



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: CHEVY TAHOE POLICE PUSH BAR (2007 & UP)

APP PART # 36-2025

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	PUSH BAR ASSEMBLY	RATCHET
2,3	2	LOWER MOUNTING BRACKETS (DRV & PASS)	SCREWDRIVER
4,5	2	UPPER MOUNTING BRACKETS (DRV & PASS)	14MM WRENCH
6	6	M12 FLANGE NUT (STAINLESS)	21MM SOCKET
7	6	M12 CUPPED WASHER (STAINLESS)	ALLEN WRENCH
8	6	M12 BUTTON HEAD BOLT (STAINLESS)	18MM WRENCH
9	2	M10 CUPPED WASHER (STAINLESS)	15MM SOCKET
10	2	M10 FLANGE NUT (STAINLESS)	13MM SOCKET
11	2	M10 BUTTON HEAD BOLT (STAINLESS)	10MM SOCKET
12	4	M12 HEX NUT (YELLOW ZINC)	8MM SOCKET
13	6	M12 FLAT WASHER (YELLOW ZINC)	6MM SOCKET
14	4	M12 LOCK WASHER (YELLOW ZINC)	TORQUE WRENCH
15	2	M12 LONG HEX BOLT (YELLOW ZINC)	UTILITY KNIFE
16	2	M12 BOLT PLATE	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Remove the entire front grille and fascia (referred to as front clip) from the front of the vehicle (Figures 1 - 4). There are a number of plastic fasteners and metal screws holding it on. Care should be taken not to damage the clip as it is removed.

Remove the fasteners from the top of the grille.

Fig. 1

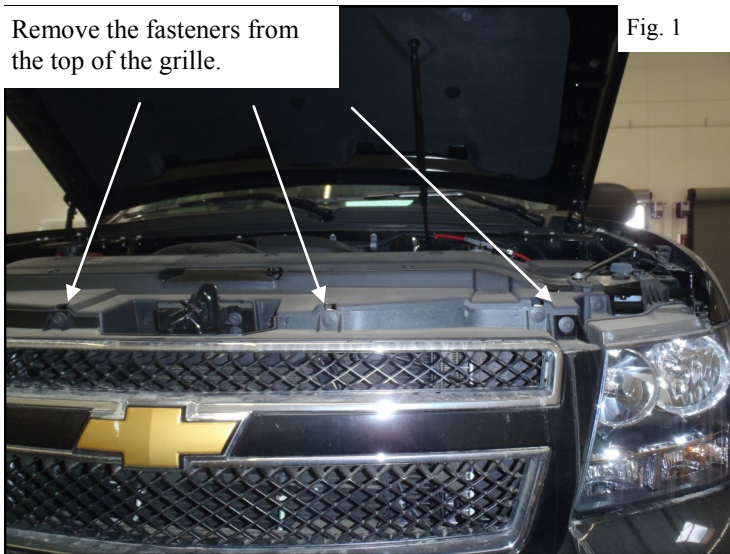
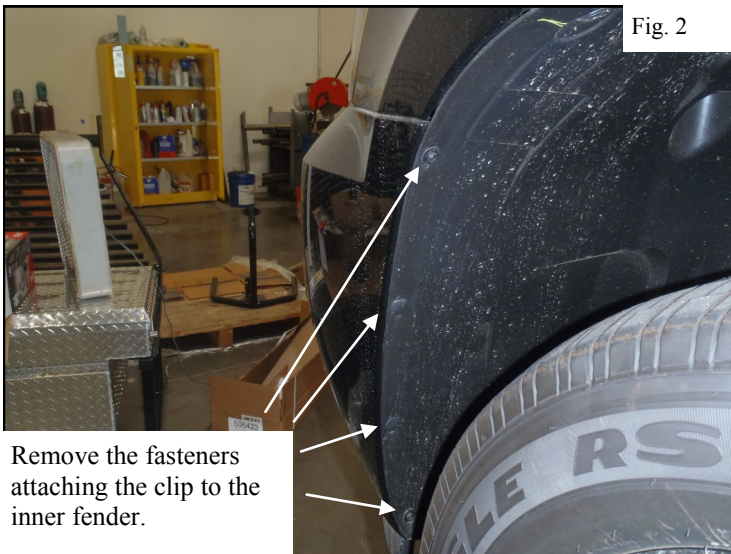


