

Installation Instructions for 61620 Shifter Pedestal Mount

1. First, you must bolt your shifter to the Upper Shifter Pedestal Mount.
2. Once mounted, place the shifter and the pedestal into the vehicle. Position the Lower Pedestal Mount where you wish it to be mounted. Slide the Upper Mount into the lower. Now find the most comfortable position for the shifter to be mounted. Please ask a friend for their help to mark the holes to be drilled or the spot you intend to weld it to.
3. **(If you wish to remove the shifter.)**
Once you locate the desired location and it has been marked, **(You may need to remove the shifter)** please use a center punch to mark the drill hole. Drill a 1/8" hole into both sides of the upper pedestal mount tube. This will help you drill the 1/4" hole into the tube. Once the 1/4" hole has been drilled please check the 1/4" pin that has been provided will slide smoothly thru the hole.

(If you wish to weld.)

You must add two plug welds in the in the holes we have predrilled **(You may need to remove the shifter.)**. Once those have been welded, if you desire you can run a weld bead across the top of the Lower Pedestal tube to the Upper Pedestal tube.

4. Now, place the shifter and the pedestal with pin installed into the vehicle. If the shifter is in the location desired, go ahead and mark and drill the holes for the lower pedestal mount so that it can be mounted.
5. The JEGS Shifter Pedestal will need to be painted in order to prevent rust.

Note: If you have chosen to have a removable shifter and once painted the pedestal still has a movement, place some masking tape around the upper pedestal tube. This should remove any movement between the tubes.



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