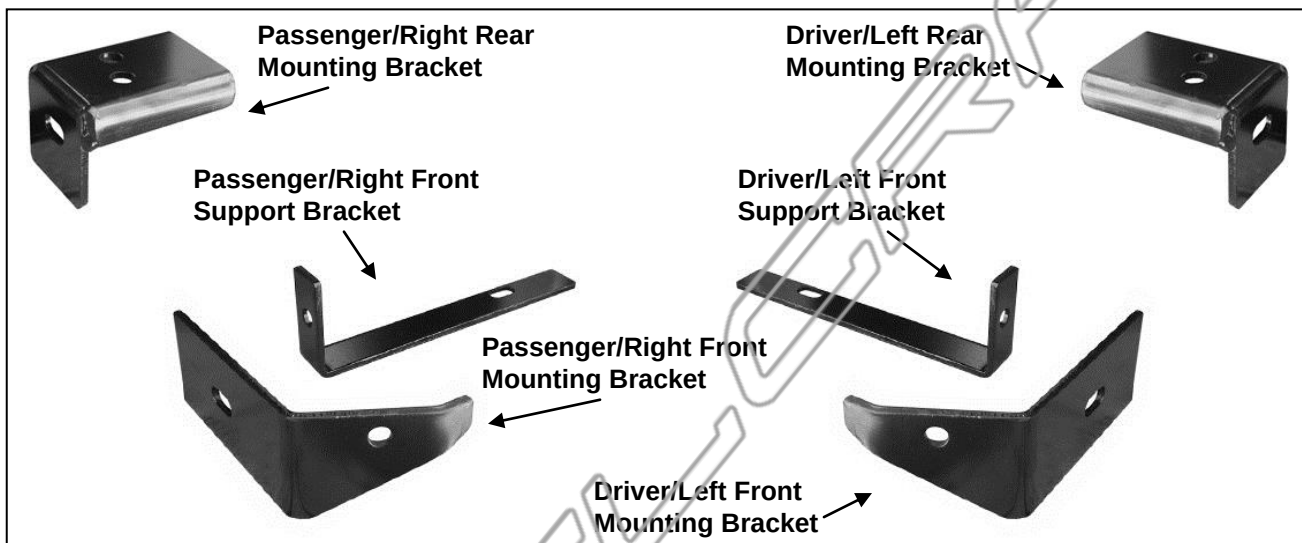


PARTS LIST:

1	Driver/Left Sidebar	4	1/2" x 1 1/2" OD x 1/8" Flat Washers
1	Passenger/Right Sidebar	2	12-1.75mm x 50mm Hex Bolts
1	Driver/Left Front Mounting Bracket	2	12mm Lock Washers
1	Passenger/Right Front Mounting Bracket	4	12mm x 24mm OD x 2.5mm Flat Washers
1	Driver/Left Front Support Bracket	2	12mm Hex Nuts
1	Passenger/Right Front Support Bracket	4	10-1.25mm x 60mm Hex Bolts (fine thread)
1	Driver/Left Rear Mounting Bracket	4	10mm Lock Washers
1	Passenger/Right Rear Mounting Bracket	4	10mm x 24mm OD x 2.2mm Flat Washers
4	1/2" x 2" Hex Bolts	2	8-1.25mm x 60mm Hex Bolts
4	1/2" Lock Washers	2	8mm Lock Washers
		2	8mm x 28mm OD x 3mm Flat Washers



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- Starting on the driver side of the vehicle, locate the tie down loop welded to the sub-frame behind the front tire, (**Figure 1**).
- Partially attach the front Mounting Bracket to the back side of the tie down loop using the included (1) 12mm x 50mm Hex Bolt, (1) 12mm Lock Washer, (2) 12mm Flat Washers and (1) 12mm Hex Nut, (**Figures 2A, 2B & 3**).
- Locate the two factory 8mm hex bolts attaching the sub-frame reinforcement bracket to the bottom of the body. Remove only the outside mounting bolt from the bracket, (**Figure 5**). Bolt the flat end of the driver side Front Support Bracket to the reinforcement bracket with the included (1) 8mm x 60mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer, (**Figures 5 & 6**). Do not tighten hardware.
- Move toward the rear of the vehicle. Locate and remove the two factory 10mm hex bolts attaching the front of the rear sub-frame reinforcement bracket to the bottom of the vehicle, (**Figure 7**). Line up the (2) holes in the rear Mounting Bracket and bolt in place over the factory bracket with the included (2) 10-1.25mm x 60mm **Fine Thread** Hex Bolts, (2) 10mm Lock Washers and (2) 10mm Flat Washers, (**Figure 8**). Snug but do not tighten hardware.
- Position the Sidebar up to the Mounting Brackets and attach it using the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers (**Figure 9 & 10**). Do not tighten at this time.
NOTE: Insert the front hex bolt and washers through the slot in the bent end of the Support Bracket and into the end of the Sidebar, (**Figures 6 & 9**).
- Level and adjust the Sidebar properly and tighten all hardware at this time. (**Continued**)

