

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	RUNNING BOARD PASSENGER	13MM SOCKET
2	1	RUNNING BOARD DRIVER	10MM SOCKET
3	1	BRACKET ASSEMBLY, "A"	13MM WRENCH
4	3	BRACKET ASSEMBLY, "B"	RATCHET
5	2	BRACKET ASSEMBLY, "C"	RATCHET EXTENSION
6	2	BOOT SCRAPER	TORQUE WRENCH
7	20	M8-1.25X30 Hex Head Cap Screw, Class 8.8	PLIERS
8	21	M8 Flat Washer, 24mm OD x 2mm Thick	1/4" DRILL BIT
9	20	M8 Split Lock Washer	DRILL GUN
10	20	M8-1.25 Extruded U-Nut - 20mm Hole Center to Edge	
11	1	M8-1.25 Hex Nut Class 8	
12	12	M6X25 Hex Washer Head Self Drilling Screw - Type AB	
13	2	M6 Hex Nut Class 8	
14	2	M6-1.0X30 Hex Head Cap Screw, Class 10.9	
15	2	M6 Split Lock Washer	
16	4	M6 Flat Washer, 18mm OD x 1.6mm Thick	
17	4	M9.5 External Tooth Lock Washer	
18	4	M9.5X25 Hex Washer Head Self Tap Screw - Type AB	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING.

- Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
- IMPORTANT NOTE: FOR DIESEL MODELS ONLY PLEASE REFER TO PAGE 4 FOR PROPER REMOVAL OF D.E.F. TANK.**
- Once step 2 is complete, locate on each of both rocker panel sides, the rubber plug and remove the insert plugs. Install (1) M8 u-nut (item 10) to go over the smaller diameter hole (Fig.1), except on the pinch weld where the "C" mounting bracket (item 5) is being used. (To reference each mounting brackets corresponding position refer to Fig.3). Take (1) mounting bracket and install the bracket (referencing hardware figure 7). *Do not fully tighten at this time.*
- Both center bracket location will need to be drilled with a 1/4" bit on the pinch weld approximately 12 3/8" from the center of the front pinch weld hole and 5/16" away from the edge to center hole. (Fig.2 & 3) Install bracket and hardware. *Do not fully tighten at this time.*(Fig.7)
- Identify driver and passenger side running boards, and install M8 u-nuts (item 10) to the underside of the board. (Fig. 4)
- Take 1 running board (item 1 or 2) and mount them to the brackets. (Fig.5 & 6)
- Align and adjust running boards and torque all M8 hardware to 20 ft lbs and M6 hardware to 8-10 ft lbs.
- For both center brackets, to support the top mounting bracket, take the corresponding hardware (Fig.7) and drill through the hole on the top of the mounting bracket to the rocker panel. Torque to 5 ft lbs.
- For optional boot scraper install reference page 4.

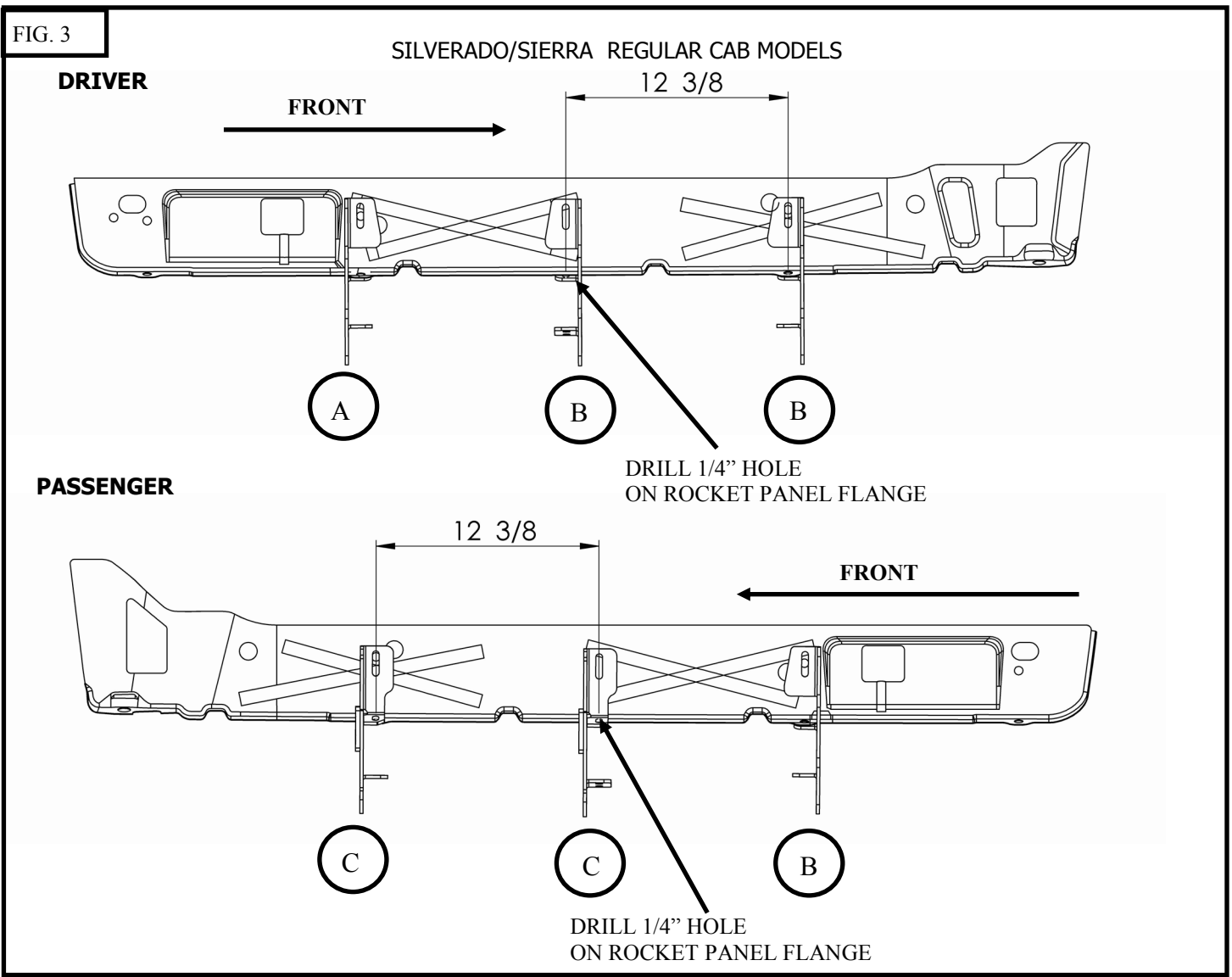
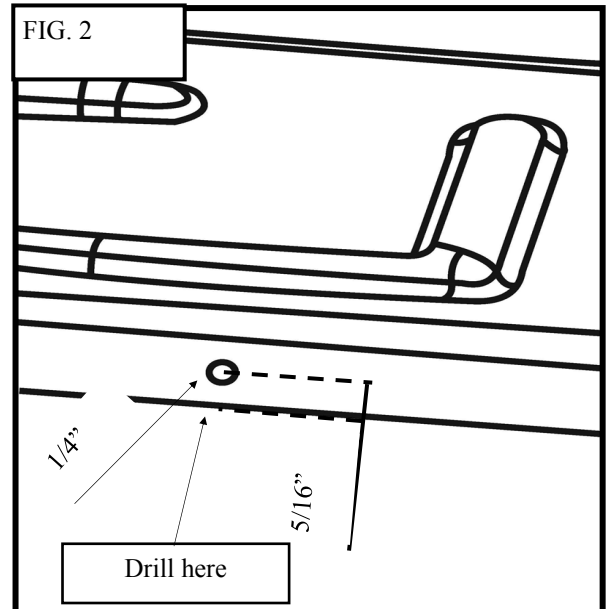
