

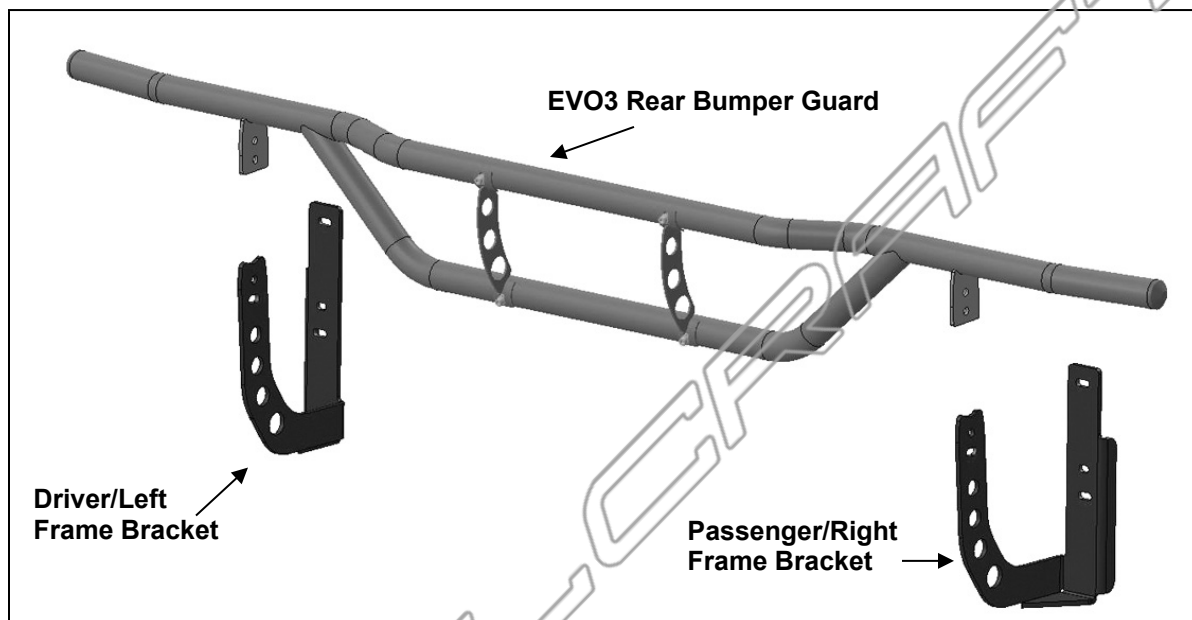
INSTALLATION INSTRUCTIONS

**EVO3 REAR BUMPER GUARD
2015 FORD F150**

STEEL CRAFT

PARTS LIST:

1	EVO3 Rear Bumper Guard	4	8-1.25mm x 30mm Hex Bolts
1	Driver/Left Frame Mounting Bracket	4	8mm x 28mm OD x 3mm Large Flat Washer
1	Passenger/Right Frame Mounting Bracket	4	8mm x 24mm x 2mm STD Flat Washers
4	8-1.25mm x 35mm Hex Bolts	8	8mm Lock Washer



PROCEDURE:

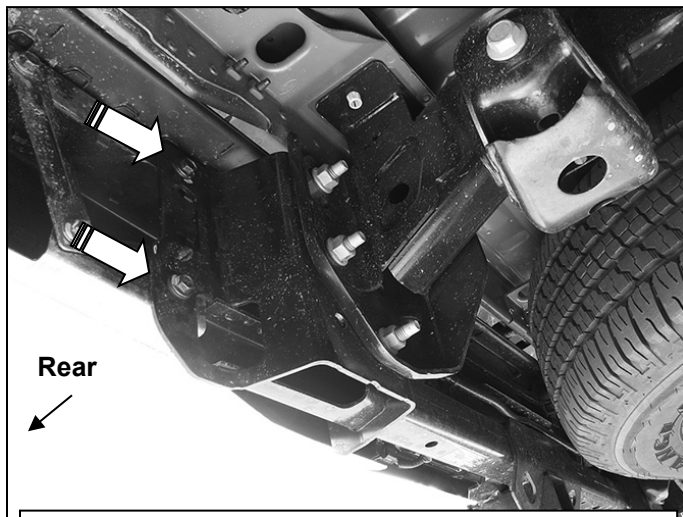
1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.
2. DO NOT USE EVO3 BUMPER GUARD FOR TOWING/PULLING. DO NOT ATTACH SAFETY CHAINS TO BUMPER GUARD AND/OR BRACKETS.