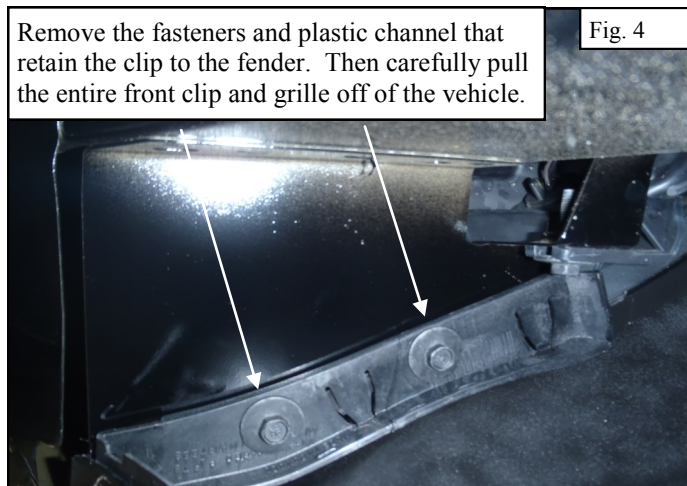
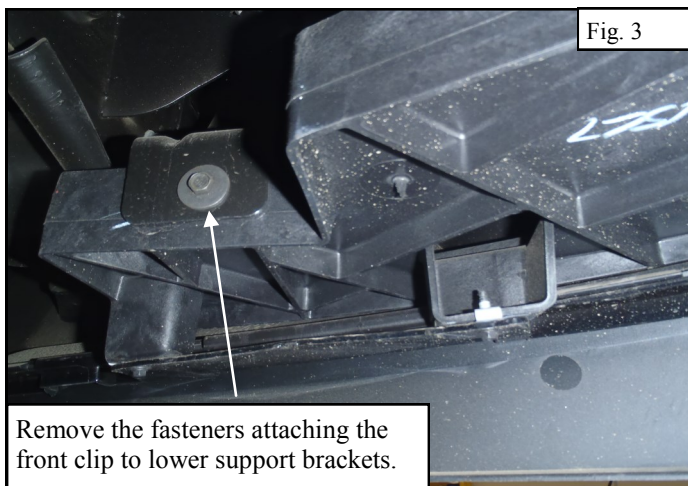
Fig. 2



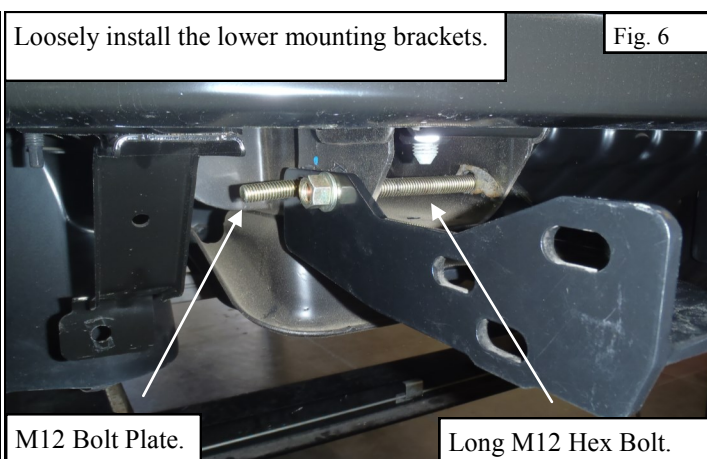
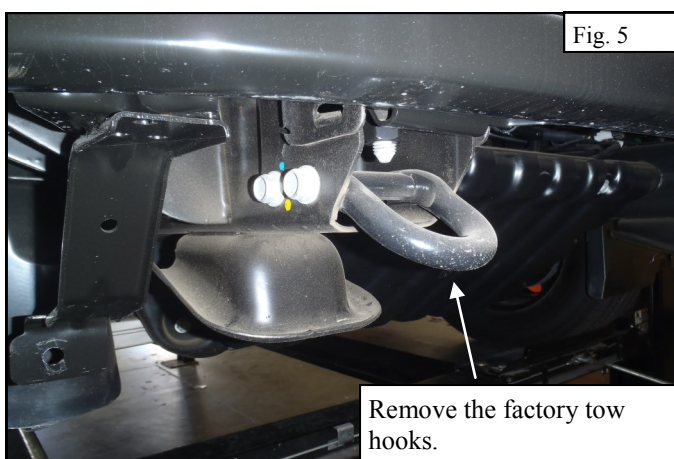
Remove the fasteners attaching the clip to the inner fender.



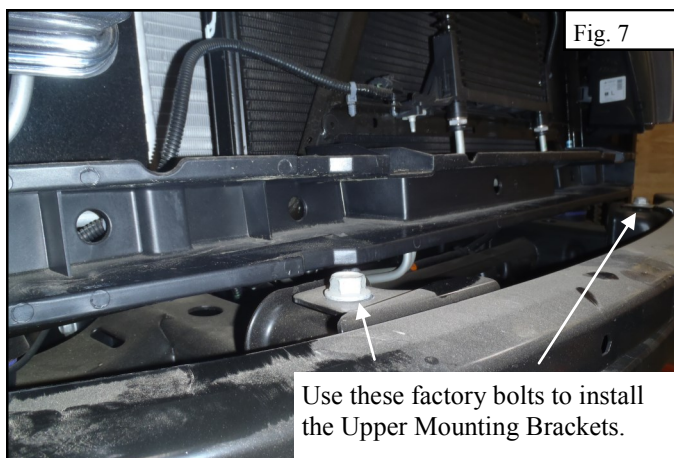
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3. Remove the tow hooks from the frame by loosening the M12 bolts that secure them (Figure 5). They will not be re-used.
4. Loosely install the lower mount brackets with the M12 Bolt Plate and Long M12 Hex Bolt (Figure 6).

