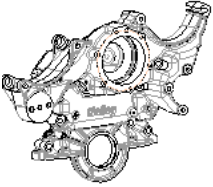
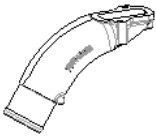
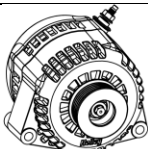
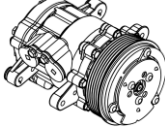
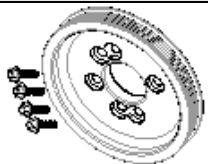
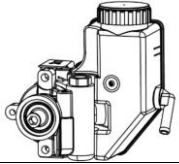
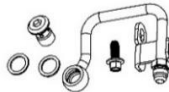


## Parts List:

| PICTURE                                                                             | QTY | DESCRIPTION                                                          | REPLACEMENT<br>MANUFACTURER & P/N                                                      |
|-------------------------------------------------------------------------------------|-----|----------------------------------------------------------------------|----------------------------------------------------------------------------------------|
|    | 1   | Timing cover / Cooling manifold                                      | Holley R97-427 (natural),<br>R97-428 (black)<br>(Reference only, No replacement)       |
|    | 1   | Front main seal and Gaskets, Timing<br>Cover to Block<br>and Oil Pan | 27R1240                                                                                |
|    | 1   | Front seal installation and Alignment<br>tool                        | Holley R97-445<br>(Reference only, No replacement)                                     |
|    | 1   | Water Pump Drive Assembly                                            | Holley 97-200                                                                          |
|    | 1   | Gasket, Water Pump Assembly                                          | GM 12619770                                                                            |
|  | 1   | Belt, 6 Rib Serpentine                                               | BANDO 6PK1570                                                                          |
|  | 1   | Coolant Inlet adapter                                                | Holley R97-431 (natural)<br>Holley R97-449 (black)<br>(Reference only, No replacement) |
|  | 1   | Heater Port Adapter / Dipstick Hole<br>Plug Kit                      | Holley R97-430<br>(Reference only, No replacement)                                     |
|  | 1   | Alternator                                                           | Holley 197-302 (natural) / 197-303<br>(black) / 197-304 (polished)                     |
|  |     | Harness Pigtail, Alternator                                          | Holley 197-400                                                                         |
|  | 1   | Tensioner Assembly with Smooth<br>Pulley                             | Holley 97-179<br>or<br>Gates 38163                                                     |
|  | 1   | SD7 A/C Compressor                                                   | Holley P/N 199-102 (natural) / 199-104<br>(black) / 199-106 (polished)                 |

| PICTURE                                                                           | QTY | DESCRIPTION                                                               | REPLACEMENT<br>MANUFACTURER & P/N                  |
|-----------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------|----------------------------------------------------|
|  | 1   | Crank Pulley                                                              | Holley R97-432<br>(Reference only, No replacement) |
|  | 1   | P/S Pump with Reservoir                                                   | Holley 198-101                                     |
|  | 1   | P/S Pressure Hardline to -6 AN, Banjo Bolt, crush washers (2), & Hardware | Holley 198-203                                     |
|  | 1   | P/S Pulley                                                                | Holley 97-152                                      |

| HARDWARE (P/N R97-433)                                                              |   |                                   | HARDWARE APPLICATION                              |
|-------------------------------------------------------------------------------------|---|-----------------------------------|---------------------------------------------------|
|    | 1 | Oversized Washer, M8              | Tensioner                                         |
|    | 1 | Button Head Bolt, M8 X 1.25 X 70  | Tensioner                                         |
|                                                                                     | 6 | Button Head Bolt, M6 X 1.0 X 20   | Water Pump to Timing Cover                        |
|  | 2 | Socket Head Bolt, M8 X 1.25 X 95  | A/C Mounting Bolts                                |
|                                                                                     | 1 | Socket Head Bolt, M6 X 1.0 X 16   | Coolant Inlet Adapter to Timing Cover             |
|                                                                                     | 1 | Socket Head Bolt, M6 X 1.0 X 35   | Coolant Inlet Adapter to Timing Cover             |
|  | 2 | Flange Head Bolt, 5/16-18 X 2.25" | Timing Cover to Block – bottom holes              |
|                                                                                     | 2 | Flange Head Bolt, 5/16-18 X 2"    | Timing Cover to Block 2 <sup>nd</sup> from bottom |
|                                                                                     | 2 | Flange Head Bolt, 5/16-18 X 2.5"  | Timing Cover to Block 3 <sup>rd</sup> from bottom |
|                                                                                     |   | Flange Head Bolt, 5/16-18 X 3.5"  | Timing Cover to Block 4 <sup>th</sup> from bottom |
|                                                                                     | 2 | Flange Head Bolt, 5/16-18 X 1"    | Timing Cover to Block – top holes                 |
|                                                                                     | 2 | Flange Head Bolt, M10 X 1.5 X 80  | Alternator bolts                                  |
|                                                                                     | 3 | Flange Head Bolt, M8 X 1.25 X 30  | Power Steering Pump (if applicable)               |

| Included With: All Part Numbers                                                     |   |                                        |                                              |
|-------------------------------------------------------------------------------------|---|----------------------------------------|----------------------------------------------|
|  | 1 | Alternator Pulley Cover & O-ring       | Holley 97-187 (black)                        |
|  | 1 | A/C Compressor Pulley Cover & Hardware | Holley 97-185 (black) /<br>97-186 (polished) |
|  | 1 | Tensioner Cover & Hardware             | Holley 97-158 (black) /<br>97-157 (polished) |