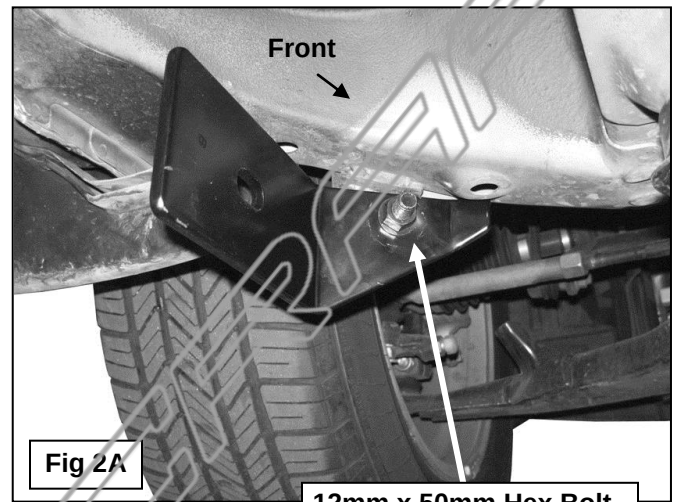
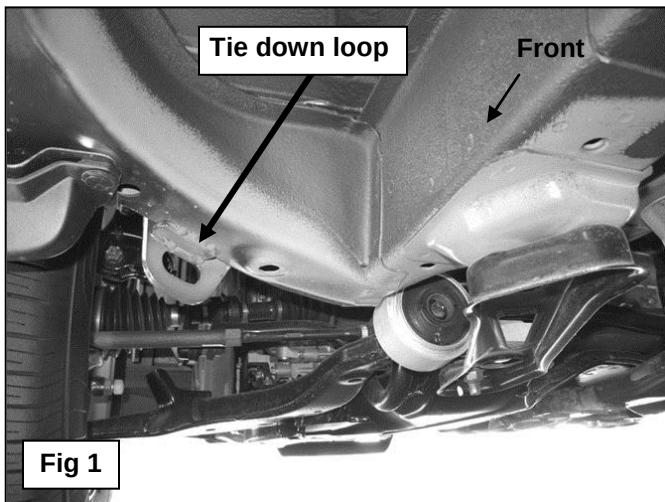
8. Repeat steps 2 – 7 for passenger Sidebar installation.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

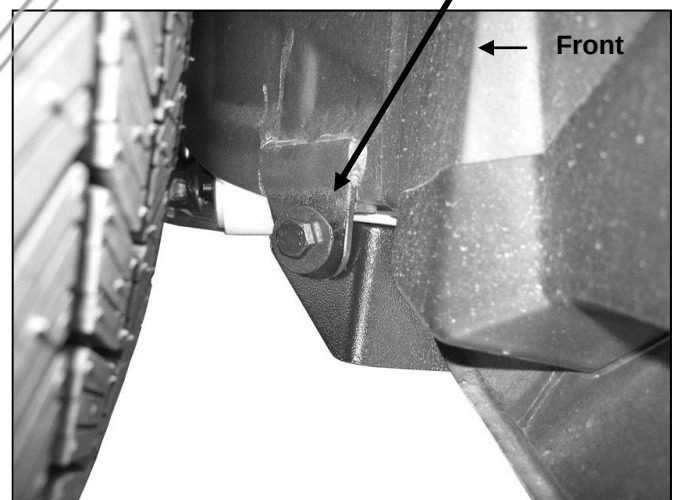
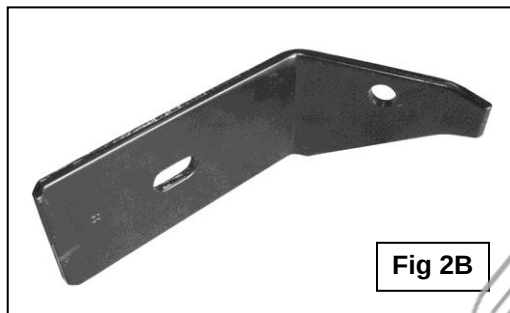
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

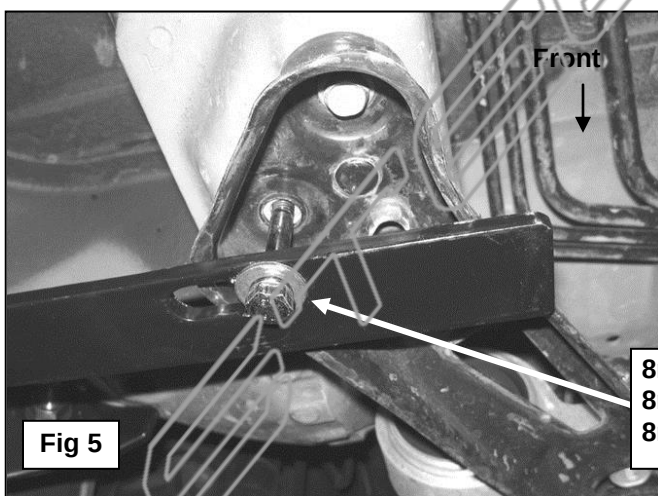
Driver Side Installation Pictured



12mm x 50mm Hex Bolt
12mm Lock Washer
(2) 12mm Flat Washers
12mm Hex Nut



(Fig 3) Driver side tied down loop
pictured from behind front tire



8mm x 60mm Hex Bolt
8mm Lock Washer
8mm Flat Washer

Driver Side Installation Pictured