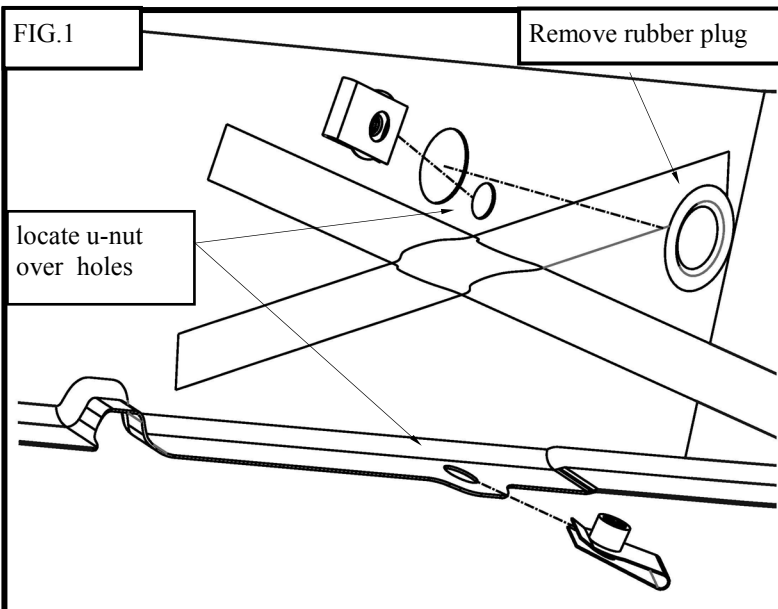