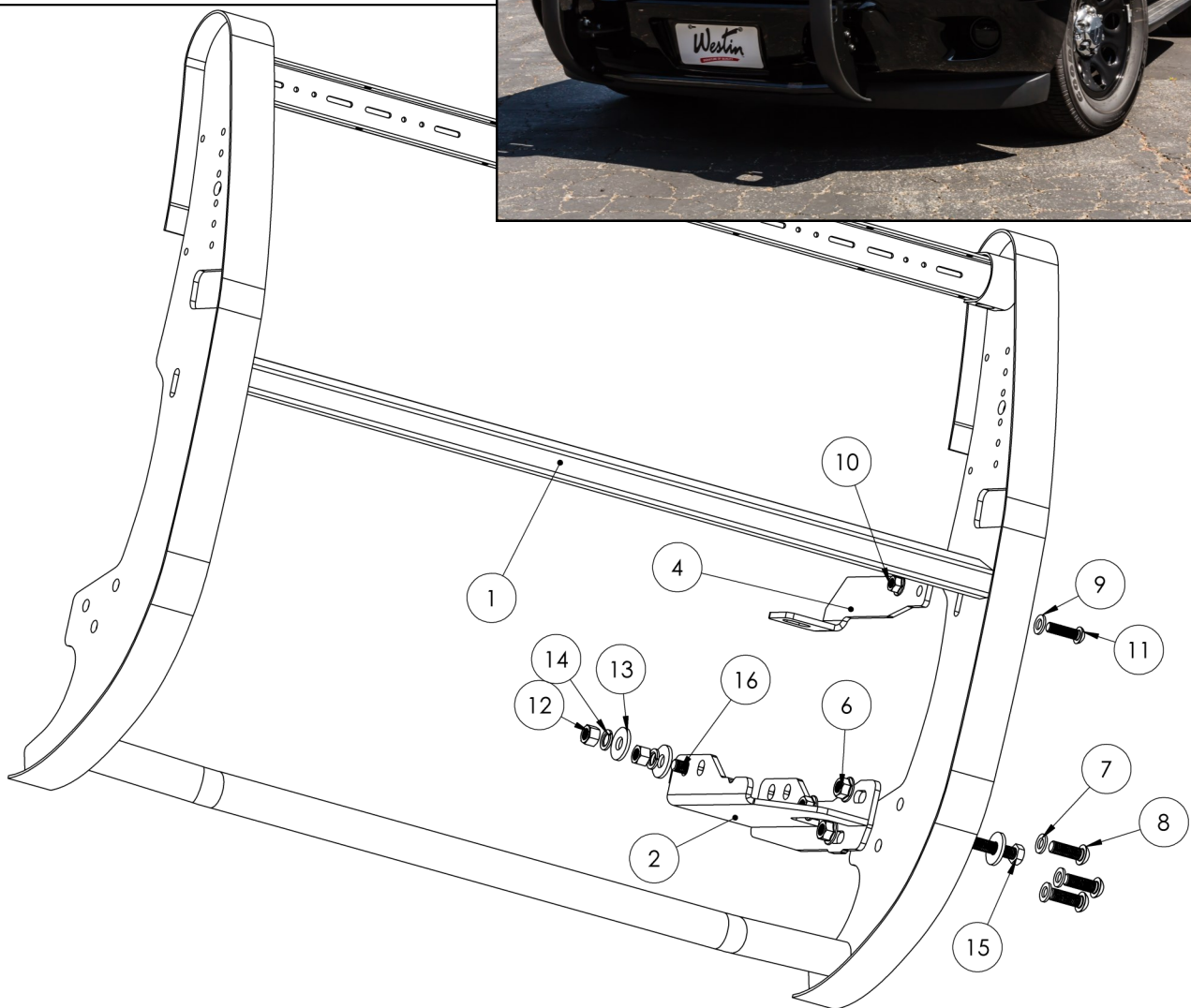


5. Remove the factory M14 bumper bolts and re-use them to loosely install the Upper Mounting Brackets one side at a time (Figure 7).
6. With the front clip still off of the vehicle test fit the Push Bar and tighten the Upper Mounting Brackets at the vehicle's mounting locations to 60 - 70 ft-lbs. (Figure 8).



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7. Remove the plastic tow hook housings from the front clip.
8. With assistance hold up the front clip to the vehicle, mark where the Upper Mounting Brackets need to protrude, then trim the styrofoam crash channel and outer bumper shell as appropriate.
9. Remove the Push Bumper which was previously test fitted, then re-install the front clip in the opposite manner that it was removed.
10. If emergency lights are to be used install them in the Push Bar, then attach it to the brackets on the vehicle.
11. Align and adjust the Push Bar as necessary then tighten all remaining hardware; M10 to 30-35 ft-lbs. & M12 to 50-55 ft-lbs.



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