

Trailblazer - Rear Bumper

PART NUMBER

42-3015

REQUIRED TOOLS

- Ratchet
- Torque Wrench

PARTS

QTY	PRODUCT
1	Rear Bumper
4	12mm x 30mm Hex Head Bolts
4	12mm Flat Washers
4	12mm Lock Washers
2	Washer Plates

WARRANTY

3 YEAR

Remove side factory
mounting brackets
from vehicle

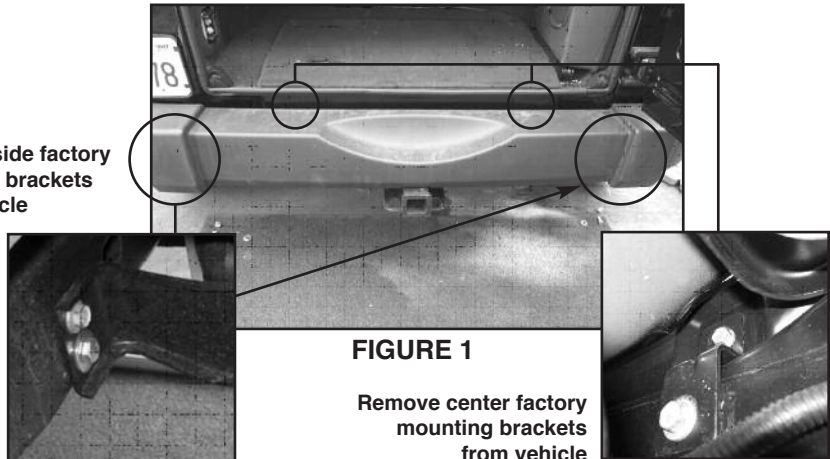


FIGURE 1

Remove center factory
mounting brackets
from vehicle

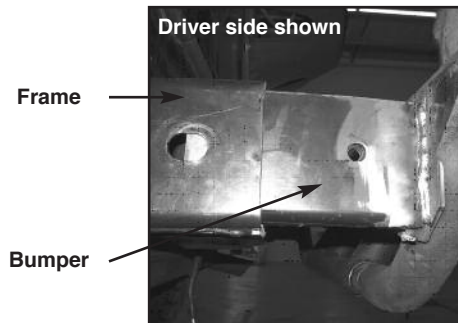


FIGURE 2

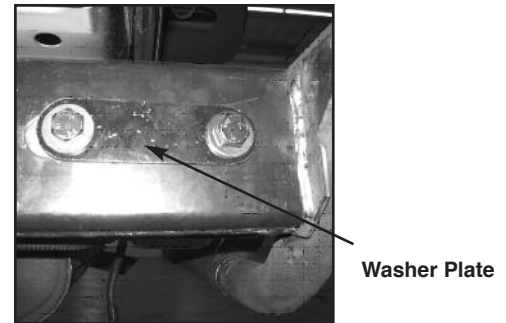


FIGURE 3

PART 1:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.

NOTE: THIS PRODUCT WILL NOT WORK WITH FACTORY SPARE TIRE CARRIER.

2. Remove factory bumper by removing the side brackets and the two center brackets behind the factory bumper (Figure 1).
3. With help carefully mount the Trailblazer Bumper onto vehicle by inserting the brackets on the Trailblazer Bumper into vehicle's frame (Figure 2).
4. Position Washer Plate on the outer side of the frame. Align holes on the Washer Plate with holes on the frame and the Mounting Bracket. Secure them together with the included (4) 12mm x 30mm Hex Head Bolts, (4) 12mm Flat Washers, and (4) Lock Washers (Figure 3). Do not tighten at this time.
5. Level and adjust the Trailblazer Bumper, then tighten all hardware to 55 ft/lb.
6. Periodically check and retighten the hardware as necessary.