

Instruction Sheet for 640600, 640601, and 640603
Double Hump G-Body Transmission Crossmember
1978-88 Malibu/Regal/Cutlass/Monte Carlo/Grand Prix/GM

This transmission crossmember is a direct replacement for the stock unit & is design for use with dual exhaust kit 555-30556 and headers 555-30060.

The crossmember is not symmetrical as seen from the top or bottom. It is also not symmetrical as seen from the front or rear. The driver's side exhaust clearance hump is slightly lower than the passenger side – this is because the driver's side floor pan is different from the passenger side.

Install this crossmember with the transmission mount facing toward the front of the car. In some cases, floorplan modifications may be necessary.