FIG.4

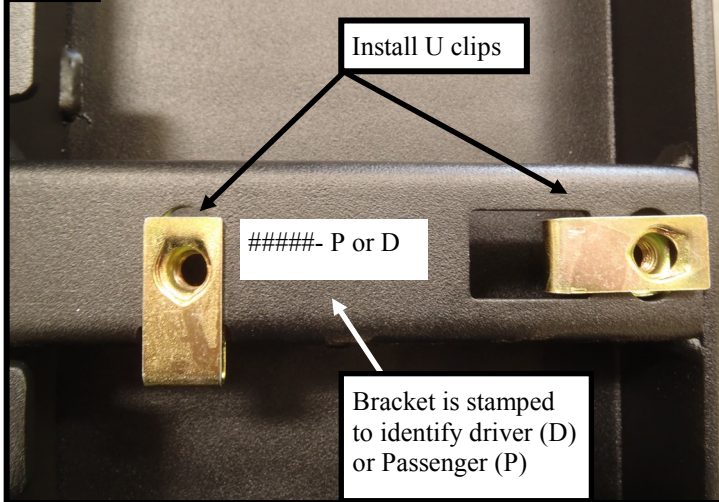


FIG.5

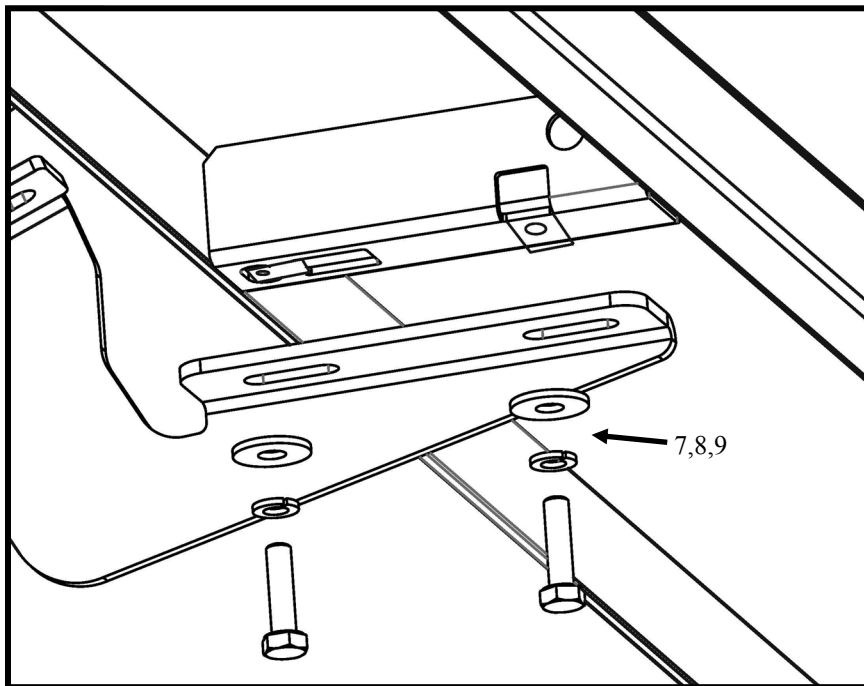
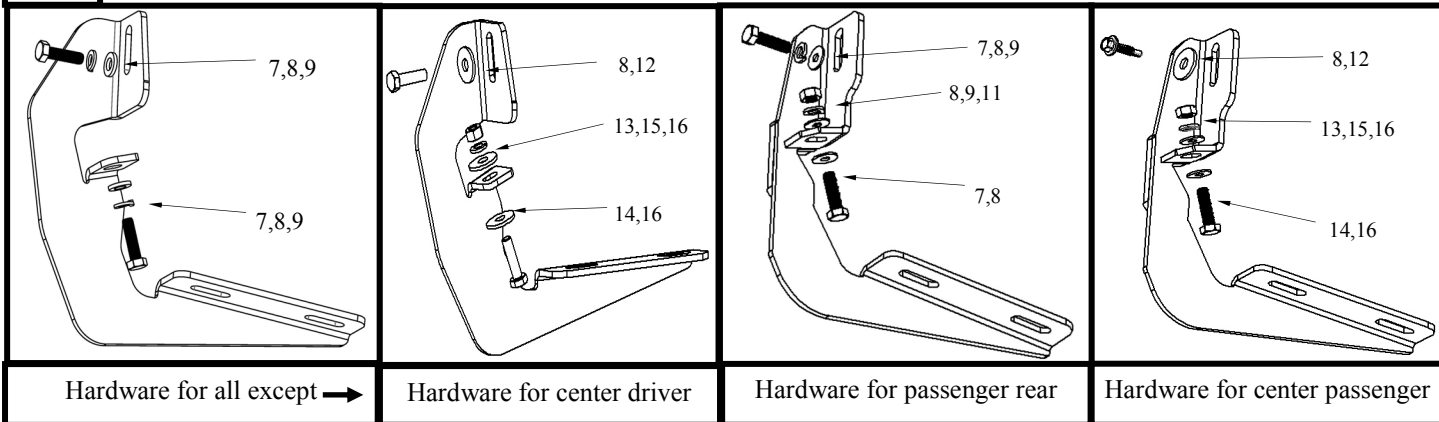


FIG. 7



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FIG.8

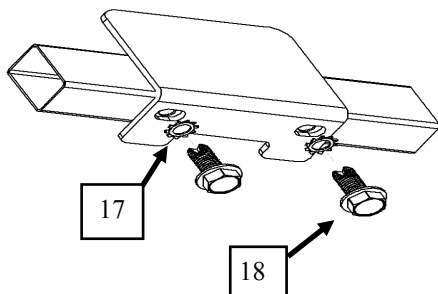


FIG.9



Boot scraper (OPTIONAL) can be installed anywhere on the underside front edge of the running board. Place the boot scraper (item 6) on the underside of the running board rail. Then mark the position that it will be installed using a transfer punch. Remove the boot scraper; then using a 5/16" drill bit align it with the previously made marks and drill through the rail on the running board. Thread in (2x) 9.5mm hex head self tapping screws (item 18). Remove the screws and add some silicone sealant in the holes to prevent rust. Attach boot scraper (item 6) using (2) 9.5mm hex self tapping screws (item 18) and (2) 9.5mm external toothed lock washers (item 17). (Fig. 8 & 9) Torque all M9.5 hardware to 18 ft lbs.