IMPORTANT! Due to the close proximity of the Frame Bracket to the muffler, allow mufflers to cool completely before starting the installation.

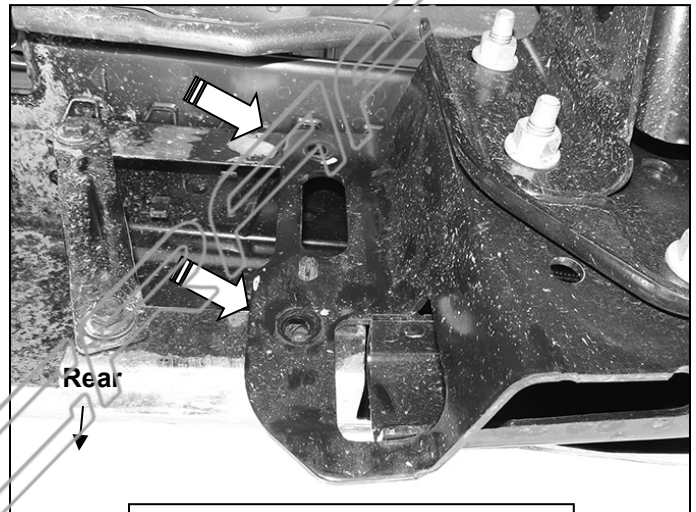
3. Start installation at the passenger/right side-rear of the vehicle. Locate the (2) factory hex bolts securing the bumper to the bumper bracket, **(Figure 1)**. Remove the hex bolts, **(Figure 2)**.
4. Select the passenger/right Frame Mounting Bracket. Slide the Bracket over the threaded holes. Attach the Bracket to the bumper bracket with (2) 8mm x 35mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm x 28mm Large Flat Washers, **(Figure 3)**. Leave hardware loose at this time.
5. Repeat **Steps 3 & 4** to attach the driver side Frame Mounting Bracket to the back of the driver side bumper bracket.
6. With assistance, carefully position the EVO3 Rear Bumper Guard up to the inside of the Brackets. Use the included (4) 8mm x 30mm Hex Bolts, (4) 8mm Lock Washers and (4) 8mm Flat Washers to bolt the Rear Bumper Guard to the Brackets, **(Figure 4)**.
7. Align and adjust the Rear Bumper Guard and tighten all hardware. **NOTE:** Tighten 8mm hardware to 18-20ft-lbs.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Rear Bumper Guard.

Passenger/right Side Installation Pictured



(Fig 1) Locate (2) 8mm factory bumper hex bolts



(Fig 2) Remove factory hex bolts



(Fig 3) Replace 8mm factory hex bolts

- (2) 8mm x 35mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers

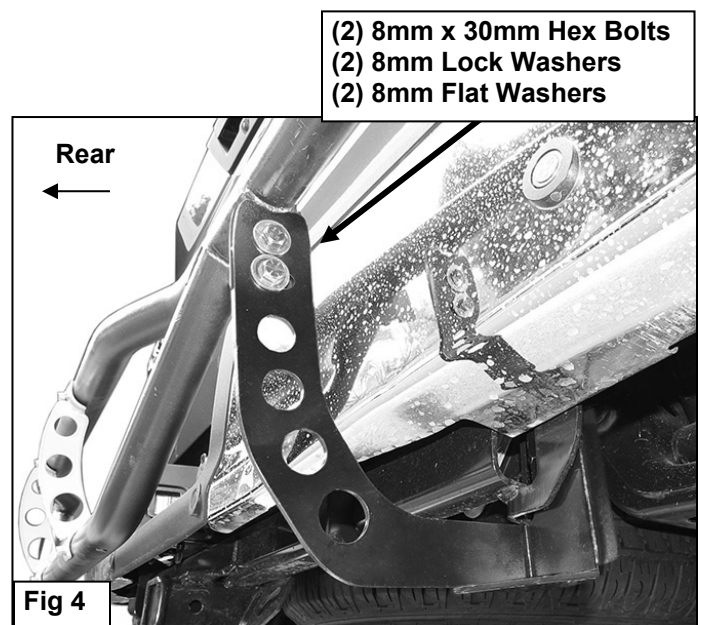


Fig 4

- (2) 8mm x 30mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers