

STEELCRAFT

INSTALLATION INSTRUCTIONS FRONT BAR PART # 52130 2005 JEEP GRAND CHEROKEE 2/4WD

PARTS LIST

(2)-FRAME BRACKETS, (2)- TOP SUPPORT BRACKET (2)- 7/16 DOUBLE NUT PLATE
(10)-7/16 x 1-1/4" HEX BOLTS, (6)-7/16 NYLON LOCK NUTS, (16)-7/16 FLAT WASHERS
(2)-3/8 x 1" BUTTON BOLTS, (2)- 3/8 FLAT WASHERS, (2)- 3/8 FALT WASHERS

INSTALLING TOP SUPPORT BRACKETS

-

1. FACTORY HOOKS MUST BE REMOVED (IF EQUIPPED) TO INTALL THE FRONT BAR ASSEMBLY.
2. OPEN HOOD AND REMOVE THE PLASTIC RIVETS SECURING THE GRILL. PULLUP-WARD AND REMOVE THE GRILL TEMPOROTORY FROM THE VEHICLE.
3. ATTACH THE TOP SUPPORT BRACKET USING THE EXISTING BOLT (DRIVER SIDE SHOWN). REPEAT ON PASSENGER SIDE AND SECURE BOLTS.
4. REINSTALL GRILL ASSEMBLY .

INSTALLING FRAME BRACKETS AND FRONT BAR

5. ATTACH THE 7/16 DOUBLE NUT PLATE UP THROUGH THE LARGE HOLE IN THE OF THE STEEL BUMPER. (DRIVER SIDE SHOWN). REPEAT ON PASSENGER SIDE.
6. ATTACH FRAME BRACKET (DRIVER SIDE SHOWN) TO THE BOTTOM OF THE STEEL BUMPER USING THE 7/16 DOUBLE NUT PLATE , 7/16 x 1-1/4" HEX BOLTS AND 7/16 FALT WASHERS. REPEAT ON PASSENGER SIDE.
7. ATTACH THE FRONT BAR ASSEMBLY TO THE INNER SIDE IF THE FRAME BRACKETS USING THE 7/16 x 1-1/4" HEX BOLTS , 7/16 FLAT WASHERS AND 7/16 HEX NUTS. DO NOT OVER TIGHTEN FASTERNERS, THIS WILL HELP ALIGN THE FRONT BAR. NOTE THE TOP SUPPORT BRACKET WILL LINE UP WITH THE FRONT BAR INNER SIDE SECURE USING THE 3/8 x 1" BUTTON BOLTS, 3/8 FLAT WASHERS AND 3/8 HEX NUTS.
8. ALIGN THE FRONT BAR ASSEMBLY WITH THE FRONT BUMPER OF THE VEHICLE AND TIGHTEN ALL FASTERNERS.