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



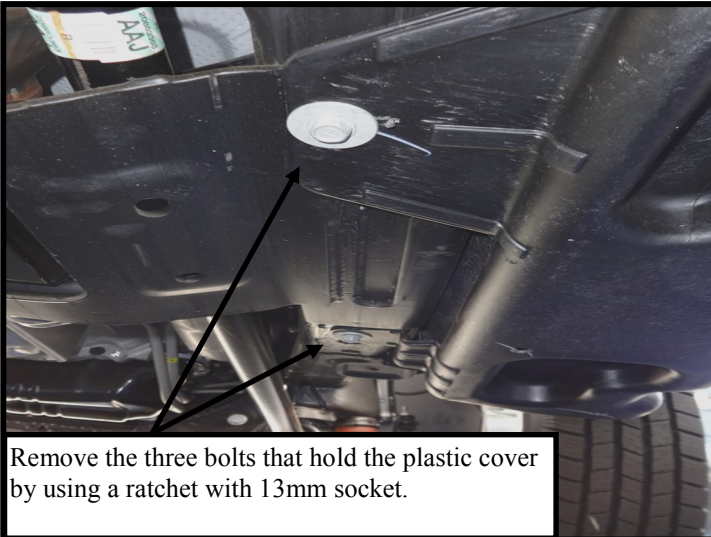
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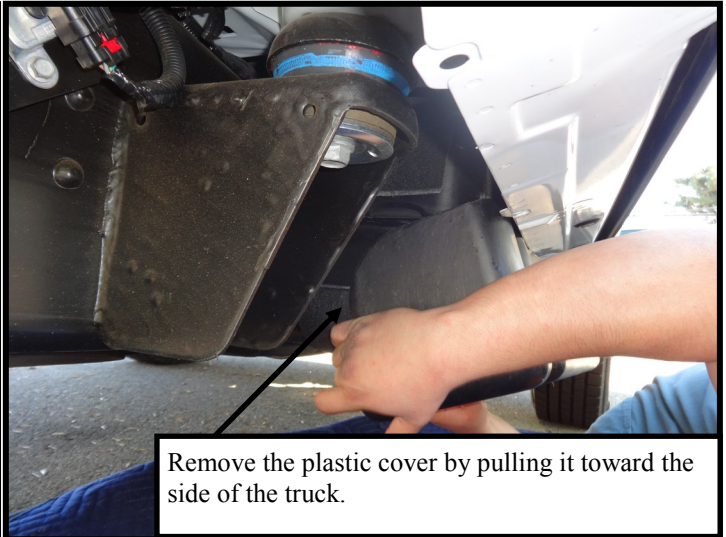
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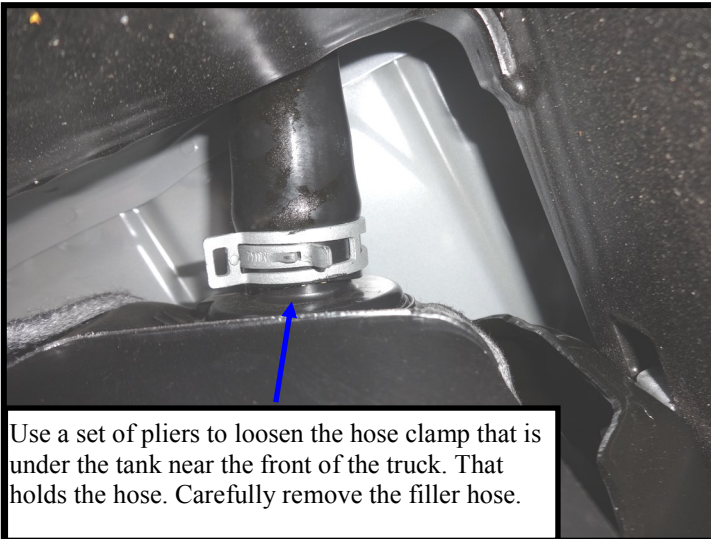
DEF TANK REMOVAL INSTRUCTIONS



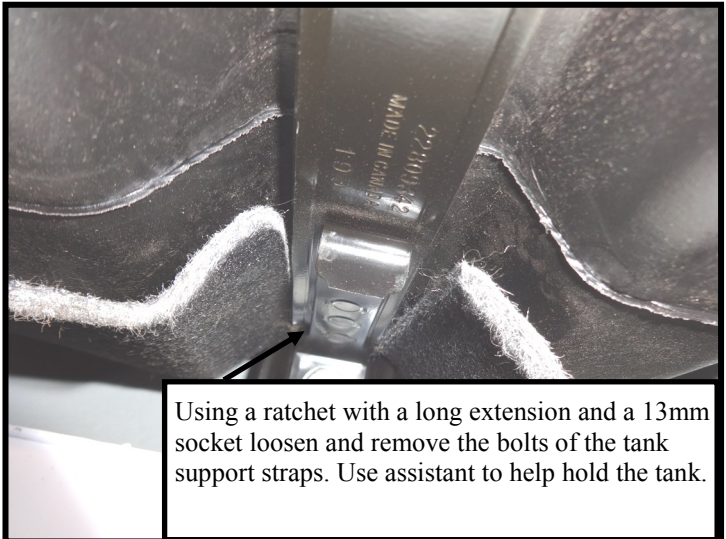
Remove the three bolts that hold the plastic cover by using a ratchet with 13mm socket.



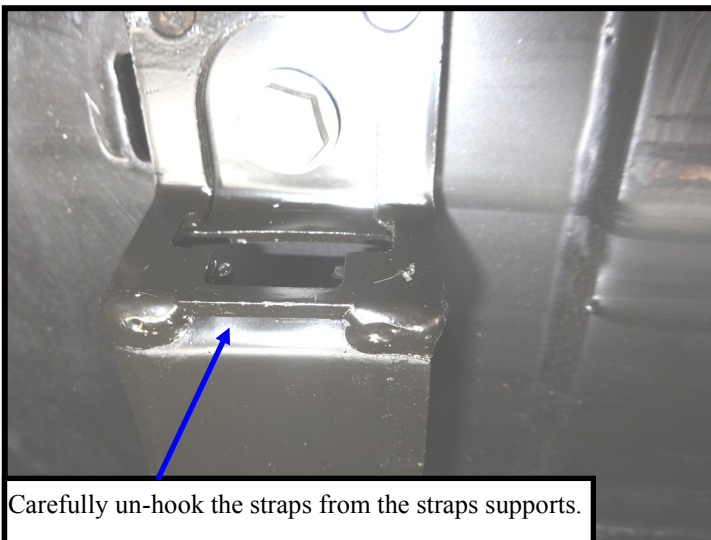
Remove the plastic cover by pulling it toward the side of the truck.



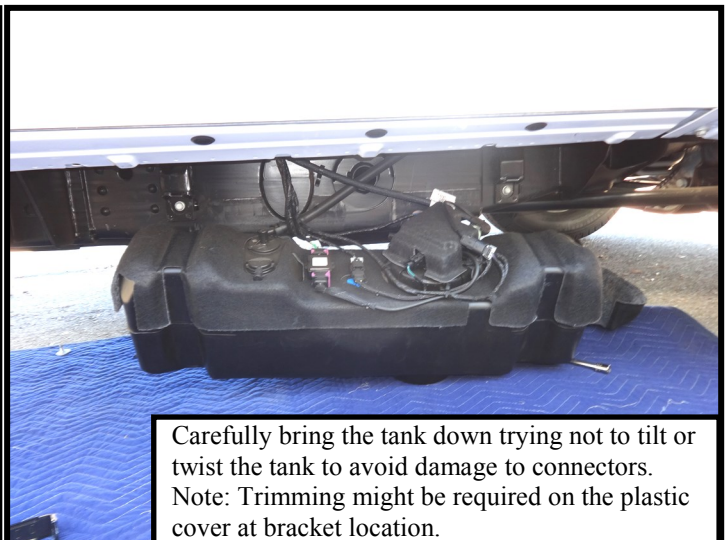
Use a set of pliers to loosen the hose clamp that is under the tank near the front of the truck. That holds the hose. Carefully remove the filler hose.



Using a ratchet with a long extension and a 13mm socket loosen and remove the bolts of the tank support straps. Use assistant to help hold the tank.



Carefully un-hook the straps from the straps supports.



Carefully bring the tank down trying not to tilt or twist the tank to avoid damage to connectors. Note: Trimming might be required on the plastic cover at bracket location.



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